

Distinctive Characteristics

Highly visible legends and choice of screwdriver, shaft, or dial adjusted actuators provide trouble-free code setting. Knob actuator also available.

Detent mechanism gives crisp, positive action for accurate switch setting.

Sealed construction prevents contamination and allows automated soldering and washing.

Optional panel seal mount available in the DRA model which can be installed with behind-panel o-ring for protection against splashed or sprayed liquids.

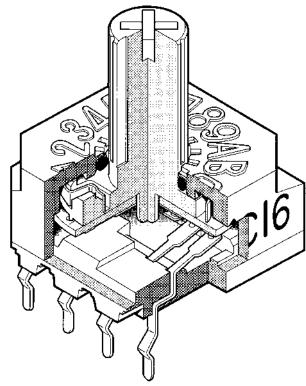
Real or complement code setting identified by color-keyed actuator.

Crimped terminals ensure secure PC mounting and prevent dislodging during soldering.

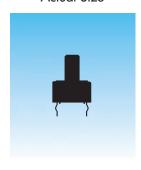
Self-wiping contacts assure contact reliability and continuity.

Compact dimensions and low profile allow high density mounting and close stacking of PC boards.

Ultrasonically welded case, o-ring sealed actuator, and insert molded terminals seal out flux and other contaminants.



Actual Size





General Specifications

Electrical Capacity (Resistive Load)

Switching Rating: 100mA @ 5V DC **Nonswitching Rating:** 100mA @ 50V DC

Other Ratings

80 milliohms maximum for all 4 contacts closed **Contact Resistance:**

30 milliohms maximum for 1 contact closed

Insulation Resistance: 1,000 megohms minimum @ 250V DC 250V AC minimum for 1 minute minimum Dielectric Strength: 20,000 detent operations minimum Mechanical Life: Electrical Life: 20,000 detent operations minimum

> Note: A detent operation is one actuator position operation or stepping. 20,000 detent operations = 1,250 cycles for hexadecimal devices or 2,000 cycles for decimal devices. A cycle is one 360° rotation.

Nominal Operating Torque: 80 ~ 320 grams-cm (1.1 ~ 4.4 ounce•in)

> **Contact Timing:** Shorting (Avoid possible false signal by turning off power before switching.)

Materials & Finishes

Shaft & Bushing (DRA only): Brass with nickel plating

> Actuator: Glass fiber reinforced polyester (PBT) (UL 94V-0) Housing & Case: Glass fiber reinforced polyester (PBT) (UL 94V-0)

> > O-rings: Nitrile butadiene rubber

Base: Glass fiber reinforced polyester (PBT) (UL 94V-0)

Movable Contact: Copper with gold plating

Stationary Contacts: Phosphor bronze with gold plating Phosphor bronze with gold plating Terminals:

Environmental Data

-25°C through +75°C (-13°F through +167°F) **Operating Temp Range:**

> 90 ~ 95% for 96 hours @ 40C° (104°F) **Humidity:**

Vibration: 10 ~ 55Hz with peak-to-peak amplitude of 1.5mm traversing the frequency range

& returning in 1 minute; 3 right angled directions for 2 hours

Shock: 50G (490m/s²) acceleration (tested in 3 right angled directions, with 3 shocks in each direction)

Installation

Mounting Torque for DRA: 1.47Nm (13.0 lb•in) for double nut; .686Nm (6.08 lb•in) for single nut

39.2N maximum (8.82 lbf) for DRA model; 29.4N maximum (6.61 lbf) for DRF/DRF2 models **Knob Installation Force:**

Soldering Time & Temperature: 3 seconds @ 350°C manual soldering or 5 seconds @ 270°C solder pot

See Supplement Index (page Z2) for specific processing data. **Process Seal:**

Standards & Certifications

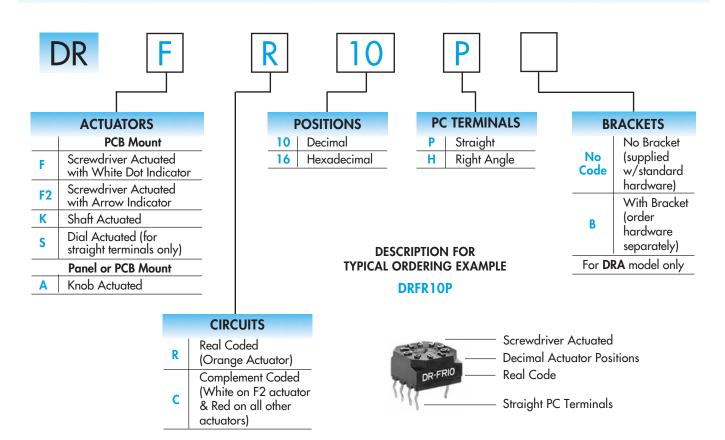
Flammability Standards: UL 94V-0 rated actuator, housing, case, & base

The DR series rotaries have not been tested for UL recognition or CSA certification. **UL Recognition** or CSA Certification: These switches are designed for use in a low-voltage, low-current, logic-level circuit.

When used as intended in a logic-level circuit, the results do not produce hazardous energy.



TYPICAL SWITCH ORDERING EXAMPLE



ACTUATORS



Screwdriver Actuated with White Dot Indicator

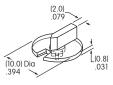
Adjusted with a flat or Phillips tipped screwdriver or Snap-in Knob AT4061.

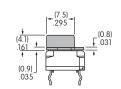


AT4061 Optional Snap-in Knob for "F" Actuator

Polyamide

Black knob with clear flange





Install knob before mounting on PCB for right angle type; it should not be removed once mounted.

When mounting, align slit in knob with white pointer on actuator.



Screwdriver Actuated with Arrow Indicator

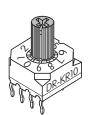
Adjusted with a flat tipped screwdriver.



K

Shaft Actuated

Adjusted by hand or with a flat or Phillips tipped screwdriver.



S

Dial Actuated

Adjusted by hand or with a flat tipped screwdriver.



Actuators are fully rotational and operate either clockwise or counterclockwise.

Actuator Colors: Orange for real coded devices. Red for complement coded devices, except arrow actuated (F2) which is white.