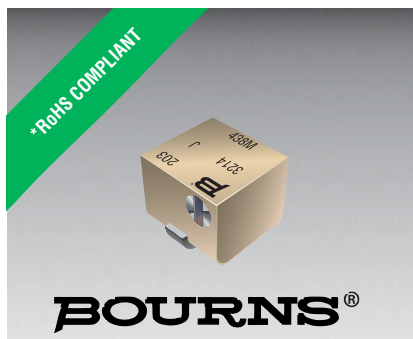




Features

- Surface Mount 4 mm Square / Multiturn Cermet / Industrial / Sealed
- Sealed to withstand board wash processing
- Pick and place centering design, with flush adjustment
- 4 mm design meets EIA/EIAJ/IPC/VECI SMD standard trimmer footprint
- Patent #5047746 advanced drive/wiper mechanism
- RoHS compliant* - see [processing information](#) on lead free surface mount trimmers

3214 - 5-Turn Trimpot® Trimming Potentiometer

Electrical Characteristics

Standard Resistance Range 10 ohms to 2 megohms
(see standard resistance table)
Resistance Tolerance $\pm 10\%$ std.
Absolute Minimum Resistance 1 % or 2.0 ohms
(whichever is greater)
Contact Resistance Variation 3 % or 3 ohms max.
Resolution Essentially Infinite
Insulation Resistance 500 vdc.
100 megohms min.
Dielectric Strength
Sea Level 600 vac (1 minute)
Adjustment Angle5 turns nom.

Environmental Characteristics

Power Rating (300 volts max.)
85 °C 0.25 watt
150 °C 0 watt
Temperature Range -65 °C to +150 °C
Temperature Coefficient ± 100 ppm/°C
Humidity MIL-STD 202 Method 106
TRS $\pm 2\%$; IR 10 megohms
Vibration 20 G TRS $\pm 1\%$; VRS $\pm 1\%$
Shock 100 G TRS $\pm 1\%$; VRS $\pm 1\%$
Load Life
..... @ 85 °C rated power 1,000 hours
TRS 3 ohms or 3 %
(whichever is greater)
Rotational Cycling 200 cycles
TRS 3 ohms or 3 %
(whichever is greater)
Thermal Shock 5 cycles
TRS $\pm 2\%$; VRS $\pm 1\%$

Physical Characteristics

Mechanical Stop Wiper idles
Torque 180 g-cm max.
Weight Approximately 0.01 oz.
Marking Manufacturer's code,
resistance code and date code
Solderability Per MIL-STD-202,
Method 208
Wiper 50 % (Actual TR) $\pm 10\%$
Flammability UL94V0
Pushover Strength
J, G 4.4 lbs.
W, X 1 lb.
Adjustment Tool H-91

How To Order

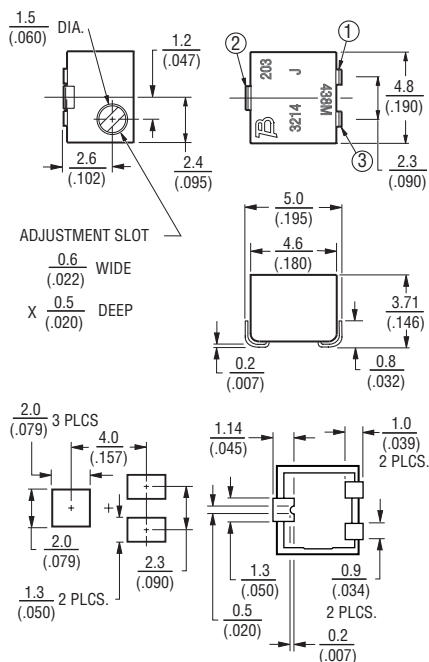
3214 J - 1 - 502 E

Model _____
Style _____
Standard or Modified _____
Product Indicator _____
-1 = IR Reflow (standard)
†-2 = Wave Solderable
-FW5 = .070" $\pm$.010" Shaft Extension
Resistance Code _____
Embossed Tape Designator _____
E = Style J, G: 500 pcs./7" reel (standard)
Style W: 250 pcs./7" reel (standard)
Style X: 200 pcs./7" reel (standard)
G = Style J, G: 1500 pcs./13" reel (standard)
Style W: 1000 pcs./13" reel (standard)
Style X: 850 pcs./13" reel (standard)
G = Style J, G: 1500 pcs./13" reel (FW5)
Style W, X: 600 pcs./13" reel (FW5)

