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Part Number/Keyword



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## Cyanoacrylates

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## Super Cyanoacrylate Adhesive Liquid

### 8333

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Description

Technical Data

MSDS

Liquid State	
Base Chemical	Ethyl cyanoacrylate
Color	Clear transparent liquid
Flashpoint	185°F (85°C)
<a href="#">Viscosity</a>	30-70 cps
Typical Gap	0.004 inches
Vapor Pressure, mm HG @ 70°C	10
Specific Gravity, @ 25°F / -4°C	1.06
Refractive Index, n20C/D +/-0.03	1.45
Cured State	
Melting Point	365°F (185°C)
Softening Point	306°F (153°C)
Heat Distortion	250°F (121°C)
Glass Transition	42°F (172°C)
Volume Shrinkage	13%
Rockwell <a href="#">Hardness</a>	74 M
Cured Temperature Range	-65°F to 180°F (-54°C to 82°C)
Outgassing, 10 <sup>-6</sup> mmHG, 72°F	0
Elongation	< 2%
Dielectric Constant	3.98
Volume Resistivity	8.6 x 10 <sup>10</sup> ohm-cm
Strength Data	
Impact, ft-lbs, ASTM-950	7-10
Tensile, steel, psi, ASTM-D2095	4700
Tensile, shear, psi, ASTM-D1002	Steel 2800Aluminum 1600ABS 665*Nylon 850*Rigid PVC 700* SBR 85* EPDM 100
Soluble in Acetone, Nitromethane. *indicates substrate failure.	

### Related Products

[Super Cyanoacrylate Adhesive Gel \(8334\)](#)[Fast Set Epoxy \(8332\)](#)[Super Contact Cement \(8336\)](#)

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