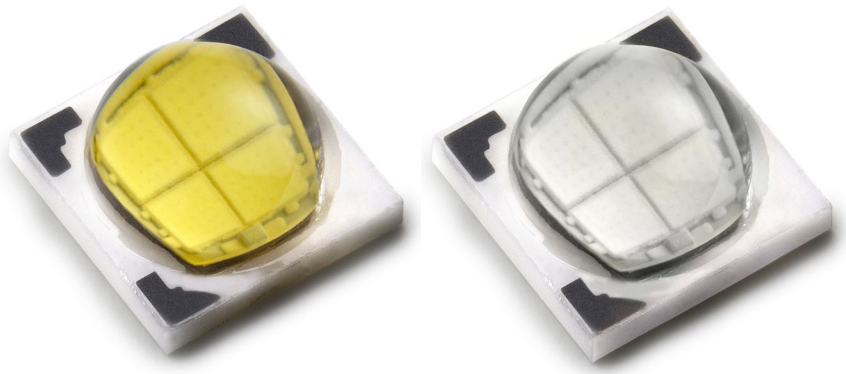

LUXEON M

Array optimized for both high efficacy and high flux density enabling tight beam control

Technical Datasheet DS103

LUXEON
NEVER BEFORE POSSIBLE

RoHS Compliant

LUXEON® M

High Flux Density and Efficacy

Introduction

LUXEON M emitters are illumination grade LEDs designed to enable indoor, outdoor and industrial applications which are optimized either for high efficiency or low cost. With *Freedom From Binning* and leading performance, LUXEON M emitters deliver high efficacy and high flux density from a uniform source with tight correlated color temperature control.

LUXEON M,

- Uniform image enabling tight beam control in MR-16 and spot lighting applications
- Specified, targeted and tested hot, at real world operating temperatures: T_j = 85°C to ensure *in application* performance
- High Flux Density with over 1200 "hot" lumens available from a 3x3 mm LED area enables reduced emitter counts and compact fixture designs
- Uniform intensity and color across source with 70 and 80 CRI minimum
- *Freedom From Binning* delivers color consistency within a single 3 or 5-step MacAdam ellipse
- 11.2V package puts high performance within reach with high efficiency and low cost drivers
- Exceeds ENERGY STAR® lumen maintenance requirements.

PHILIPS LUMILEDS

Table of Contents

General Information

Product Nomenclature

LUXEON M emitters are specified and binned "hot" under conditions comparable to those found in "real-world" lighting products. The test conditions for LUXEON M are 700 mA DC with junction temperature at 85°C.

The part number designation is explained as follows:

L X R a - S b c d - e f g h

Where:

- a — designates minimum CRI (7 = 70, 8 = 80, 0 = Royal Blue)
- b — designates color designation (W = White, R = Royal Blue)
- c, d — designates CCT (27 = 2700K, 30 = 3000K, 40 = 4000K, 50 = 5000K, 57 = 5700K, 00 = Royal Blue)
- efgh — minimum flux lumen (optional)

Therefore LUXEON M products tested and binned at 700 mA follow the part numbering scheme:

L X R 7 - S W 3 0 - x x x x
L X R 7 - S W 4 0 - x x x x
L X R 7 - S W 5 0 - x x x x
L X R 7 - S W 5 7 - x x x x
L X R 8 - S W 2 7 - x x x x
L X R 8 - S W 3 0 - x x x x
L X R 8 - S W 4 0 - x x x x
L X R 0 - S R 0 0 - x x x x

Average Lumen Maintenance Characteristics

Lumen maintenance for solid-state lighting devices (LEDs) is typically defined in terms of the percentage of initial light output remaining after a specified period of time. Philips Lumileds projects that LUXEON M products will deliver, on average, 70% lumen maintenance (L70) at 50,000 hours of operation at a forward current of up to 700 mA. This projection is based on constant current operation with junction temperature maintained at or below 135°C. This performance is based on Philips Lumileds historical data from tests run on similar material systems, and internal LM80 and reliability testing. Observation of design limits included in this data sheet is required in order to achieve this projected lumen maintenance.

Environmental Compliance

Philips Lumileds is committed to providing environmentally friendly products to the solid-state lighting market. LUXEON M is compliant to the European Union directives on the restriction of hazardous substances in electronic equipment, namely the RoHS directive. Philips Lumileds will not intentionally add the following restricted materials to the LUXEON M lead, mercury, cadmium, hexavalent chromium, polybrominated biphenyls (PBB) or polybrominated diphenyl ethers (PBDE).

Product Selection

Product Selection Guide for LUXEON M White Junction Temperature = 85°C

Table 1.

Performance at Test Current				
Nominal CCT	Part Number	Minimum CRI	Minimum Luminous Flux (lm)	Typical Luminous Flux (lm)
3000K	LXR7-SW30	70	800	845
4000K	LXR7-SW40	70	840	905
5000K	LXR7-SW50	70	840	905
5700K	LXR7-SW57	70	840	905
2700K	LXR8-SW27	80	680	725
3000K	LXR8-SW30	80	710	760
4000K	LXR8-SW40	80	780	860

Notes for Table 1:

- Philips Lumileds maintains a tolerance of ± 6.5% on flux measurements.
- Test current is 700 mA for all LXRx-SWxx products.

Product Selection Guide for LUXEON M Royal Blue Junction Temperature = 85°C

Table 2.

Performance at Test Current				
Color	Part Number	Minimum Radiometric Power (mW)	Typical Radiometric Power (mW)	Typical Radiant Efficacy (%)
Royal-Blue	LXR0-SR00	4000	4200	53.6

Note for Table 2:

- Philips Lumileds maintains a tolerance of ± 6.5% on flux measurements.
- Test current is 700 mA for LXR0-SR00 products.

Optical and Electrical Characteristics

LUXEON M White at Test Current [1], Junction Temperature = 85°C

Table 3.

Nominal CCT (K)	Part Number	Color Temperature [2] CCT Typical (K)	Typical Total Included Angle [2] (degrees) θ_{90V}	Typical Viewing Angle [3] 2θ ½ (degrees)
2700	LXR8-SW27	2725	140	120
3000	LXR7-SW30	3045	140	120
3000	LXR8-SW30	3045	140	120
4000	LXR7-SW40	3985	140	120
4000	LXR8-SW40	3985	140	120
5000	LXR7-SW50	5028	140	120
5700	LXR7-SW57	5665	140	120

Notes for Table 3:

1. Test current is 700 mA for all LXRx-SWxx products.
2. Total included angle at which 90% of total luminous flux is captured.
3. Viewing angle is the off axis angle from lamp centerline where the luminous intensity is ½ of the peak value.

