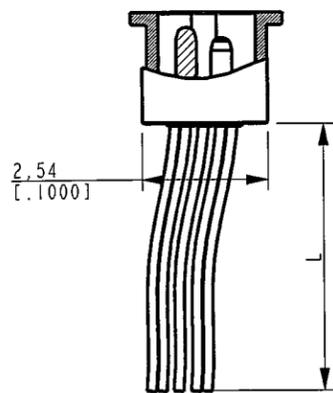
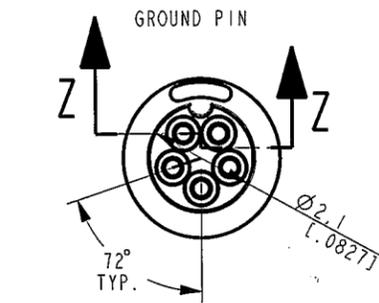


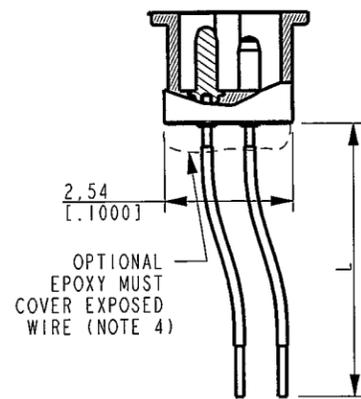
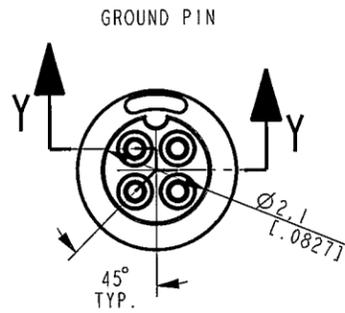
- NOTES:
1. ANY HOUSING MAY BE ASSEMBLED WITH RIGID PINS OR FLEXIBLE INSULATED OR UNINSULATED WIRES.
  2. SEE SHEET 2 FOR HOUSING OPTIONS.
  3. GROUND PIN IS 0.20mm LONGER THAN OTHER PINS.
  4. EPOXY IS OPTIONAL FOR ASSEMBLIES WITH FLEXIBLE WIRES.
  5. NO DAMAGE OR GOUGING ALLOWED ON PINS AFTER INSERTION INTO HOUSING. MAX. FLATNESS ON TOP OF PIN IS  $\varnothing$  0.21mm

5-PIN CONFIGURATION  
(SHOWN WITH FLEXIBLE UNINSULATED LEADS)



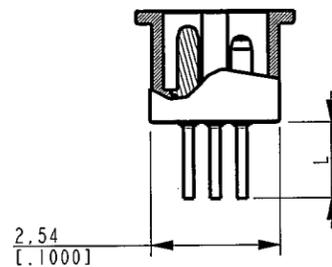
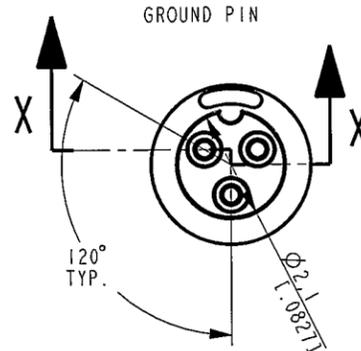
SECTION Z-Z

4-PIN CONFIGURATION  
(SHOWN WITH FLEXIBLE INSULATED LEADS)



SECTION Y-Y

3-PIN CONFIGURATION  
(SHOWN WITH RIGID LEADS)



