## **Carbon Conductive Assembly Paste**





The 847 Carbon Conductive Assembly Paste is an electrically conductive, non-bleeding grease for improving electrical connections between non-moving surfaces and parts. It inhibits corrosion, is economical, has a wide operating temperature range, long service life, and does not contain silicone.

- Improves electrical connections between irregular surfaces
- Ensures electrical contact between loose or vibrating parts and small gaps
- Resistivity of 82 Ω·cm
- Does not separate or bleed, even at high temperatures
- Contains special corrosion inhibiting compounds

## Applications & Usages:

The conductive paste performance depends on mainly on surface preparation. Improperly prepared contact surfaces can degrade the paste's stability, conductivity, and lubrication characteristics. While the thickness and coverage are also important, the application method itself can easily be adjusted according to performance and application needs. For detailed instructions refer to the 847 TDS.

## **Specifications**

| Shelf Life  | 5 year   |  |
|---|--|--|
| Maximum Coverage<br>for 25 mm (1.0 mil) thickness | <11,400 cm <sup>2</sup> (<12 ft <sup>2</sup> ) |  |
| Storage Temperature Limits                        | -40 to +40 °C (-40 to +104 °F)                 |  |
|   |  |  |
| Service Temperature                               | -45 to +175 °C (-49 to +347 °F)                |  |
| Maximum Withstand Temperature                     | +210 °C [+410 °F]                              |  |
|   |  |  |
| Volume Resistivity                                | 82 ohm·cm                                      |  |
| Volume Conductivity                               | 0.012 S/cm                                     |  |
| Surface Resistivity                               | 271 ohm/sq                                     |  |
| Surface Conductivity                              | 0.037 S/sq                                     |  |
|   |  |  |
| Color   | Black  |  |
| Odor  | Odorless                                       |  |
| Density @25 °C                                    | 1.38 g/mL                                      |  |
| Oil Viscosity Index                               | >110   |  |
| Viscosity   | Paste-like                                     |  |
| Pour Point  | ≥ -34 °C                                       |  |
| Fire Point  | ~ 300 °C                                       |  |
| Flash Point                                       | > 280 °C                                       |  |
| Lubricant   | Yes (if above -23 °C)                          |  |
| Bleed Resistant                                   | Yes  |  |
| Run Resistant                                     | Yes  |  |
| Corrosive   | No   |  |

## **Available Sizes**

| 847-40G | 40 g ( 0.09 lb)   | Paste |
|---------|-------------------|-------|
| 847-1P  | 650 g (1.4 lb)    | Paste |
| 847-1G  | 5.2 kg ( 11.5 lb) | Paste |