LUXEON M Royal Blue at Test Current [1], Junction Temperature = 85°C

Table 4.

Color	Peak Wavelength, λ_p [2] Min.	Typ.	Max.	Typical Spectral Half-width (nm) [3] $\Delta\lambda_{1/2}$	Typical Temperature Coefficient of Peak Wavelength (nm/°C) $\Delta\lambda_D / \Delta TJ$	Typical Total Included Angle (degrees) [4] θ_{90V}	Typical Viewing Angle (degrees) [5] $2\theta_{1/2}$
Royal-Blue	445.0 nm	447.5nm	460.0nm	22	0.05	140	150

Notes for Table 4:

1. Test current is 700 mA for all LXR0-SR00 products.
2. Royal Blue product is binned by radiometric power and peak wavelength rather than photometric lumens.
3. Spectral half-width is 1/2 of the peak intensity.
4. Total included angle at which 90% of total radiometric power is captured.
5. Viewing angle is the off axis angle from lamp centerline where the luminous intensity is 1/2 of the peak value.

Electrical Characteristics for LUXEON M at Test Current [1], Junction Temperature = 85°C

Table 5.

Nominal CCT	Forward Voltage V_f [1,2] (V) I_f = 700 mA Min.	Typ.	Max.	Typical Temperature Coefficient of Forward Voltage [3] (mV/°C) $\Delta V_F / \Delta T_J$	Typical Thermal Resistance Junction to Thermal Pad (°C/W) $R\theta_{J-C}$
2700K	10.5	11.2	12	-5.5	1.25
3000K	10.5	11.2	12	-5.5	1.25
4000K	10.5	11.2	12	-5.5	1.25
5000K	10.5	11.2	12	-5.5	1.25
5700K	10.5	11.2	12	-5.5	1.25
Royal-Blue	10.5	11.2	12	-5.5	1.25

Notes for Table 5:

1. Test current is 700 mA for all LXRx-Sxxx products.
2. Philips Lumileds maintains a tolerance of ± 0.5% on forward voltage measurements.
3. Measured between T_J = 25°C and T_J = 135°C.

Absolute Maximum Ratings

Table 6.

Parameter	Maximum Performance
DC Forward Current [1], [2]	1050 mA
Peak Pulsed Forward Current [1], [3]	1200 mA
ESD Sensitivity	≤ 8000V Human Body Model (HBM) Class 3B JESD22-A114-E < 400V Machine Model (MM) Class B JESD22-A115-B
LED Junction Temperature [1]	135°C
Operating Case Temperature at Current	-40°C - 120°C @ 700 mA
Storage Temperature	-40°C - 120°C
Lead Soldering Temperature	JEDEC 020c 260°C
Allowable Reflow Cycles	3
Autoclave Conditions	121°C at 2 ATM 100% Relative Humidity for 96 Hours Maximum
Reverse Voltage (V_r)	LUXEON M LEDs are not designed to be driven in reverse bias

Notes for Table 6:

1. Proper current derating must be observed to maintain junction temperature below the maximum.
2. Residual periodic variations due to power conversion from alternating current (AC) to direct current (DC), also called "ripple", with frequencies ≥ 100Hz and amplitude≤ 1200 mA are acceptable, assuming the average current throughout each cycle does not exceed 1000 mA.
3. Pulsed operation with a peak drive current of 1200 mA is acceptable if the pulse on time is ≤ 5ms per cycle and the duty cycle is ≤ 50%.
4. All performance parameters are for both LUXEON M White and Royal Blue products.

JEDEC Moisture Sensitivity

Table 7.

			Soak Requirements	
Level	Floor Life		Standard	
	Time	Conditions	Time	Conditions
1	Unlimited	≤ 30°C / 85% RH	168h + 5 / - 0	85°C / 85% RH

Reflow Soldering Characteristics

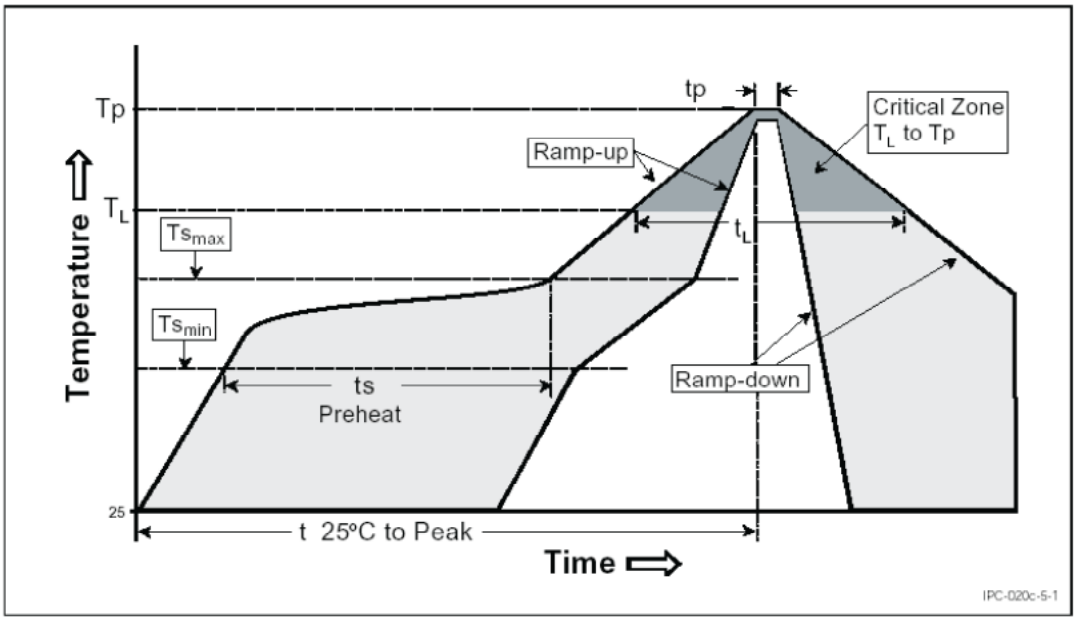

Figure 1. Temperature profile for Table 8.

Table 8.

