

Series 76-94–Panel Switches for Harsh Environments

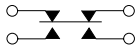


Typical Applications

- Lift trucks
- Subway door controls
- Gasoline pumps
- Railroad train intercoms



actual size



Form Z

Features

- Panel sealed
- Nonspark material
- Explosive environment protection
- Dustproof
- Splashproof
- Wide temperature range
–40°C to +135°C (–40°F to +275°F)
- Impact resistant
- Choice of actuating buttons
- Approvals: UL, CSA

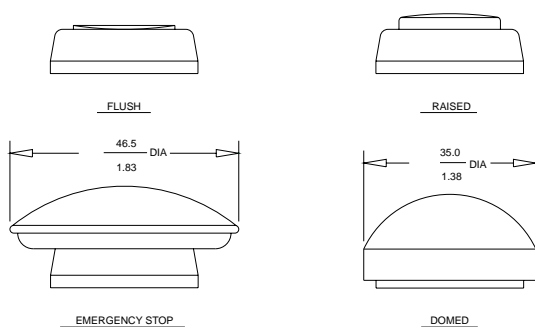
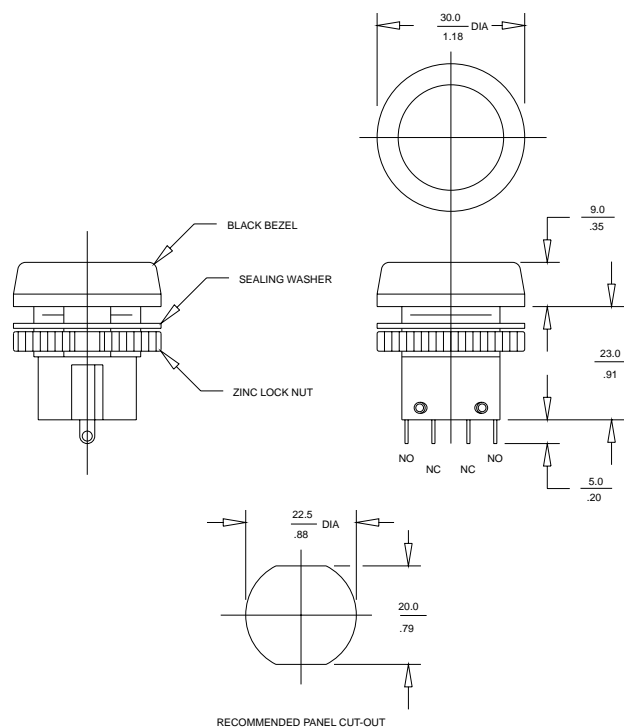
Description

Series 76-94 pushbutton switches are designed for harsh environmental applications. All exposed metal parts are made of a nonsparking zinc alloy making this switch ideal for rugged, potentially explosive environments. Four button styles are available in this momentary action switch. A lock nut and panel seal washer are supplied with each switch.

Mounting Information

The 76-94 mounts easily into panels not exceeding 0.236 in (6 mm) thickness. Front panel sealing is achieved by use of the sealing washer. The switch is held on to the panel by a zinc lock nut, tightened down by the lock nut wrench to a torque of between 15 and 30 lbs-in to achieve the correct sealing pressure. It is mounted into a 0.886 in diameter hole with a double “D” flat to prevent rotation.

It is recommended the switch cut-out be punched from front of panel.



BUTTON STYLES

Mechanical Characteristics

Travel: 0.098 in. (2.5 mm)
 Life (nominal): 1,000,000 cycles
 Operating force: 7N (approx 28 oz)
 Contact bounce: 5 ms
 Panel thickness (max): 0.236 in (6 mm)

Environmental and Physical Data

Shock: 50 G
 Operating temp range:
 -40°C to +135°C (-40°F to +275°F)
 Body material: Zinc alloy
 Button material: Zinc alloy
 Contacts: Silver (Std)
 Terminals: Solder

