





2.5 mm x 3.2 mm Ceramic Package SMD TCXO

I547/I747 Series

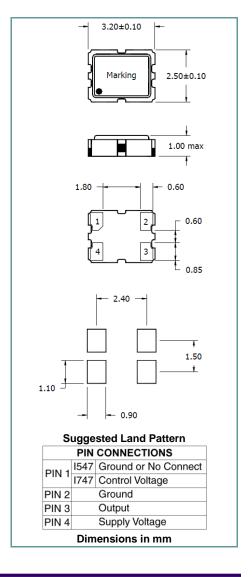
Product Features:

Clipped Sinewave Analog Compensation Available ±0.5ppm Stability RoHS Compliant / Pb-free

Applications:

GPS Smart Meters Wireless Base Stations Sonet / SDH T1/E1, T3/E3

Frequency	10MHz to 52MHz	
Frequency Tolerance @ 25° C	±2.0ppm after second reflow	
Frequency Stability		
Vs Temperature	See Part Numbering Guide	
Vs Supply Voltage (± 5%)	±0.2ppm Maximum	
Vs Load (10%)	±0.2ppm Maximum	
Output Level		
Clipped Sinewave	0.8V p-p Minimum	
Output Load		
Clipped Sinewave	10KOhms / 10 pF	
Start Time (90% of Vp-p)	3.0mSec Maximum	
Aging	±1ppm / Year Maximum	
Supply Voltage	See Part Numbering Guide, tolerance ± 5%	
Current		
<u><</u> 32MHz	1.5mA Maximum	
>32mHz	2.0mA Maximum	
Voltage Control	1.5Vdc ±1.0Vdc, ± 5.0ppm Minimum (Only for I747)	
Operating Temperature Range	See Part Numbering Guide	
Storage Temperature Range	-40°C to +85°C	
Phase Noise (typical)	-87 dBc/Hz at 10Hz	
,	-112 dBc/Hz at 100Hz	
	-135 dBc/Hz at 1KHz	
	-145 dBc/Hz at 10KHz	
	-145 UDG/112 at 10K112	



Part Numbering Guide

Sample Part Number: I547-1Q3-20.000 MHz					
Package	Operating Temperature	FrequencyStability vs Temperature	Supply Voltage	Frequency	
I547 (Clipped Sinewave TCXO) I747 (Clipped Sinewave TCVCXO)	$7 = 0^{\circ}\text{C} \text{ to } +50^{\circ}\text{C}$	*, ** Y = ±0.5ppm	3 = 3.3V		
	$1 = 0^{\circ}\text{C to } +70^{\circ}\text{C}$	*N = ±1.0ppm	7 = 3.0V		
	$3 = -20^{\circ}\text{C} \text{ to } +70^{\circ}\text{C}$	*O = ±1.5ppm	8 = 2.8V		
	5 = -30°C to +85°C	*P = ±2.0ppm	2 = 2.7V	- 20.000 MHz	
	2 = -40°C to +85°C	Q = ±2.5ppm	1 = 1.8V		
		R = ±3.0ppm			
		$J = \pm 5.0$ ppm			

NOTE: It is recommended that a 0.01µF bypass capacitor be connected between Vdd (Pin 4) and Ground (Pin 2) to minimize power supply noise. It is recommended that an external 0.01µF AC-coupling capacitor be connected to output (Pin 3) of the device. For the TXCO (I547), it is recommended that Pin 1 should not be left floating but be connected to Ground.

QUALITY SYSTEM CERTIFIED = ISO 9001 = ILSI America Phone 775-851-8880 ● Fax 775-851-8882 ●email: e-mail@ilsiamerica.com ● www.ilsiamerica.com

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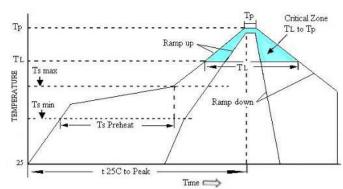




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Pb Free Solder Reflow Profile:



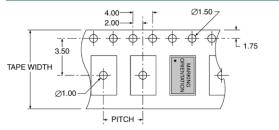
Units are backward compatible with +240°C reflow processes

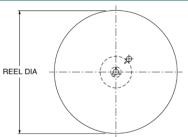
Ts max to T _L (Ramp-up Rate)	3°C / second max
Preheat	
Temperature min (Ts min)	150°C
Temperature typ (Ts typ)	175°C
Temperature max (Ts max)	200°C
Time (Ts)	60 to 180 seconds
Ramp-up Tate (T _L to Tp	3°C / second max
Time Maintained Above	
Temperature (T _L)	217°C
Time (T _{L)}	60 to 150 seconds
Peak Temperature (Tp)	260°C max for 10
reak remperature (Tp)	seconds
Time within 5°C to Peak	20 to 40 seconds
Temperature (Tp)	20 to 40 seconds
Ramp-down Rate	6°C / second max
Tune 25°C to Peak Temperature	8 minutes max

Package Information:

MSL = 1 (package does not contain plastic, storage life is unlimited under normal room conditions) Termination = e4 (Au over Ni over W base metallization)

Tape and Reel Information:





PITCH	4.00
TAPE WIDTH	8.00
REEL DIA	180
QTY PER REEL	3,000

Tape and Reel Information:

Thermal Shock	MIL-STD-883, Method 1011, Condition A
Moisture Resistance	MIL-STD-883, Method 1004
Mechanical Shock	MIL-STD-883, Method 2002, Condition B
Mechanical Vibration	MIL-STD-883, Method 2007, Condition A
Resistance to Soldering Heat	J-STD-020C, Table 5-2 Pb-free devices (except 2 cycles max)
Hazardous Substance	Pb-Free / RoHS Compliant
Solderability	JESD22-B102 Method 2 (Preconditioning E)
Terminal Strength	MIL-STD-883, Method 2004, Test Condition D
Gross Leak	MIL-STD-883, Method 1014, Condition C
Fine Leak	MIL-STD-883, Method 1014, Condition A2, R1=2x10-8 atm cc/s
Solvent Resistance	MIL-STD-202, Method 215

Marking:

Line 1: I-Date Code (YWW)

Line 2: Frequency

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