Profile Feature	Lead Free Assembly
Average Ramp-Up Rate (Ts_{max} to T_p)	3°C / second max
Preheat Temperature Min (Ts_{min})	150°C
Preheat Temperature Max (Ts_{max})	200°C
Preheat Time (ts_{min} to ts_{max})	60 - 180 seconds
Time Maintained Above Temperature T_L	217°C
Time Maintained Above Time (t_L)	60 - 150 seconds
Peak / Classification Temperature (T_p)	260°C
Time Within 5°C of Actual Peak Temperature (t_p)	20 - 40 seconds
Ramp-Down Rate	6°C / second max
Time 25°C to Peak Temperature	8 minutes max

Note for Table 8:

- All temperatures refer to the application Printed Circuit Board (PCB), measured on the surface adjacent to the package body.

Mechanical Dimensions

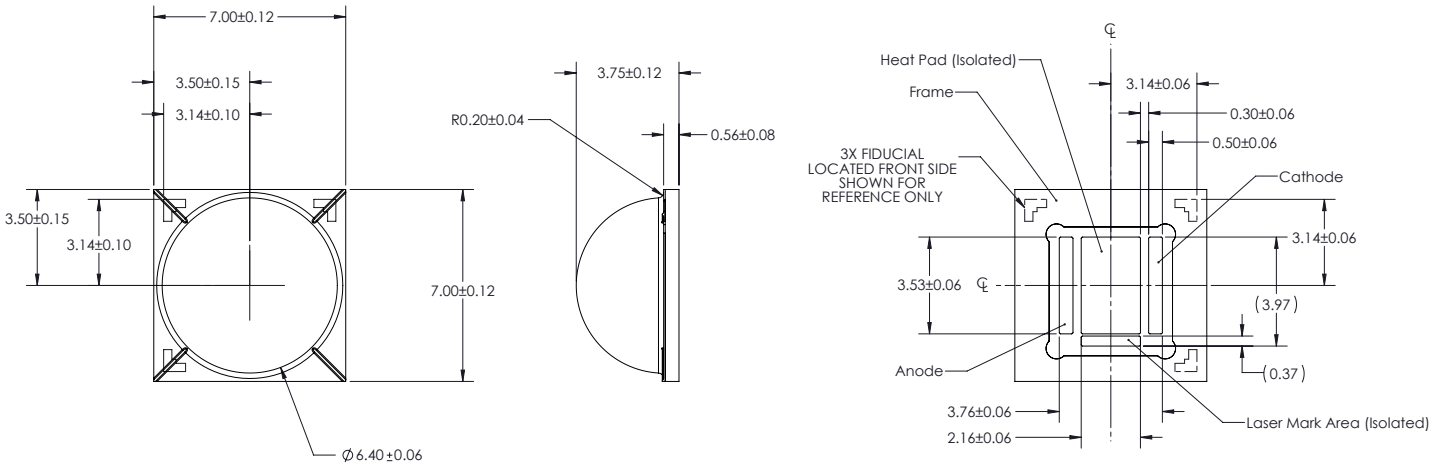

Figure 2. Package outline drawing.

Notes for Figure 2:

1. Do not handle the device by the lens. Excessive force on the lens may damage the lens itself or the interior of the device.
2. All dimensions are in millimeters.
3. Drawings not to scale.
4. The thermal pad is electrically isolated from the anode and cathode contact pads.

Pad Configuration

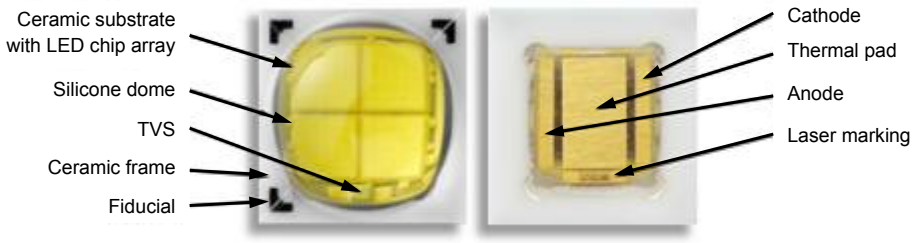

Figure 3. Pad configuration.

Note for Figure 3:

- The thermal pad is electrically isolated from the anode and cathode contact pads.