Electrical Data

Dielectric strength: 1,000V RMS
 Insulation Resistance: 1 G Ω
 Contact Resistance(Initial): 25 m Ω
 Life (full load):
 1,000,000 cycles at 20°C (68°F)
 50,000 cycles at 70°C (158°F)

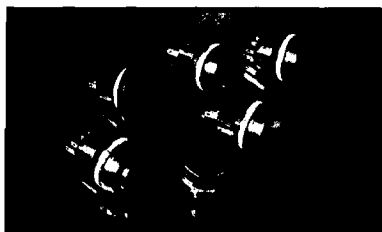
Electrical Characteristics

Circuitry	Current	Voltage
SPDT	10.1 amps Res	125/250 VAC

Ordering Information

Part Number	Circuit/Action	Button Style	Button Color	Terminals	Contacts
76-9410/4044/B	SPDT/Mom	Flush	Black	Solder	Silver
76-9420/4044/R	SPDT/Mom	Raised	Red	Solder	Silver
76-9440/4044/R	SPDT/Mom	Stop	Red	Solder	Silver
76-9450/4044/R	SPDT/Mom	Domed	Red	Solder	Silver

1-800-544-3354



Series 76-94

PANEL SEALED RANGE

Description

The 76-94 series has been designed to cover a wide range of harsh environmental applications.

The range is available in 3 styles, push button, rotary and panel lamp.

The push button comes in 4 button styles with 3 colour options and has solder/faston terminals as standard. The rotary is a single pole, 2 position, snap action switch with green or red spot indicator on the black actuator. To complete the range an indicator version is available with red, green or amber lens.

The entire range is panel sealed to IP67 and due to the construction and the

materials used, all are capable of surviving the impact of a 5kg mass dropped from 40cm (20J). All the bezels and the actuators of the pushbuttons and rotaries are made from a non-sparking zinc alloy whilst the panel lamp lens is manufactured from polycarbonate, which maintains the specification of the range.

Non-standard options for the range include custom colours, PCB terminals, gold contacts and 2 pole variants.

The features of the series makes it ideal for robust, potentially explosive environments, such as the mining industry.

Features

- Non-spark material – To NCB 481/1965
- Explosive protection – For volatile atmospheres
- Wide temperature range – from -40°C to $+125^{\circ}\text{C}$
- Panel sealed product – Protection against immersion
- Approved product – UL & CSA
- Impact rating – 20J
- Choice of actuators and styles – Pushbuttons, rotary and panel lamp

Non-standard Options:

- PCB terminals
- Gold contacts
- 2 poles available
- Colour variants
- In-filled engraving (Pushbutton only)

Specification

The pushbutton and rotary variants utilise ITW Switches' proven series 16 snap action microswitch.

Mechanical

Travel	2,5mm (PB)
Life (nom)	2×10^6 cycles (PB), 50,000 cycles (R) 1×10^5 cycles (Latched Pushbutton)
Operating force	7N (PB)
Contact bounce	5ms (PB, R)
Panel thickness (max)	6mm (PB, R, L)

Electrical

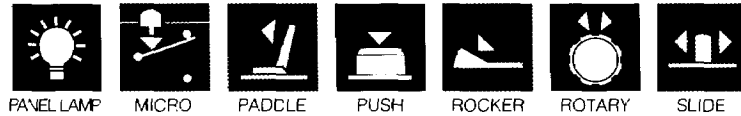
Dielectric strength	1000V RMS (PB, R)
Insulation resistance	$1\text{G}\Omega$ (PB, R)
Contact resistance (initial)	$25\text{m}\Omega$ (PB, R)
Current rating (max)	10A resistive 250VAC (PB, R)
Life	100,000 cycles 20°C (PB, R) 50,000 cycles 70°C (PB, R)
Illumination type	T1¾ Wedge base bulb (L)

Environmental & Physical

Ingress protection	IP67 (PB, R, L)
Impact rating	20J (PB, R, L)
Shock	50g (PB, R, L)
Operating temperature range	-40°C to $+125^{\circ}\text{C}$ (PB, R, L)
Body material	Zinc alloy (PB, R, L)
Actuator material	Zinc alloy (PB, R)
Lens material	Polycarbonate (L)
Contact material	Fine silver (PB, R)
Terminal material	$5\mu\text{m}$ bright acid tin plate nickel flash undercoat (PB, R, L)

