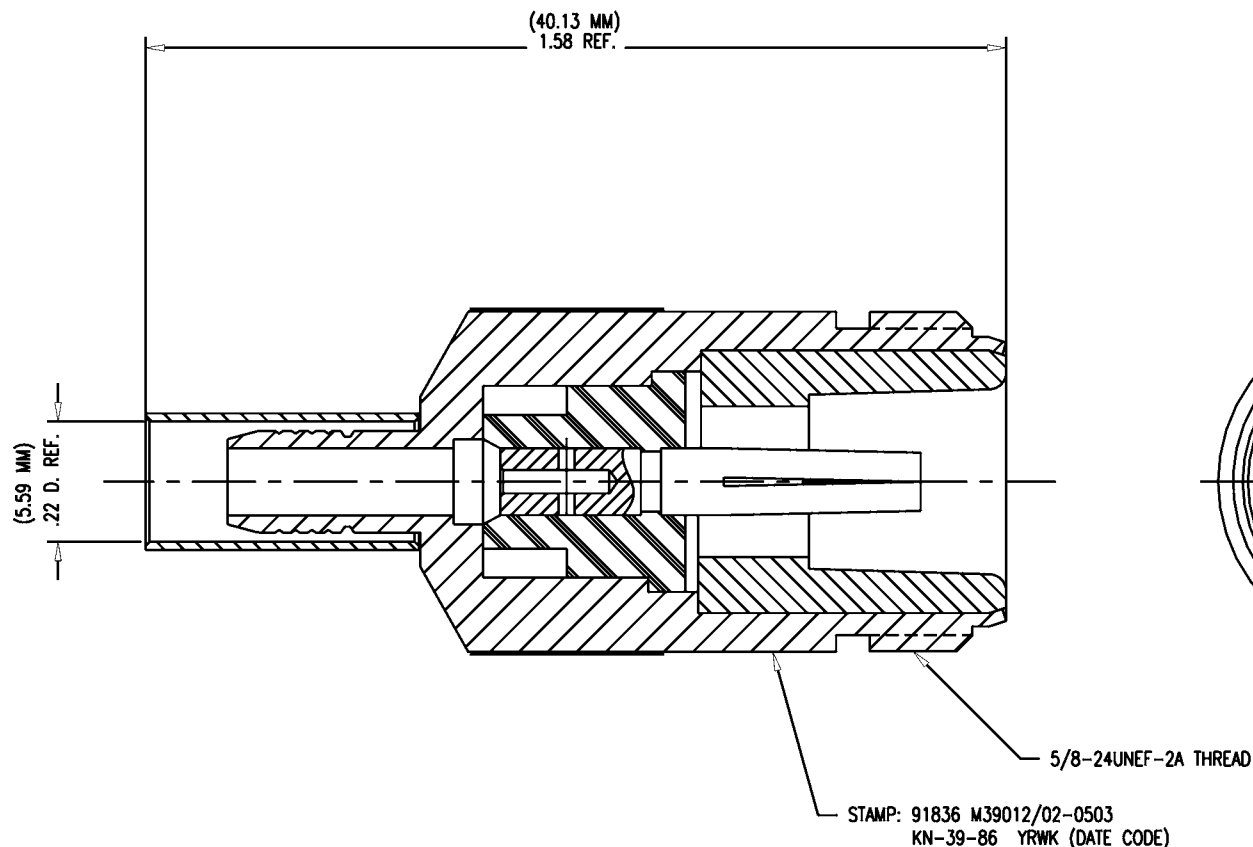


DASH NO.	M CODE	MADE FROM
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NOTES:

1. FOR USE WITH RG-142, 223 AND 400/U CABLE GROUPS.
2. FOR CABLING INSTRUCTIONS SEE CP-489.
3. FOR CABLE TRIMMING USE KTJ-162 & KTD-208.
4. FOR FORMING USE CRIMP DIE SIZE 42.
5. CENTER CONTACT TO BE SUPPLIED UNASSEMBLED.

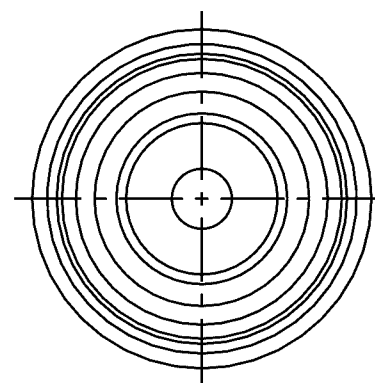
UNLESS OTHERWISE SPECIFIED

1. TOLERANCES: FRACTIONS & 2 PLACE DECIMALS $\pm .010$
3 PLACE DECIMALS $\pm .004$ ANGLES $\pm 0^\circ 30'$
CONCENTRICITY OF ANY 2 DIAMETERS MAY NOT
EXCEED HALF THE SUM OF THEIR TOLERANCES.

2. REMOVE ALL BURRS, BREAK SHARP EDGES .005 MAX.
3. NO FILLETS PERMITTED.
4. SURFACE ROUGHNESS 63 MICROINCHES RMS MAX.
5. ALL DIMENSIONS PRIOR TO PLATING.
6. ALL PLATING IN ACCORDANCE WITH KER 10004.

7. ALL LEAD THREADS TO BE
CHAMFERED 45° TO ROOT DIAMETER.
★ CRITICAL DIMENSIONS

SD



SD

M39012/02-0503

REVISIONS

ISSUE	CHANGES
8	CN 37781 C REDRAWN HVN 03/15/99

KN-39-86

KN3986S

SCALE : 4:1

APPROX SURFACE AREA

USED ON

REF:

N JACK

DRAWN	HVN	DATE	03/15/99
DESIGN	LI	DATE	10/07/75
APPR.		DATE	

KINGS
ELECTRONICS CO., INC.
TUCKAHOE, NEW YORK 10707

M39012/02-0503