



**Ordering number** C12410  
**Description** C12410\_STRADA-SQ-A-T

Family	Strada-SQ	FWHM	Asym degrees
Type	Lens	Efficiency	93 %
LED	LUXEON M	cd/Im	-
Color	Clear	Gerber File	Available
Diameter	25 + 25 mm		
Height	9 mm		
Style	Square		
Optic Material	PMMA		
Holder Material	-		
Fastening	Screw, glue		
Status	Ready		

Positioning: External position element / Automatic assembling li

**Ordering number** CA12411  
**Description** CA12411\_STRADA-SQ-A-T

Family	Strada-SQ	FWHM	Asym degrees
Type	Lens	Efficiency	93 %
LED	LUXEON M	cd/Im	0.410
Color	Clear	Gerber File	Available
Diameter	25 + 25 mm		
Height	9.15 mm		
Style	Square		
Optic Material	PMMA		
Holder Material	-		
Fastening	Screw, tape		
Status	Ready		

Positioning: External position element / Automatic assembling li



## PRODUCT DATASHEET Strada-SQ series

last update 28/9/2012



**NOTE:** The typical divergence will be changed by different color, chip size and chip position tolerance. The typical total divergence is the full angle measured where the luminous intensity is half of the peak value.



## PRODUCT DATASHEET Strada-SQ series

last update 28/9/2012



### GENERAL INFORMATION

- Product series especially designed & optimized for LUXEON M series of LEDs.
- Special care taken to make light distribution as uniform as possible.
- Fastening to heat sink with a PU foam adhesive tape of automotive grade. Please find fastening details by clicking link: [http://www.ledil.com/datasheets/DataSheet\\_TAPE.pdf](http://www.ledil.com/datasheets/DataSheet_TAPE.pdf)
- Fastening to PCB with appropriate adhesive. By clicking link below you can find Ledil recommended glue options.  
[http://www.ledil.com/datasheets/DataSheet\\_GLUES.pdf](http://www.ledil.com/datasheets/DataSheet_GLUES.pdf)

**NOTE 1: We advise customer to ensure the suitability and sufficiency of the bond in the end product. For example, mechanical stress, vibration and holes on the surface of the circuit board weaken the strength of the tape.**

**NOTE 2: Assembly to the surface must be made straight, so the tape bonds constant and balanced with fastening surface. Slanted assembly might cause unbalanced bond to the surface. All surfaces where tape is applied must be clean, dry and free from grease and dirt.**

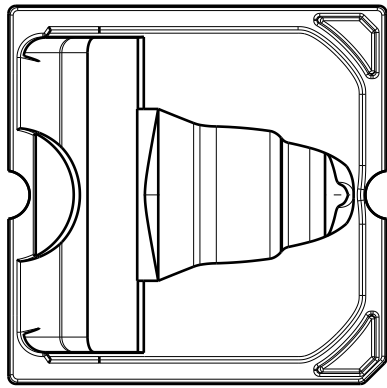
**If cleaning of PCB surfaces is needed, please follow strictly the cleaning instructions of your LED manufacturer - this is important as cleaning shall under no circumstances damage LEDs or other electronics components on the PCB.**

**Further note that optical components shall not be cleaned with any chemicals - only micro fiber cloth may be used to remove fingerprints or other traces from handling.**

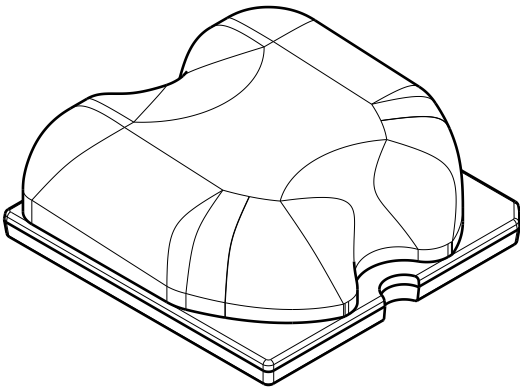
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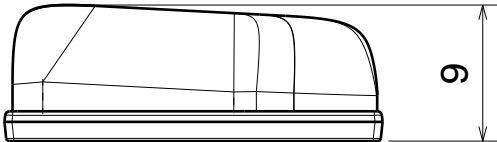
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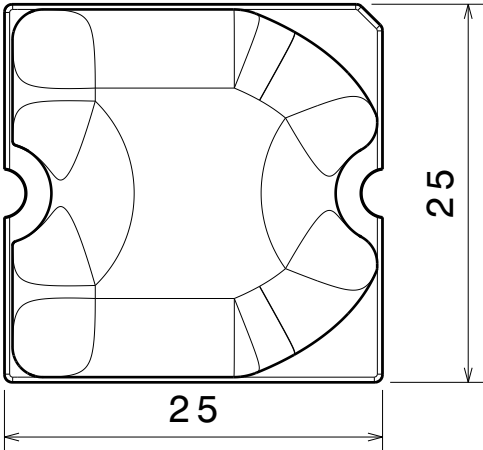
Bottom view



Isometric view



Front view



Top view

Tolerances if not otherwise shown:  
According to DIN ISO 2768-1  
Linear measures:  
Up to 30mm class F, otherwise class M.