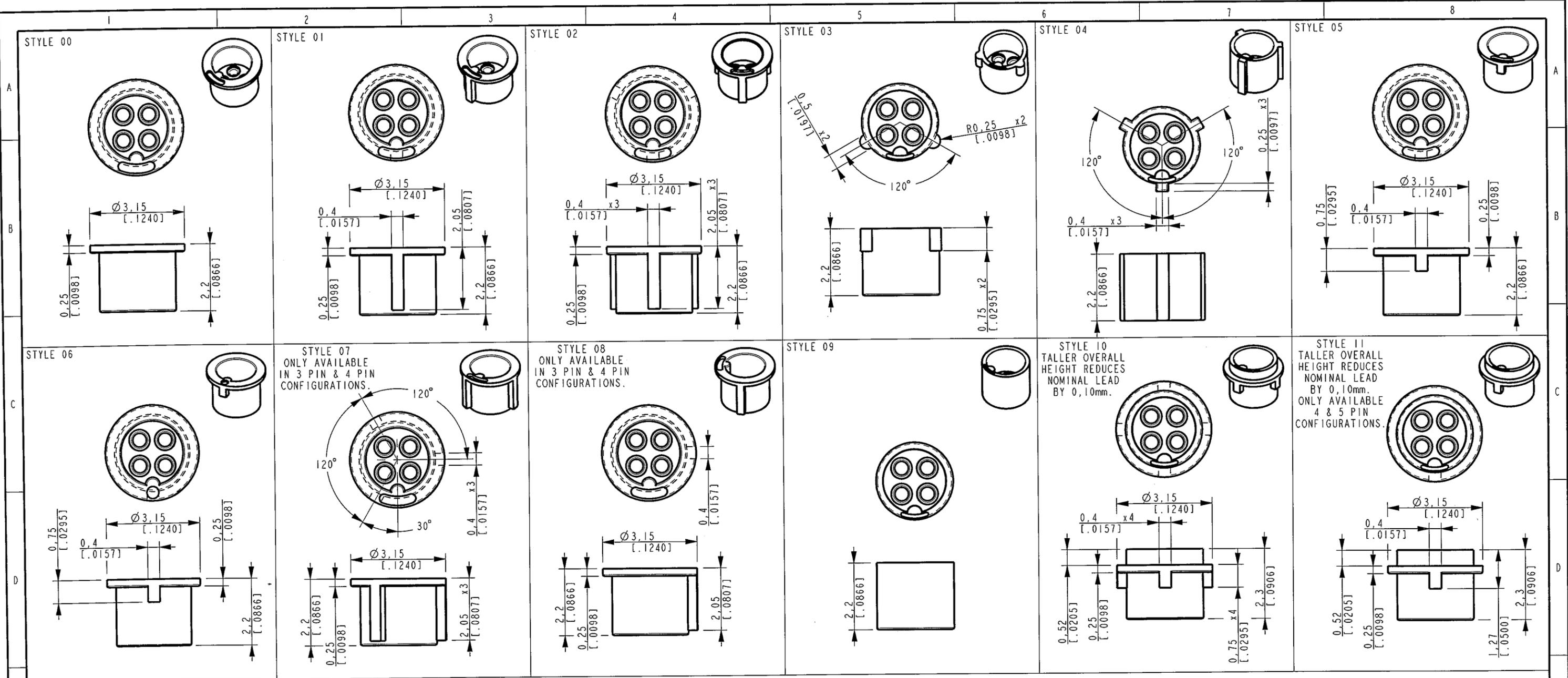
SECTION X-X

MECHANICAL DATA		
1.1	INSERTION FORCE (SOCKET/PLUG):	
1.1.1	SOCKET (3 TERMINALS)	>2.5 N (0.6 lb.)
1.1.2	SOCKET (4 TERMINALS)	>3.0 N (0.7 lb.)
1.1.3	SOCKET (5 TERMINALS)	>4.0 N (0.9 lb.)
1.2	EXTRACTION FORCE (SOCKET/PLUG):	
1.2.1	SOCKET (3 TERMINALS)	<5.5 N (1.2 lb.)
1.2.2	SOCKET (4 TERMINALS)	<8.0 N (1.8 lb.)
1.2.3	SOCKET (5 TERMINALS)	<8.0 N (1.8 lb.)
ELECTRICAL DATA		
2.1	CONTACT RESISTANCE	<150 mΩ
2.2	CONTACT RESISTANCE STABILITY (PULLING WITH 100g IN ALL DIRECTIONS)	<150 mΩ
2.3	INSULATION RESISTANCE	>1 MΩ
2.4	CURRENT (CONTINUOUS)	=500 mA MAX.
ENVIRONMENTAL DATA		
3.1	SOLDERING TEMPERATURE/TIME	400°C (750°F) FOR 1 SECOND
3.2	SOLDERING DISTANCE FROM HOUSING	0.5mm (0.02in.) NO MECHANICAL STRESS TO BE APPLIED TO COMPONENT DURING SOLDERING
3.3	BENDING OF TERMINALS:	
3.3.1	RIGID TERMINALS	>2 TIMES 45°
3.3.2	FLEXIBLE TERMINALS	>5 TIMES 90°
3.4	PULL STRENGTH OF PINS (INITIAL)	>7N
3.5	PULL STRENGTH OF FLEXIBLE LEADS	>2N
3.6	RECOMMENDED GLUE	CYANOACRYLATE (NON-BLOOMING).
3.7	RECOMMENDED CLEANING	AQUA WASH (ALPHA 2110) BENZINE AMMONIA, 10% SOLUTION WITH DEMINERALIZED WATER, ULTRASONIC CLEANING MUST BE AVOIDED.
MATERIAL DATA		
4.1	HOUSING	THERMOPLASTIC
4.2	CONTACT PIN	GOLD-PLATED
4.3	FLEXIBLE LEADS (UNINSULATED)	SOLID SILVER
4.4	FLEXIBLE LEADS (INSULATED)	SILVER-PLATED COPPER
4.5	ALL MATERIALS	COMPLIANCE WITH EU DIRECTIVE 2002/95/EC (RoHS)

LEAD TYPE	LENGTH L
RIGID	0,50, 0,80, 1,00, 1,50 mm
FLEXIBLE (INSULATED)	5, 10, 15, 20, 25, 30, 40 mm
FLEXIBLE (UNINSULATED)	5, 10, 15, 20 mm

**RED CONTROLLED**

SCALE: 10:1	MATERIAL:																
FUNDAMENTAL TOLERANCE: ± 0,05 [0.0019]	HEAT TREATMENT:																
ANGLE TOLERANCE: ± 2°	FINISH:																
MISMATCH TOLERANCE: ± 0,05 [0.0019]	TITLE:																
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RED CONTROLLED

SCALE: 8:1		⊕		MATERIAL:																													
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