Solder Pad Design

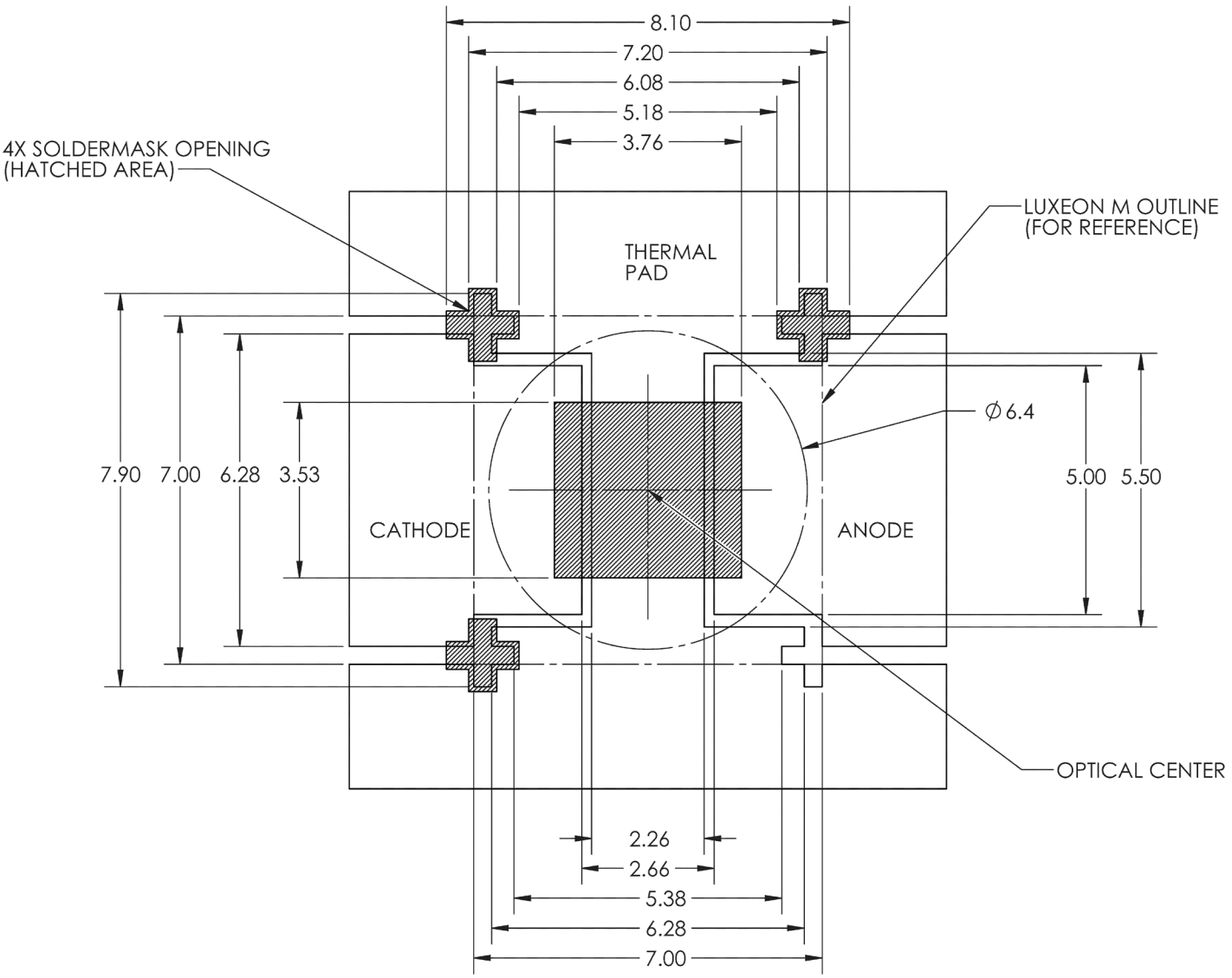

Figure 4. Recommended LUXEON M footprint design for Metal Core PCB. All dimensions are in millimeters.

Notes for Figure 4:

- The LUXEON M Application Brief provides extensive details for this layout.
- Printed Circuit Board layout files (.dwg) are available at www. philipslumileds.com and www.philipslumileds.cn.com

Relative Spectral Distribution vs. Wavelength Characteristics

LXR7-SWxx (White) at Test Current, Junction Temperature = 85°C

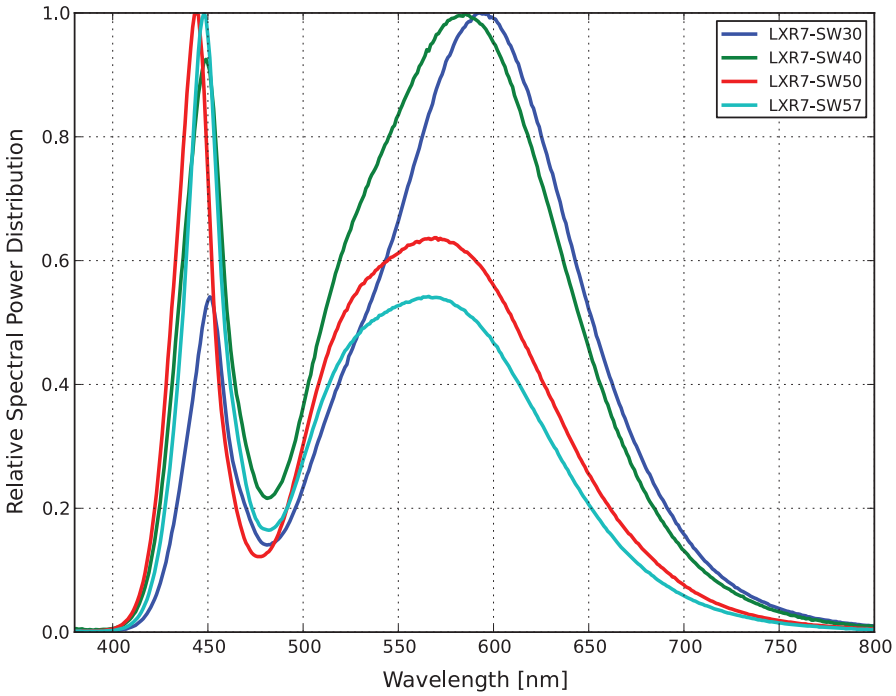

Figure 5. Color spectrum of LXR7-SWxx emitter, integrated measurement.

LXR8-SWxx (White) at Test Current, Junction Temperature = 85°C

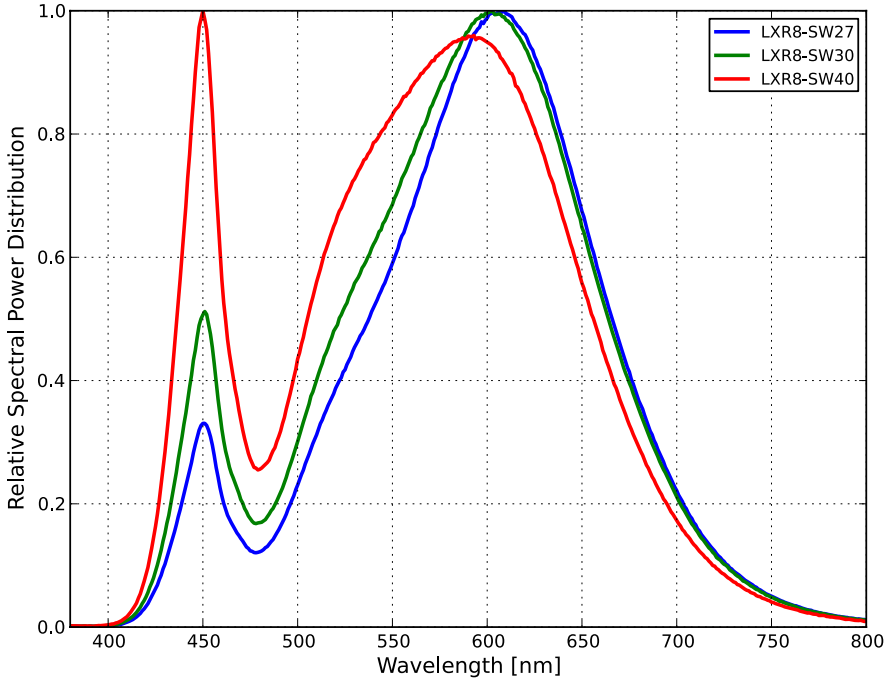

Figure 6. Color spectrum of LXR8-SWxx emitter, integrated measurement.

