



CUI INC

Part No: CEP-1110

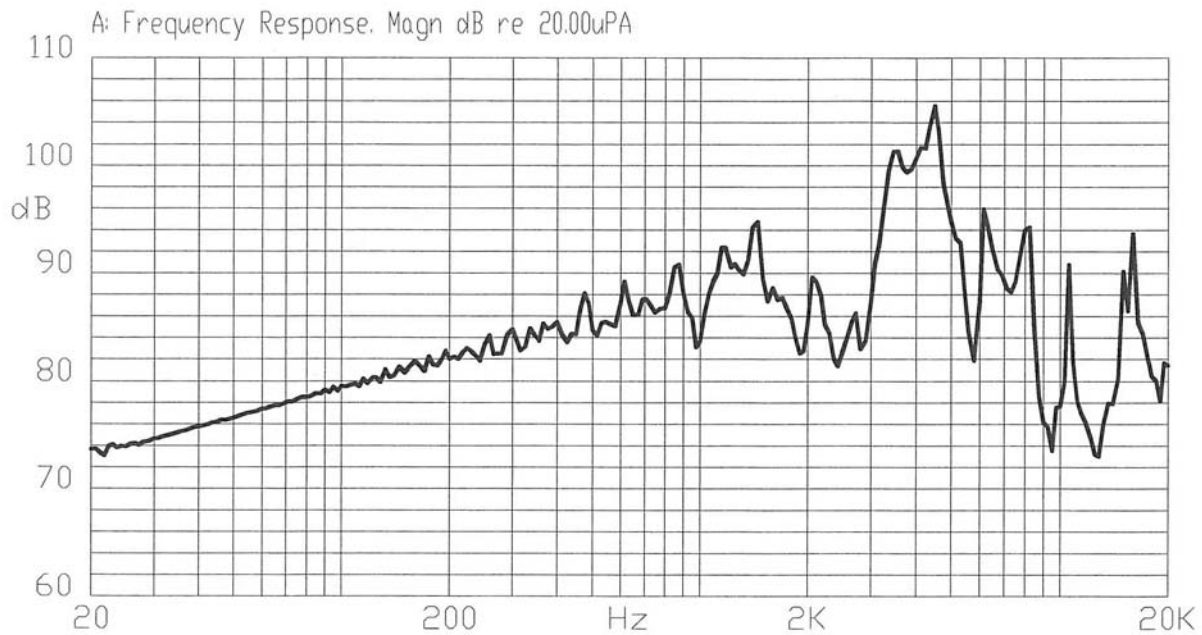
Description: piezo audio transducer

Date: 9/18/2006

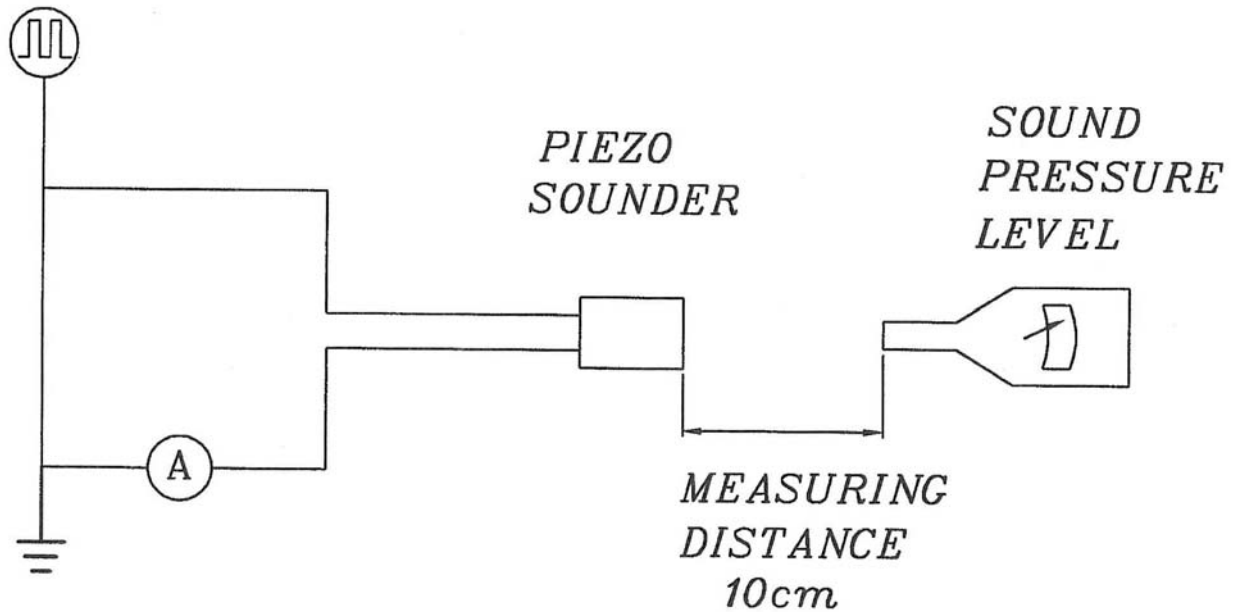
Unit: mm

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Typical Frequency Response Curve



Measurement Method



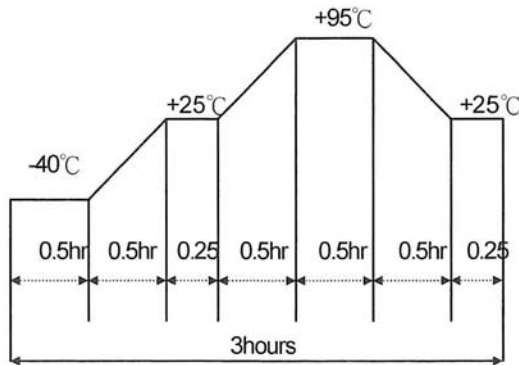
S.P.L. Measuring Circuit
Input Signal: 10 V p-p, 4.1 KHz, Square Wave
Mic: RION UC 30
S.G.: Hewlett Packard 33120A Function Generator or equivalent

