

APPLICABLE STANDARD					
RATING	OPERATING TEMPERATURE RANGE	-40 °C TO 85 °C	STORAGE TEMPERATURE RANGE	-10 °C TO 50 °C (PACKED CONDITION)	
	VOLTAGE	50 V AC / DC	OPERATING OR STORAGE HUMIDITY RANGE	RELATIVE HUMIDITY 90 % MAX.(NOT DEWED)	
	CURRENT	0.5 A (note)	APPLICABLE CABLE	t=0.3±0.05mm, GOLD PLATING	
SPECIFICATIONS					
ITEM		TEST METHOD		REQUIREMENTS	QT AT
CONSTRUCTION					
GENERAL EXAMINATION		VISUALLY AND BY MEASURING INSTRUMENT.		ACCORDING TO DRAWING.	×
MARKING		CONFIRMED VISUALLY.			×
ELECTRIC CHARACTERISTICS					
CONTACT RESISTANCE	AC 20 mV MAX (1 KHz) , 1 mA .		50 mΩ MAX. INCLUDING FPC,FFC BULK RESISTANCE (L=8mm)		×
INSULATION RESISTANCE	100 V DC.		500 MΩ MIN.		×
VOLTAGE PROOF	150 V AC FOR 1 min.		NO FLASHOVER OR BREAKDOWN.		×
MECHANICAL CHARACTERISTICS					
MECHANICAL OPERATION	20 TIMES INSERTIONS AND EXTRACTIONS.		① CONTACT RESISTANCE: 50 mΩ MAX. ② NO DAMAGE, CRACK AND LOOSENESS OF PARTS.		×
VIBRATION	FREQUENCY 10 TO 55 Hz, HALF AMPLITUDE 0.75 mm, — m/s ² FOR 10 CYCLES IN 3 DIRECTIONS.		① NO ELECTRICAL DISCONTINUITY OF 1 μs. ② CONTACT RESISTANCE: 50 mΩ MAX.		×
SHOCK	981 m/s ² , DURATION OF PULSE 6 ms AT 3 TIMES IN 3 DIRECTIONS.		③ NO DAMAGE, CRACK AND LOOSENESS OF PARTS.		×
FPC RETENTION FORCE	MEASURED BY APPLICABLE FPC. (THICKNESS OF FPC SHALL BE t=0.30mm AT INITIAL CONDITION.)		DIRECTION OF INSERTION: 0.4N × n MIN. (n:NUMBER OF CONTACTS)		×
ENVIRONMENTAL CHARACTERISTICS					
RAPID CHANGE OF TEMPERATURE	TEMPERATURE-40→+15To+35→+85→+15To+35°C TIME 30→ 2~3 → 30→ 2~3 min UNDER 5 CYCLES.		① CONTACT RESISTANCE: 50 mΩ MAX. ② INSULATION RESISTANCE: 50 MΩ MIN. ③ NO DAMAGE, CRACK AND LOOSENESS OF PARTS.		×
DAMP HEAT (STEADY STATE)	EXPOSED AT 40±2°C, RELATIVE HUMIDITY 90 TO 95 %, 96 h.				×
DAMP HEAT,CYCLIC	EXPOSED AT -10 TO +65 °C, RELATIVE HUMIDITY 90 TO 96 %, 10 CYCLES,TOTAL 240 h.		① CONTACT RESISTANCE: 50 mΩ MAX. ② INSULATION RESISTANCE: 1 MΩ MIN. (AT HIGH HUMIDITY) ③ INSULATION RESISTANCE: 50 MΩ MIN. (AT DRY) ④ NO DAMAGE, CRACK AND LOOSENESS OF PARTS.		×
DRY HEAT	EXPOSED AT 85±2 °C, 96 h.		① CONTACT RESISTANCE: 50 mΩ MAX.		×
COLD	EXPOSED AT -40±3°C, 96 h.		② NO DAMAGE, CRACK AND LOOSENESS OF PARTS.		×
CORROSION SALT MIST	EXPOSED AT 35±2°C , 5 % SALT WATER SPRAY FOR 96 h.		① CONTACT RESISTANCE: 50 mΩ MAX. ② NO EVIDENCE OF CORROSION WHICH AFFECTS TO OPERATION OF CONNECTOR.		×
SURPHUR DIOXIDE [JIS C 0090]	EXPOSED AT 40±2 °C , RELATIVE HUMIDITY 80±5% ,25±5 PPM FOR 96 h.				×
HYDROGEN SULPHIDE [JIS C 0092]	EXPOSED AT 40±2 °C , RELATIVE HUMIDITY 80±5% ,10 ~ 15 PPM FOR 96 h.				×
COUNT	DESCRIPTION OF REVISIONS		DESIGNED	CHECKED	DATE
0					
REMARK			APPROVED	R.I. TAKAYASU	09.10.19
			CHECKED	HS. SAKAMOTO	09.10.19
			DESIGNED	MK. YASUMI	09.10.17
			DRAWN	MK. YASUMI	09.10.17
Unless otherwise specified, refer to JIS C 5402.					
Note QT:Qualification Test AT:Assurance Test X:Applicable Test			DRAWING NO.		ELC4-327247-01
HRS	SPECIFICATION SHEET		PART NO.	FH28D-20 (10) SB-1SH (05)	
	HIROSE ELECTRIC CO., LTD.		CODE NO.	CL586-1863-0-05	△ 1/2

SPECIFICATIONS					
ITEM	TEST METHOD		REQUIREMENTS	QT	AT
RESISTANCE TO SOLDERING HEAT	1) REFLOW SOLDERING (MAX 2 CYCLES) PEAK TMP. 250 °C MAX . REFLOW TMP. 230 °C MIN FOR 60 sec. PRE-HEAT 150~200°C FOR 90~120 sec. 2) SOLDERING IRONS : TMP. 350±10°C FOR 5±1 sec .		NO DEFORMATION OF CASE OF EXCESSIVE LOOSENESS OF THE TERMINALS.	×	—
SOLDERABILITY	SOLDERED AT SOLDER TEMPERATURE, 235 ±5 °C FOR IMMERSION DURATION, 2±0.5 sec.		A NEW UNIFORM COATING OF SOLDER SHALL COVER A MINIMUM OF 95 % OF THE SURFACE BEING IMMersed.	×	—
(note) WHEN THE SAME VALUE OF CURRENT ARE APPLIED TO ALL CONTACTS AT THE SAME TIME IN ONCE, SET THE CURRENT TO THE 70 % OF THE RATED CURRENT VALUE.					
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