LXR0-SR00 (Royal Blue) at Test Current, Junction Temperature = 85°C

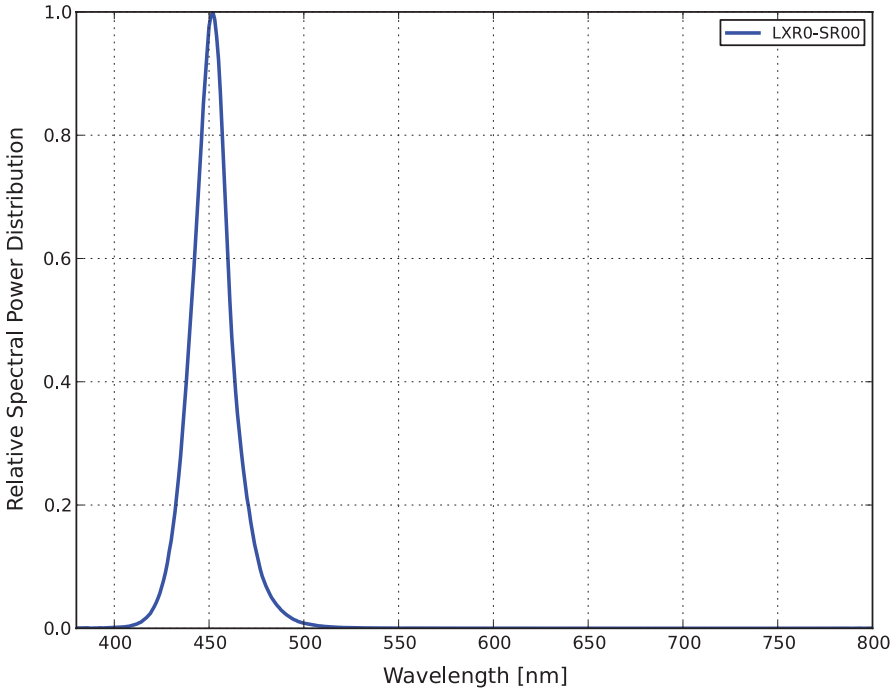

Figure 7. Color spectrum of LXR0-SR00 emitter, integrated measurement.

Typical Light Output Characteristics

Typical Relative Light Output Characteristics over Temperature at Test Current of 700 mA for LXRx-SWxx (White) and LXR0-SR00 (Royal Blue)

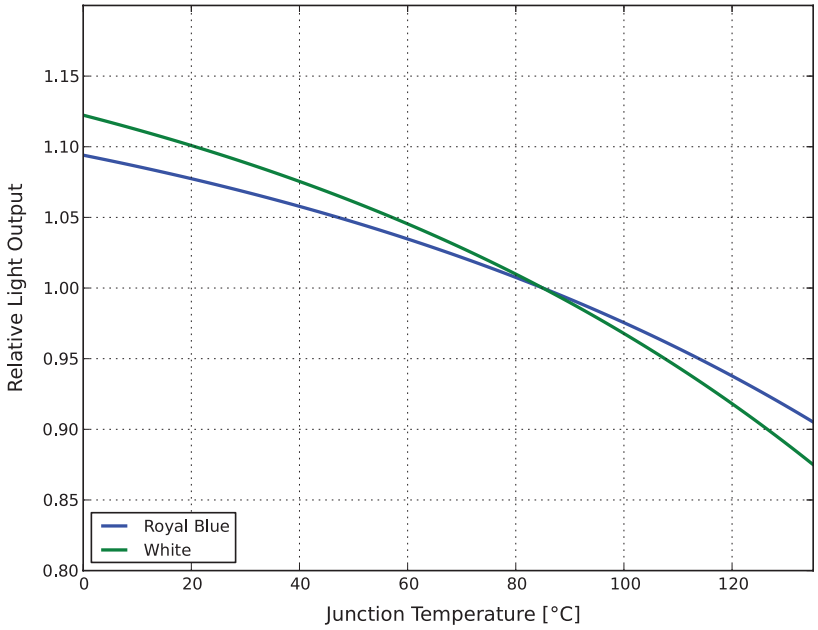

Figure 8. Relative light output vs. junction temperature.

Typical Relative Luminous Flux vs. Forward Current, Junction Temperature = 85°C for LXRx-SWxx (White) and LXR0-SR00 (Royal Blue)

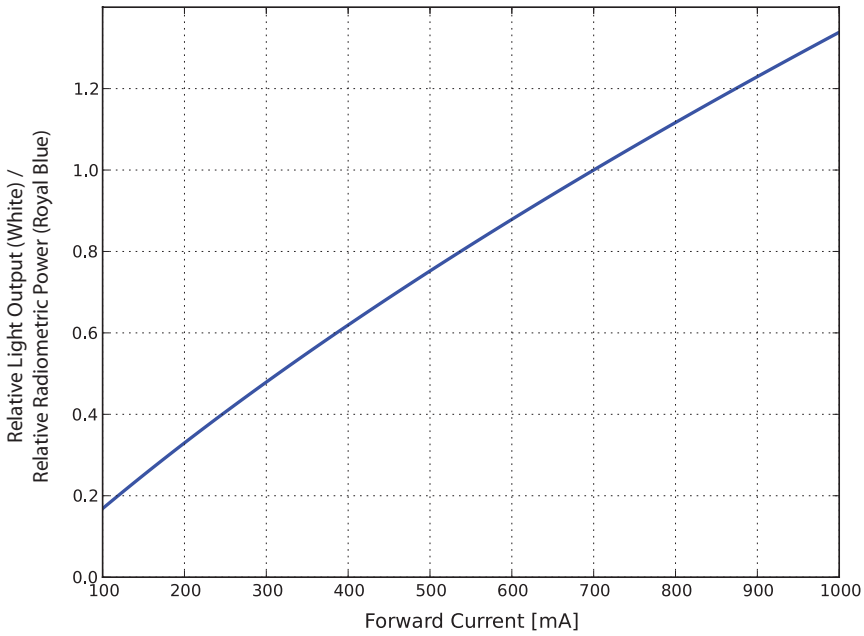

Figure 9. Relative light output vs. forward current.

