

UNCONTROLLED DOCUMENT PART NUMBER LDD-SMHTA304RISITR

LEAD FREE REFLOW PROFILE

300°C ¬

10 SEC. MAX

TEMPERATURE (°C)

150°C

160°C

200°C

250°C

255°C

100°C-

50°C-25°C

_90-120_SEC. 50s 2°C/SEC. MAX 4°C/SEC. MAX 100s TOTAL TIME ABOVE 220°C IS 60 SECONDS MAX. b þ TIME (SEC.) 150s 0 0 0 200s 0 0 0 0 250s 0

300s

0°C +

*UNLESS OTHERWISE SPECIFIED TOLERANCES PER DECIMAL PRECISION ARE: $X=\pm 1$ (\$0.039), $X.X=\pm 0.5$ (\$0.020), $X.XX=\pm 0.25$ (\$0.010), $X.XXX=\pm 0.127$ (\$0.005). LEAD SIZE=\$0.05 (\$0.002), LEAD LENGTH=\$0.75 (\$0.030). MIN=\$0.000 MIN=\$0.00 PAUATINE, IL. 60087-6976
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MEMBER OF *ITW* PHOTONICS GROUP 0.56" 7 SEGMENT DUAL DIGIT DISPLAY, 640nm RED, HIGH TEMP., COMMON ANODE.

TOP TAPE-

TAPE FEED DIRECTION-

Creating LED and LCD Solutions Together"

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UNIT: SCALE:

DATE: PAGE: mm [INCH] 03.20.12 NTS 유 CHKD BY: DRAWN BY: APRVD BY: Ŧ 죾 В 죾

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