Key:

- PB – Pushbutton
- R – Rotary
- L – Panel Lamp Indicator



Ordering information

Button style

- Flush
- Raised
- Large circular (latching)
- Large circular (momentary)
- Domed
- Panel lamp indicator
- Rotary

Indicator colour

(No addition to the part number is required for the indicator after this)

- Pushbutton & rotary
- Red
- Green
- Amber

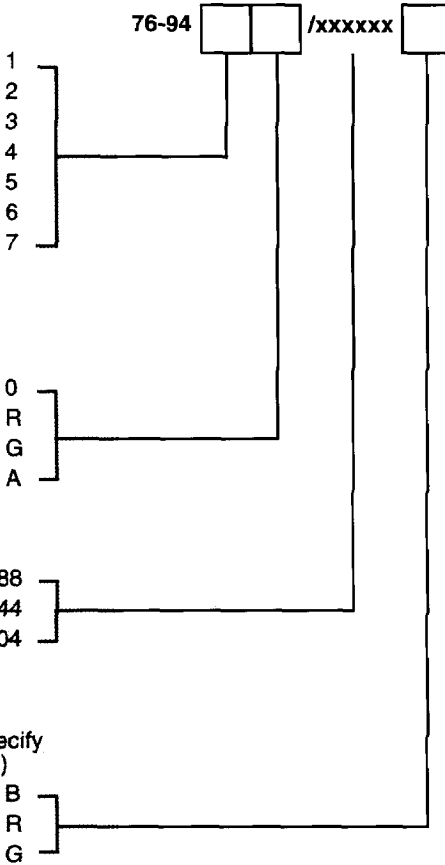
Termination & No. of Poles

- | | | |
|---------------|---------|--------|
| Solder/faston | 1 pole | 439088 |
| Solder | 1 pole | 4044 |
| Solder | 2 poles | 804 |

Button colour

(For rotary: standard black actuator, specify colour of dot indicator, red & green only)

- Black
- Red
- Green



Panel mounting & construction information

The 76-94 mounts easily into panels not exceeding 6mm thickness. Front panel sealing to IP67 is achieved by use of the sealing washer which is fitted to the switch before it is inserted into the panel hole cut out. It is held into the panel by means of a zinc lock nut, tightened down

by the tool part number 76-T1 to a torque of between 1,5Nm to 2,85Nm to achieve the correct sealing pressure.

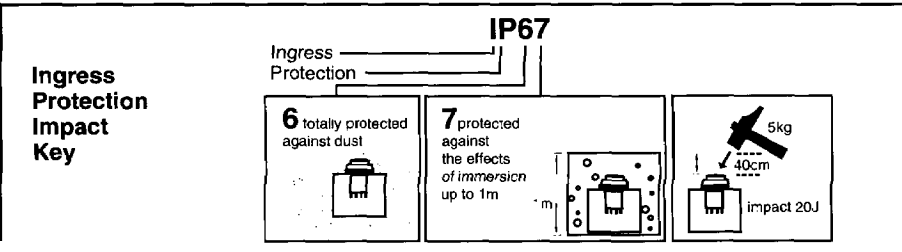
It is mounted into a standard 22,5mm diameter hole and a double 'D' flat is provided to prevent rotation if required.