Typical Forward Current Characteristics

Typical Forward Current vs. Forward Voltage, Junction Temperature = 85°C for LXRx-SWxx (White) and LXR0-SR00 (Royal Blue)

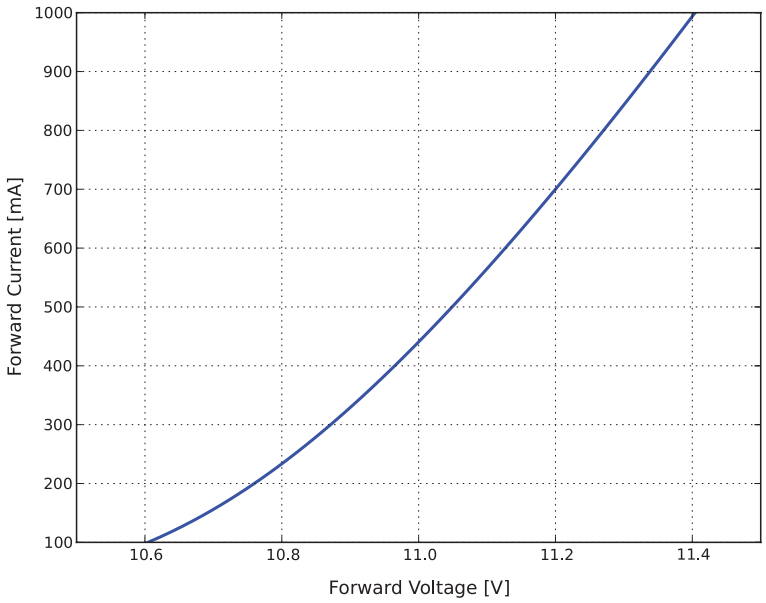

Figure 10. Forward current vs. forward voltage.

Typical Radiation Patterns

Typical Spatial Radiation Pattern for LXRx-SWxx (White) and LXR0-SR00 (Royal Blue)

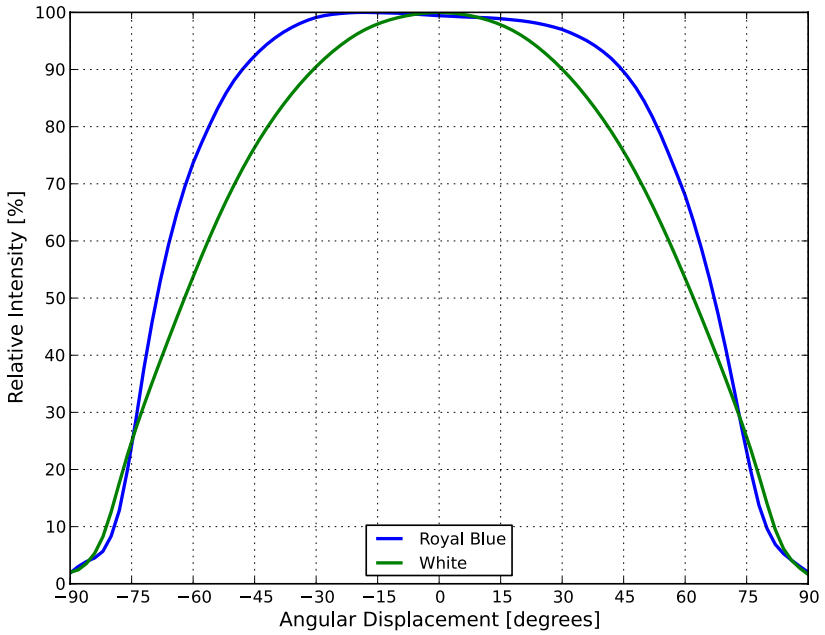

Figure 11. Typical representative spatial radiation pattern.

Typical Polar Radiation Pattern for LXRx-SWxx (White) and LXR0-SR00 (Royal Blue)

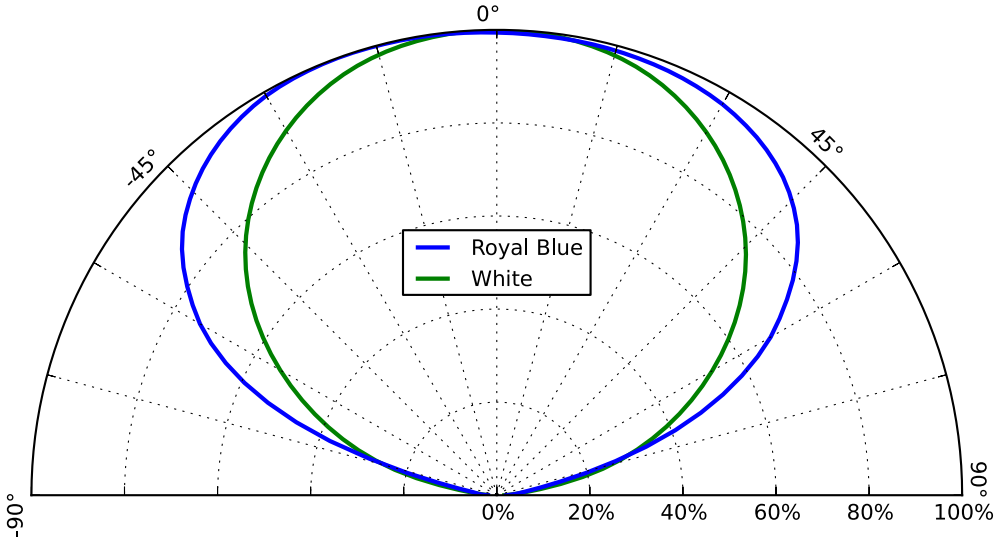

Figure 12. Typical polar radiation pattern.