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Mechanical Characteristics

Item	Test Condition	Evaluation Standard
Solderability	Lead terminals are immersed in rosin for 5 seconds and then immersed in solder bath of $270 \pm 5^{\circ}\text{C}$ for 3 ± 0.5 seconds.	90% min. of the stripped wires will be wet with solder. (Except the edge of the terminal)
Terminal Mechanical Strength	The pull force should be applied to the double lead wire: Horizontal 3.0N (0.306kg) for 30 seconds Vertical 2.0N (0.204kg) for 30 seconds	No damage or cutting off.
Vibration	The buzzer should be measured after applying a vibration amplitude of 1.5 mm with 10 to 55 Hz band of vibration frequency to each of the 3 perpendicular directions for 2 hours.	The value of oscillation frequency/current consumption should be $\pm 10\%$ of the initial measurements. The SPL should be within $\pm 10\text{dB}$ compared with the initial measurement.
Drop Test	The part will be dropped from a height of 75 cm onto a 40 mm thick wooden board 3 times in 3 axes (X, Y, Z) for a total of 9 drops.	

Environment Test

Item	Test Condition	Evaluation Standard
High temp. test	After being placed in a chamber at $+95^{\circ}\text{C}$ for 240 hours.	The buzzer will be measured after being placed at $+25^{\circ}\text{C}$ for 4 hours. The value of the oscillation frequency/current consumption should be $\pm 10\%$ compared to the initial measurements. The SPL should be within $\pm 10\text{dB}$ compared to the initial measurements.
Low temp. test	After being placed in a chamber at -40°C for 240 hours.	
Humidity test	After being placed in a chamber at $+40^{\circ}\text{C}$ and $90 \pm 5\%$ relative humidity for 240 hours.	
Temp. cycle test	The part shall be subjected to 5 cycles. One cycle will consist of: 	

**CUI INC****Part No: CEP-1110****Description: piezo audio transducer****Date: 9/18/2006****Unit: mm****Page No: 4 of 5****Reliability Test**

Item	Test Condition	Evaluation Standard
Operating (Life Test)	1. Continuous life test: The part will be subjected to 250 hours of continuous operation at +85°C with rated voltage applied. 2. Intermittent life test: A duty cycle of 1 minute on, 5 minutes off, a minimum of 10,000 times at room temp (+25 ±2°C) with rated voltage applied.	The buzzer will be measured after being placed at +25°C for 4 hours. The value of the oscillation frequency/current consumption should be ±10% compared to the initial measurements. The SPL should be within ±10dB compared to the initial measurements.

Test Conditions

Standard Test Condition	a) Temperature: +5 ~ +35°C	b) Humidity: 45 - 85%	c) Pressure: 860-1060 mbar
Judgement Test Condition	a) Temperature: +25 ±2°C	b) Humidity: 60 - 70%	c) Pressure: 860-1060 mbar



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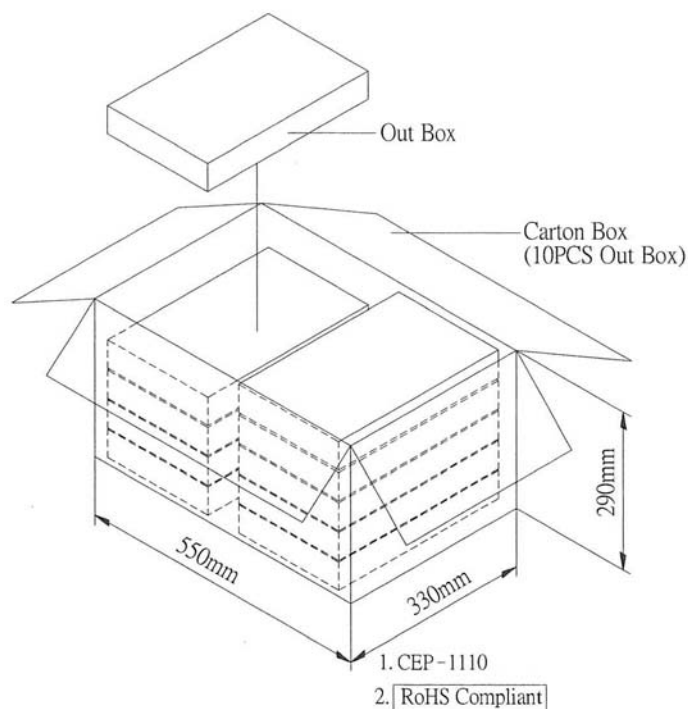
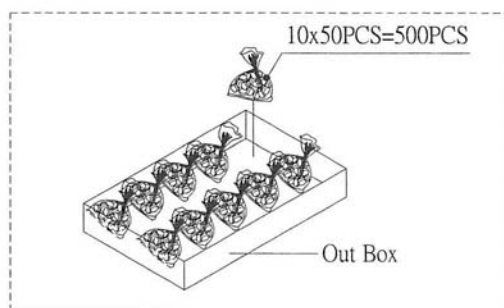
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Packaging



Out Box	310mmx248mmx49mm	10x50PCS=500PCS
Carton Box	550mmx330mmx290mm	500PCSx10=5,000PCS