Lamp construction & multi-pole information

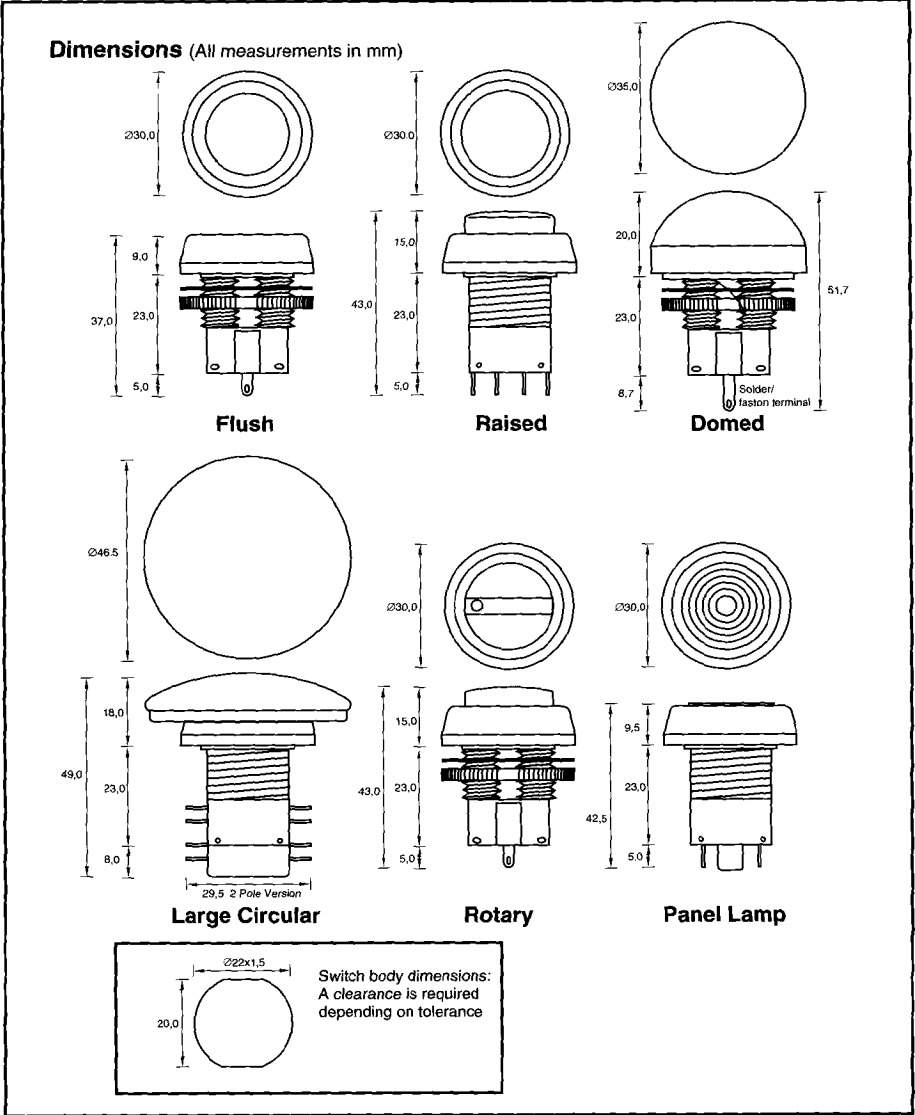
The 76-94 panel lamp variant is supplied with a quick release bulb holder that will accept a T13/4 wedge base filament lamp. Because of the wide range of illumination available (different voltage lamps, multi chip LED's etc.), we do not supply a bulb as standard although we are prepared to do so if required.

The pushbutton and rotary versions have a non-standard option of 2 poles. The 2 pole switch is provided separate to the switch body and must be fitted, via a spring clip, after the switch body has been mounted in the panel.

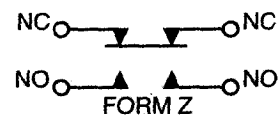
For more information, please contact the Sales Office.



Product drawings



Circuit form



Application references

- Military environments
- Robust industrial
- Vandal resistant requirements
- Mining industry
- Petrochemical
- Process control
- Material handling

For information on our complete range of switch products,
please contact the Sales Office.

ITW Switches

ITW Switches
A Division of ITW Limited
Norway Road
Portsmouth, England PO3 5HT
Telephone: (01705) 694971 (INT +44 1705 694971)
Facsimile: (01705) 666352 (INT +44 1705 666352)

Due to our policy of continuous product development, ITW Switches retain the right to change the specification at any time
without prior notice.