Emitter Pocket Tape Packaging

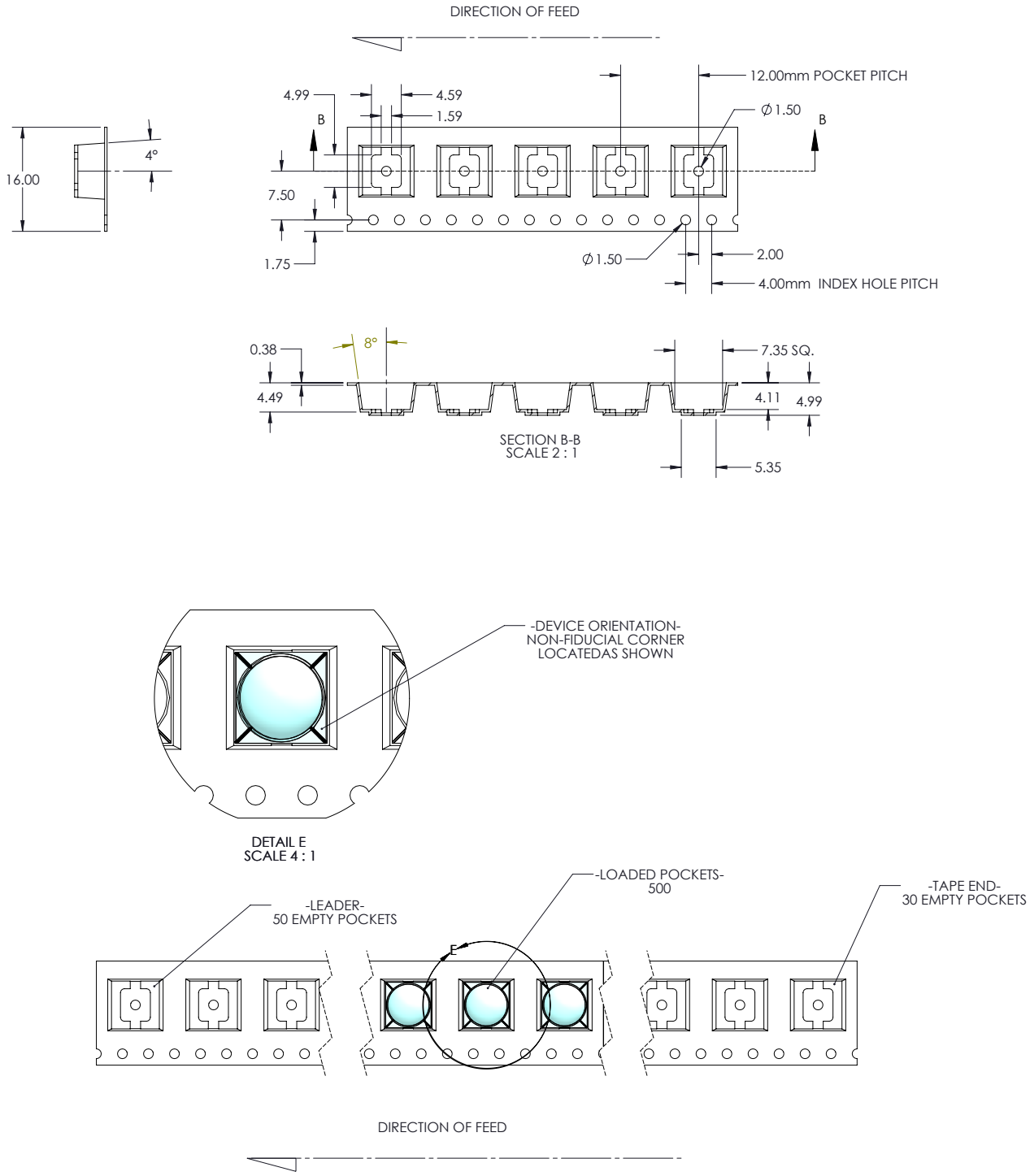

Figure 13. Emitter pocket tape packaging.

Emitter Reel Packaging

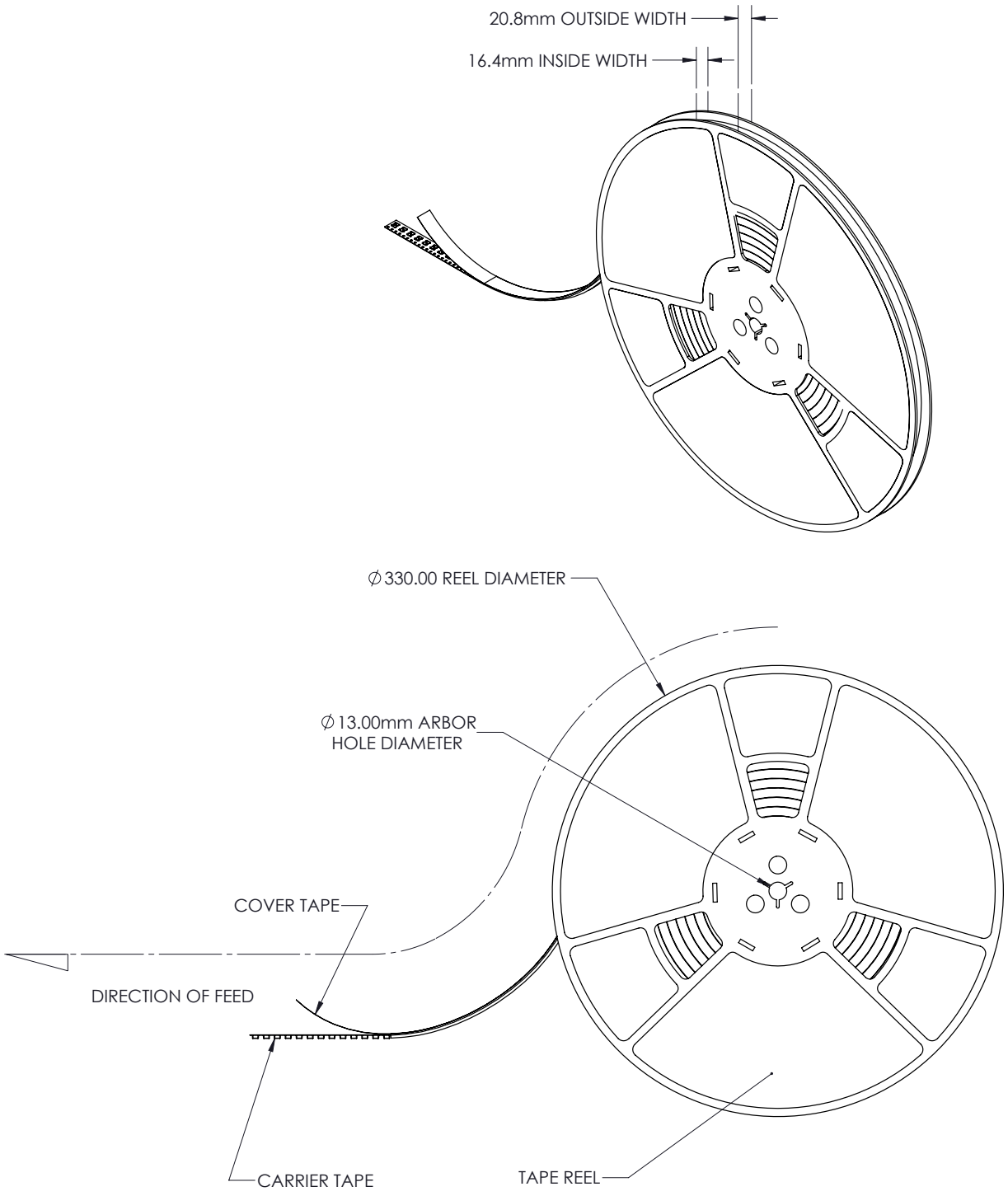

Figure 14. Emitter reel packaging.

