

SEMiX453GB12E4s



SEMiX® 3s

Trench IGBT Modules

SEMiX453GB12E4s

Features

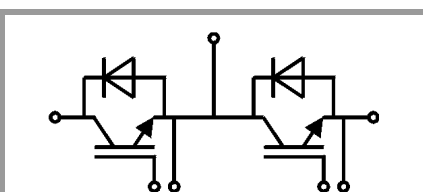
- Homogeneous Si
- Trench = Trenchgate technology
- $V_{CE(sat)}$ with positive temperature coefficient
- High short circuit capability
- UL recognized, file no. E63532

Typical Applications*

- AC inverter drives
- UPS
- Electronic Welding

Remarks

- Case temperature limited to $T_C=125^\circ\text{C}$ max.
- Product reliability results are valid for $T_J=150^\circ\text{C}$
- Dynamic values apply to the following combination of resistors:
 $R_{Gon,main} = 1,0 \Omega$
 $R_{Goff,main} = 1,0 \Omega$
 $R_{G,X} = 2,2 \Omega$
 $R_{E,X} = 0,5 \Omega$
- For storage and case temperature with TIM see document "TP(*) SEMiX 3s"



GB

Absolute Maximum Ratings

Symbol	Conditions		Values	Unit
IGBT				
V _{CES}	T _j = 25 °C		1200	V
I _C	T _j = 175 °C	T _c = 25 °C	683	A
		T _c = 80 °C	526	A
I _{Cnom}			450	A
I _{CRM}	I _{CRM} = 3xI _{Cnom}		1350	A
V _{GES}			-20 ... 20	V
t _{psc}	V _{CC} = 800 V V _{GE} ≤ 15 V V _{CES} ≤ 1200 V	T _j = 150 °C	10	μs
T _j			-40 ... 175	°C

Inverse diode

V _{RRM}	T _J = 25 °C		1200	V
I _F	T _J = 175 °C	T _c = 25 °C	544	A
		T _c = 80 °C	407	A
I _{Fnom}			450	A
I _{FRM}	I _{FRM} = 3xI _{Fnom}		1350	A
I _{FSM}	t _p = 10 ms, sin 180°, T _J = 25 °C		2430	A
T _i			-40 ... 175	°C

Module

$I_{t(RMS)}$		600	A
T_{stg}	module without TIM	-40 ... 125	$^\circ\text{C}$
V_{isol}	AC sinus 50Hz, $t = 1 \text{ min}$	4000	V

Characteristics

Symbol	Conditions	min.	typ.	max.	Unit
IGBT					
$V_{CE(sat)}$	$I_C = 450 \text{ A}$ $V_{GE} = 15 \text{ V}$ chiplevel	$T_J = 25^\circ\text{C}$	1.80	2.05	V
		$T_J = 150^\circ\text{C}$	2.19	2.40	V
V_{CE0}	chiplevel	$T_J = 25^\circ\text{C}$	0.8	0.9	V
		$T_J = 150^\circ\text{C}$	0.7	0.8	V
r_{CE}	$V_{GE} = 15 \text{ V}$ chiplevel	$T_J = 25^\circ\text{C}$	2.2	2.6	$\text{m}\Omega$
		$T_J = 150^\circ\text{C}$	3.3	3.6	$\text{m}\Omega$
$V_{GE(th)}$	$V_{GE}=V_{CE}, I_C = 18 \text{ mA}$	5	5.8	6.5	V
I_{CES}	$V_{GE} = 0 \text{ V}, V_{CE} = 1200 \text{ V}, T_J = 25^\circ\text{C}$			5	mA
C_{ies}	$V_{CE} = 25 \text{ V}$ $V_{GE} = 0 \text{ V}$	$f = 1 \text{ MHz}$	27.9		nF
C_{oes}		$f = 1 \text{ MHz}$	1.74		nF
C_{res}		$f = 1 \text{ MHz}$	1.53		nF
Q_G	$V_{GE} = -8 \text{ V} \dots +15 \text{ V}$		2550		nC
R_{Gint}	$T_J = 25^\circ\text{C}$		1.7		Ω
$t_{d(on)}$	$V_{CC} = 600 \text{ V}$	$T_J = 150^\circ\text{C}$	336		ns
t_r	$I_C = 450 \text{ A}$	$T_J = 150^\circ\text{C}$	80		ns
E_{on}	$V_{GE} = +15/-15 \text{ V}$	$T_J = 150^\circ\text{C}$	45		mJ
$t_{d(off)}$	$R_{Gon} = 1.9 \Omega$	$T_J = 150^\circ\text{C}$	615		ns
t_f	$R_{Goff} = 1.9 \Omega$	$T_J = 150^\circ\text{C}$	130		ns
E_{off}	$di/dt_{on} = 4000 \text{ A}/\mu\text{s}$ $di/dt_{off} = 5000 \text{ A}/\mu\text{s}$	$T_J = 150^\circ\text{C}$	66.5		mJ
		$T_J = 150^\circ\text{C}$			
$R_{th(j-c)}$	per IGBT			0.065	K/W
$R_{th(c-s)}$	per IGBT ($\lambda_{grease}=0.81 \text{ W}/(\text{m}^2\text{K})$)		0.03		K/W
$R_{th(c-s)}$	per IGBT, pre-applied phase change material		0.021		K/W

