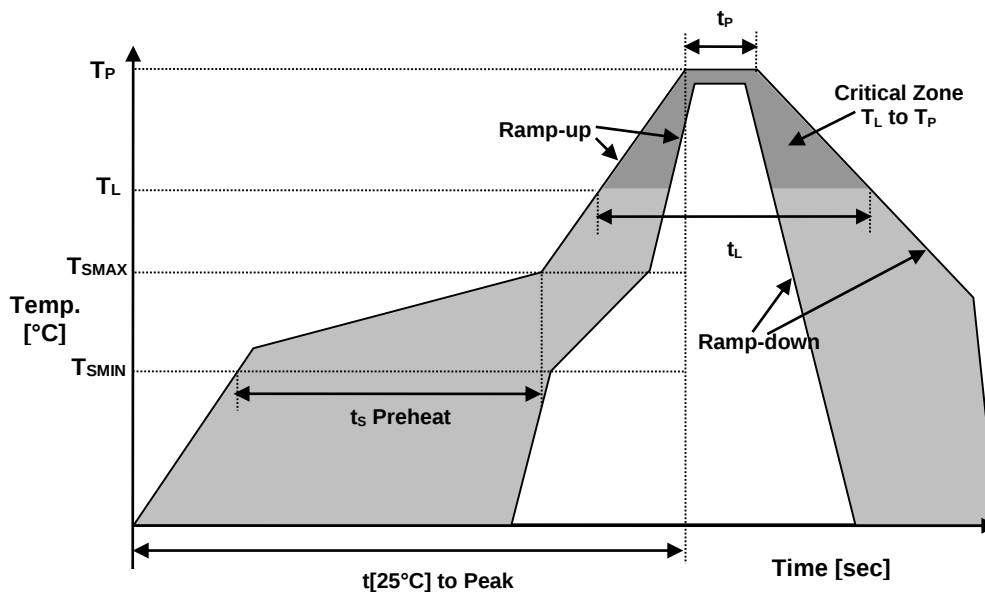


REFLOW PROFILE



Reflow profile		
Temperature Min Preheat	T _{SMIN}	125°C
Temperature Max Preheat	T _{SMAX}	150°C
Time (T _{SMIN} to T _{SMAX})	t _s	30-60 sec.
Temperature	T _L	217°C
Peak Temperature	T _P	260°C
Ramp-up rate	R _{UP}	3°C/sec max.
Ramp-down rate	R _{DOWN}	6°C/sec max.
Time within 5°C of Peak Temperature	t _p	10 sec.
Time t _[25°C] to Peak Temperature	t _{[25°C] to Peak}	120 sec.
Time	t _L	60-150 sec.

ENVIRONMENTAL

PARAMETER	VALUE
MOISTURE SENSITIVITY LEVEL	1
RoHS-2	6/6 COMPLIANT & LEAD FREE
REACH SVHC	COMPLIANT
HALOGEN-FREE	COMPLIANT
ESD CLASSIFICATION LEVEL	N/A
TERMINATION FINISH	Au



MARKING

R24.000

xxAFyw

x – Internal Production ID code

y – Year code

w – Week code

YEAR CODE	
Year	Code
2011	1
2012	2
2013	3
2014	4
2015	5
2016	6
2017	7
2018	8
2019	9

ALPHA WEEK CODE TABLE					
Week	Code	Week	Code	Week	Code
1	a	19	s	37	K
2	b	20	t	38	L
3	c	21	u	39	M
4	d	22	v	40	N
5	e	23	w	41	O
6	f	24	x	42	P
7	g	25	y	43	Q
8	h	26	z	44	R
9	i	27	A	45	S
10	j	28	B	46	T
11	k	29	C	47	U
12	l	30	D	48	V
13	m	31	E	49	W
14	n	32	F	50	X
15	o	33	G	51	Y
16	p	34	H	52	Z
17	q	35	I		
18	r	36	J		

APPROVAL

RALTRON	
DRAWN BY:	KJackson, July 7, 2016
APPROVED BY:	KJackson, July 7, 2016
REVISION:	A, Initial Release