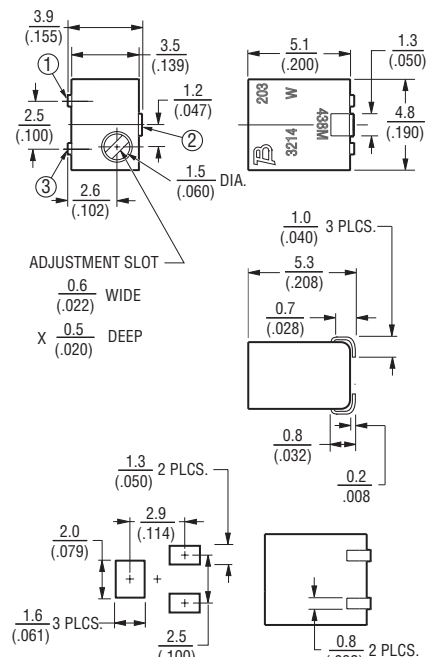
Consult factory for other available options.
†-2 has a treated stainless steel shaft

Product Dimensions

3214J Side Adjust

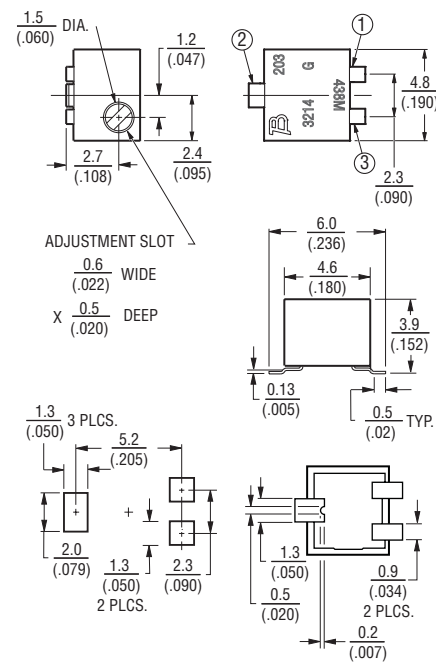


3214W Top Adjust

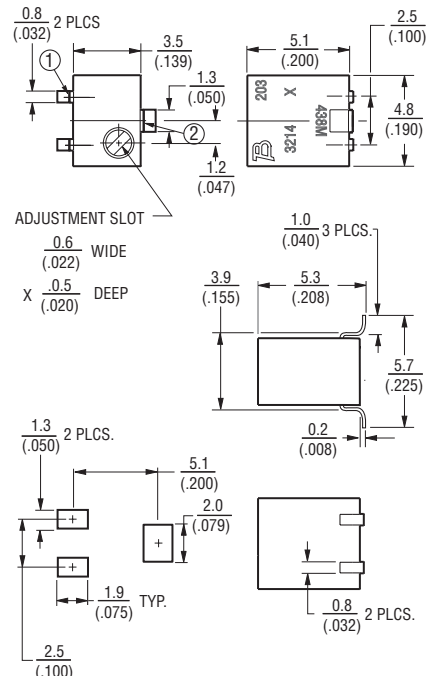


DIMENSIONS: $\frac{\text{MM}}{\text{(INCHES)}}$

3214G Side Adjust



3214X Top Adjust

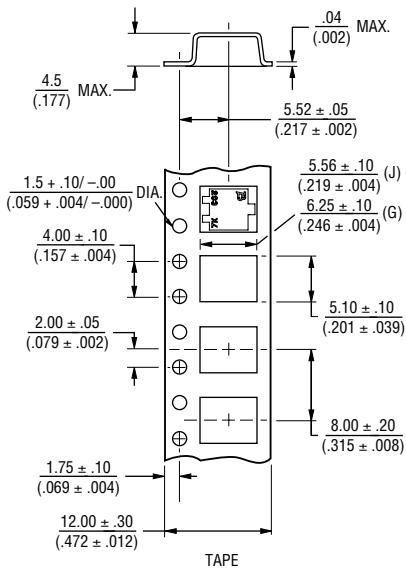


*RoHS Directive 2002/95/EC Jan 27 2003 including Annex.
Specifications are subject to change without notice.
Customers should verify actual device performance in their specific applications.

