

## Assembly Tools and Fixtures (108-108X-001 Series)



### For Standard Stacking Banana Plugs: .175 (4.44) Across Flats

Quick and easy assembly of standard banana plug .175 (4.44) diameter is possible with the assembly tool and fixtures shown here. Strip wire jacket back 3/4" and feed wire through cross hole of metal contact. Fold stripped wire against metal plug body and slide insulated handle over banana plug body and wires. Insert contact wire into housing. Place into fixture. Push tip of tool into rear of contact. Snap contact into place. Handle of tool is curved to fit hand comfortably. Fixture and tip of tool made from tool steel.

#### TOOL PART NO.

251-0111-003

#### FIXTURE PART NO.

251-0115-002