Product Binning and Labeling

Purpose of Product Binning

In the manufacturing of semiconductor products, there is a variation of performance around the average values given in the technical data sheets. For this reason, Philips Lumileds bins the LED components for luminous flux, color, and forward voltage (V_f).

Decoding Product Bin Labeling

Reels with LUXEON M White emitters are labeled with a four digit alphanumeric code (CAT code) following the format below. All emitters packaged within a reel are of the same 4-variable bin combination.

For LXRx-SWxx, Reels of emitters are labeled with a four digit alphanumeric CAT code following the format below.

ABCD

A = Luminous flux bin (See table 9)
B = Color or CCT indication (2 for 5700k, 3 for 5000k, 5 for 4000k, 7 for 3000k, and 8 for 2700k)
C = Color consistency (5 for within 5 SDCM ellipse, 3 for within 3SCDM ellipse). Detailed definitions for these color bins can be found in Table 11.
D = V_f bin (F,G,H)

Reels with LUXEON M Royal Blue emitters are labeled with a three digit alphanumeric CAT code following the format below. All emitters packaged within a reel are of the same 4-variable bin combination.

ABC

A = Radiometric Power Bin (See table 10)
B = Peak wavelength bin (See table 12)
C = Vf bin (F, G, H)

Luminous Flux Bins

Table 9 lists the standard photometric luminous flux bins for LUXEON M white emitters (LXRx-SWxx) which are tested and binned at 700 mA with a junction temperature of 85°C.

Although several bins are outlined, product availability in a particular bin varies by production run and by product performance.

Table 9. Luminous Flux Bins for White

Bin Code	Minimum Photometric Flux (lm)	Maximum Photometric Flux (lm)
N	680	730
P	730	780
Q	780	840
R	840	900
S	900	970
T	970	1040

Radiometric Power Bins

Table 10 lists the standard radiometric flux bins for LUXEON M Royal Blue emitters (LXR0-SR00) which are tested and binned at 700 mA with a junction temperature of 85°C.

Table 10. Radiometric Power Bins for Royal Blue

Bin Code	Minimum Radiometric Flux (mW)	Maximum Radiometric Flux (mW)
A	4000	4200
B	4200	4400
C	4400	4600
D	4600	4800
E	4800	5000

LUXEON M Color Bin Definition

LUXEON M 3- and 5-step MacAdam Ellipse White Color Bin Definition for LXRx-SWxx

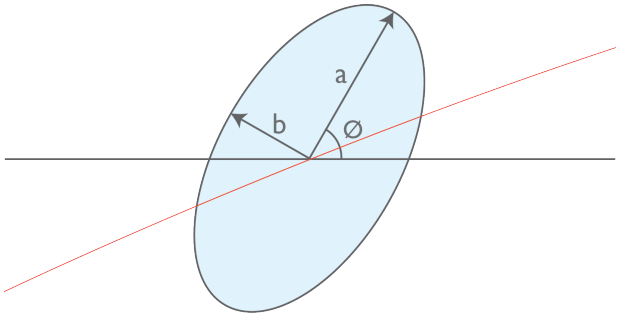

Table 11. LUXEON M Color Bin Definitions

Part Number	Nominal ANSI CCT	Color Space	Center Point (cx, cy)	Major Axis, a	Minor Axis, b	Ellipse Rotation Angle (degrees)
LXR7-SW30	3000K	Single 5-step MacAdam ellipse	0.4338, 0.4030	0.01390	0.00680	53.22
LXR7-SW40	4000K	Single 5-step MacAdam ellipse	0.3818, 0.3797	0.01565	0.00670	53.72
LXR7-SW50	5000K	Single 5-step MacAdam ellipse	0.3447, 0.3553	0.01370	0.00590	59.62
LXR7-SW57	5700K	Single 5-step MacAdam ellipse	0.3287, 0.3417	0.01243	0.00533	59.09
LXR8-SW27	2700K	Single 3-step MacAdam ellipse	0.4578, 0.4101	0.00810	0.00420	53.70
LXR8-SW30	3000K	Single 3-step MacAdam ellipse	0.4338, 0.4030	0.00834	0.00408	53.22
LXR8-SW40	4000K	Single 3-step MacAdam ellipse	0.3818, 0.3797	0.00939	0.00402	53.72

Note for Table 11:

1. Philips Lumileds maintains a tester tolerance of ± 0.005 on x, y color coordinates.
2. Tested at 700 mA D.C. and Junction Temperature = 85°C.

Peak Wavelength Bin Definition for LXR0-SR00

Table 12. Peak Wavelength Bin Structure for Royal Blue

Bin Code	Minimum Peak Wavelength (nm)	Maximum Peak Wavelength (nm)
4	445	450
5	450	455
6	455	460

Forward Voltage Bins

Table 13 lists minimum and maximum V_f bin values per emitter. Although several bins are outlined, product availability in a particular bin varies by production run and by product performance.

Table 13. Forward Voltage Bins for White and Royal Blue

V_f Bins		
Bin Code	Minimum Forward Voltage (V)	Maximum Forward Voltage (V)
F	10.5	11.0
G	11.0	11.5
H	11.5	12.0

Company Information

Philips Lumileds is a leading provider of LEDs for everyday lighting applications. The company's records for light output, efficacy and thermal management are direct results of the ongoing commitment to advancing solid-state lighting technology and enabling lighting solutions that are more environmentally friendly, help reduce CO_2 emissions and reduce the need for power plant expansion. Philips Lumileds LUXEON® LEDs are enabling never before possible applications in outdoor lighting, shop lighting, home lighting, consumer electronics, and automotive lighting.

Philips Lumileds is a fully integrated supplier, producing core LED material in all three base colors, (Red, Green, Blue) and white. Philips Lumileds has R&D centers in San Jose, California and in the Netherlands, and production capabilities in San Jose, Singapore and Penang, Malaysia. Founded in 1999, Philips Lumileds is the high flux LED technology leader and is dedicated to bridging the gap between solid-state technology and the lighting world. More information about the company's LUXEON LED products and solid-state lighting technologies can be found at www.philipslumileds.com.

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