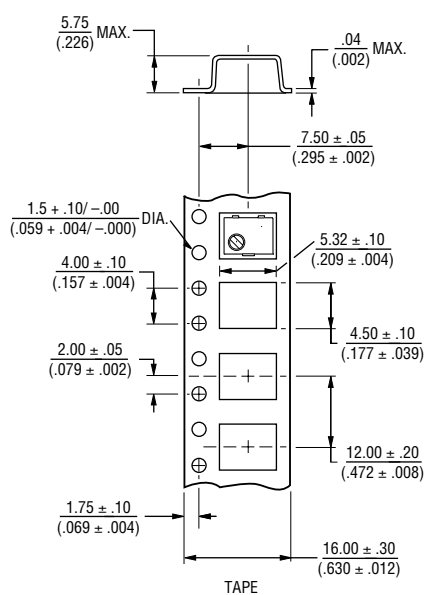
3214 - Packaging Specifications

BOURNS®

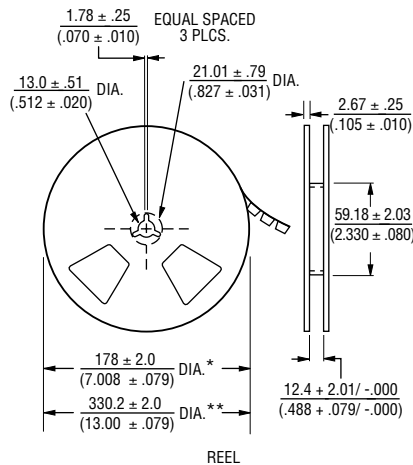
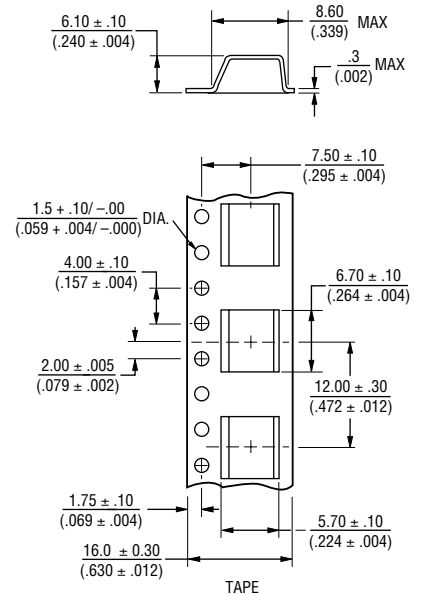
J & G Styles



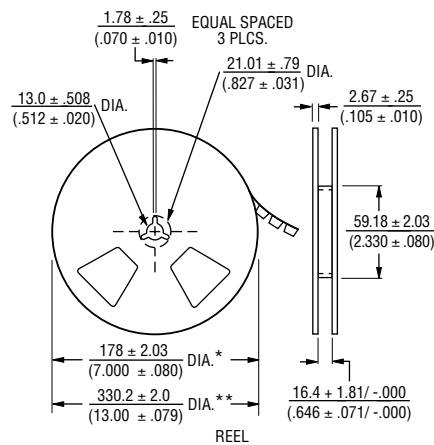
W Style



X Style



W & X Style Reel



* Embossed Tape Designator "E"
 ** Embossed Tape Designator "G"
 (See How To Order chart for further information.)

Cover tape peel strength: Meets EIA specification 481.

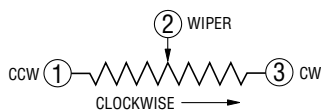
* Embossed Tape Designator "E"
 ** Embossed Tape Designator "G"
 (See How To Order chart for further information.)

Cover tape peel strength: Meets EIA specification 481.

Standard Resistance Table

Resistance (Ohms)	Resistance Code
10	100
20	200
50	500
100	101
200	201
500	501
1,000	102
2,000	202
5,000	502
10,000	103
20,000	203
50,000	503
100,000	104
200,000	204
500,000	504
1,000,000	105
2,000,000	205

Popular distribution values listed in boldface.
 Special resistances available.



DIMENSIONS: $\frac{\text{MM}}{\text{(INCHES)}}$
 TOLERANCES: $\pm \frac{0.25}{(.010)}$ EXCEPT WHERE NOTED

REV. 10/09

"Trimpot" is a registered trademark of Bourns, Inc.
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