According to DIN ISO 2768-2  
Form and position:  
class K

Control for SPC marked dimensions.

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our written agreement.

LEDiL

Ledil Oy  
Salorankatu 10  
FIN 24240 SALO  
Finland

DRAWING TITLE Mechanical drawing  
STRADA-SQ-A-T

DRAWN BY as  
DATE 25.9.2012

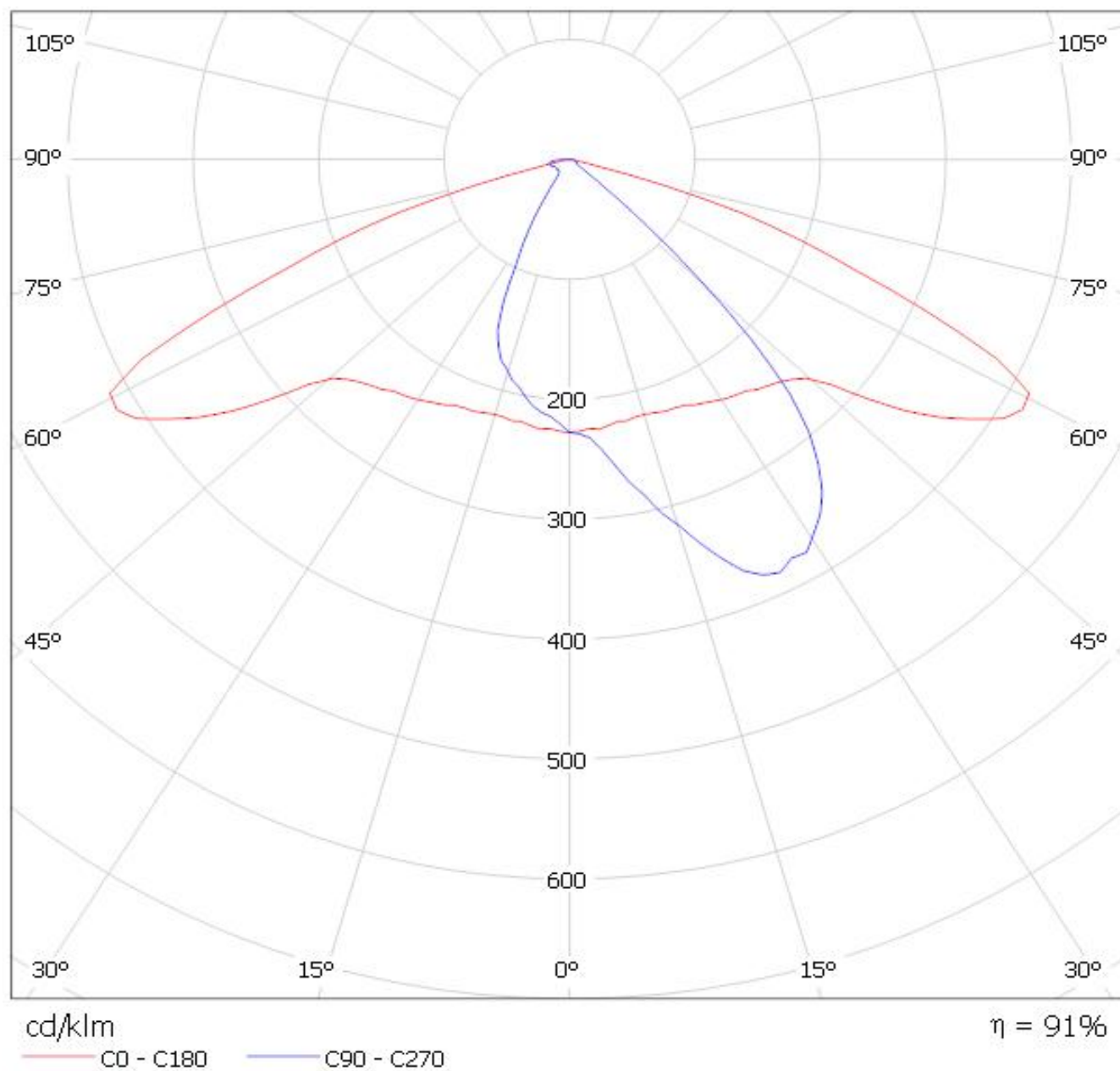
CHECKED BY VS  
DATE -

DESIGNED BY -  
DATE -

SIZE A4  
PART NUMBER  
REV 001

SCALE 2:1  
WEIGHT 4,97 g  
SHEET 1/1

Luminaire: Ledil Oy C12410\_STRADA-SQ-A-T (Luxeon M) Efficiency=93%  
Lamps: 1 x Luxeon M 362lm @ 250mA



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