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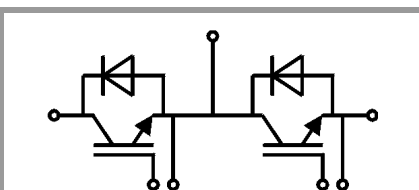
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Characteristics

Symbol	Conditions	min.	typ.	max.	Unit
Inverse diode					
$V_F = V_{EC}$	$I_F = 450 \text{ A}$ $V_{GE} = 0 \text{ V}$ chipelevel	$T_j = 25^\circ\text{C}$	2.14	2.46	V
		$T_j = 150^\circ\text{C}$	2.07	2.38	V
V_{F0}	chipelevel	$T_j = 25^\circ\text{C}$	1.30	1.50	V
		$T_j = 150^\circ\text{C}$	0.90	1.10	V
r_F	chipelevel	$T_j = 25^\circ\text{C}$	1.87	2.1	m Ω
		$T_j = 150^\circ\text{C}$	2.6	2.8	m Ω
I_{RRM}	$I_F = 450 \text{ A}$	$T_j = 150^\circ\text{C}$	350		A
Q_{rr}	$di/dt_{off} = 5000 \text{ A}/\mu\text{s}$ $V_{GE} = -15 \text{ V}$	$T_j = 150^\circ\text{C}$	70		μC
E_{rr}	$V_{CC} = 600 \text{ V}$	$T_j = 150^\circ\text{C}$	28		mJ
$R_{th(j-c)}$	per diode			0.11	K/W
$R_{th(c-s)}$	per diode ($\lambda_{grease} = 0.81 \text{ W}/(\text{m}^2\text{K})$)		0.045		K/W
$R_{th(c-s)}$	per diode, pre-applied phase change material		0.036		K/W
Module					
L_{CE}			20		nH
$R_{CC'+EE'}$	measured per switch	$T_C = 25^\circ\text{C}$	0.7		m Ω
		$T_C = 125^\circ\text{C}$	1		m Ω
$R_{th(c-s)1}$	calculated without thermal coupling		0.009		K/W
$R_{th(c-s)2}$	including thermal coupling, T_s underneath module ($\lambda_{grease} = 0.81 \text{ W}/(\text{m}^2\text{K})$)		0.013		K/W
$R_{th(c-s)2}$	including thermal coupling, T_s underneath module, pre-applied phase change material		0.01		K/W
M_s	to heat sink (M5)	3		5	Nm
M_t	to terminals (M6)	2.5		5	Nm
					Nm
w				300	g
Temperature Sensor					
R_{100}	$T_c = 100^\circ\text{C}$ ($R_{25} = 5 \text{ k}\Omega$)		$493 \pm 5\%$		Ω
$B_{100/125}$	$R_{(T)} = R_{100} \exp[B_{100/125}(1/T - 1/T_{100})]$; $T[\text{K}]$		$3550 \pm 2\%$		K



GB

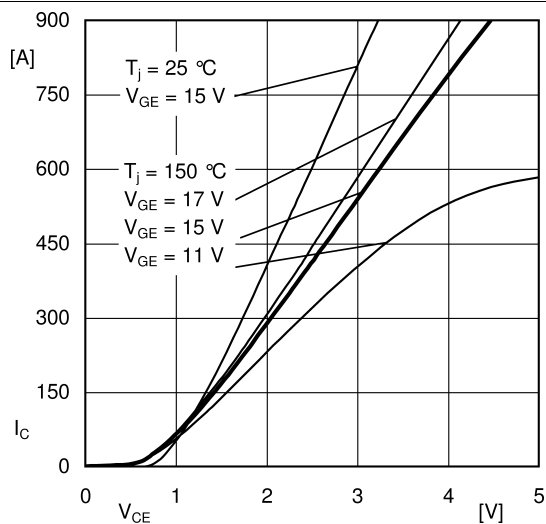


Fig. 1: Typ. output characteristic, inclusive $R_{CC'} + E_{E'}$

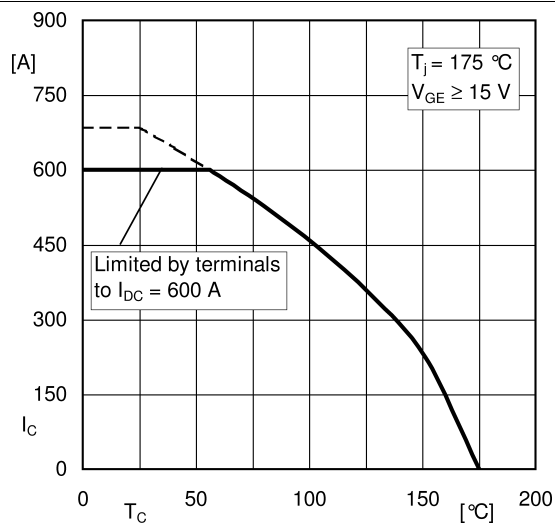


Fig. 2: Rated current vs. temperature $I_C = f(T_C)$

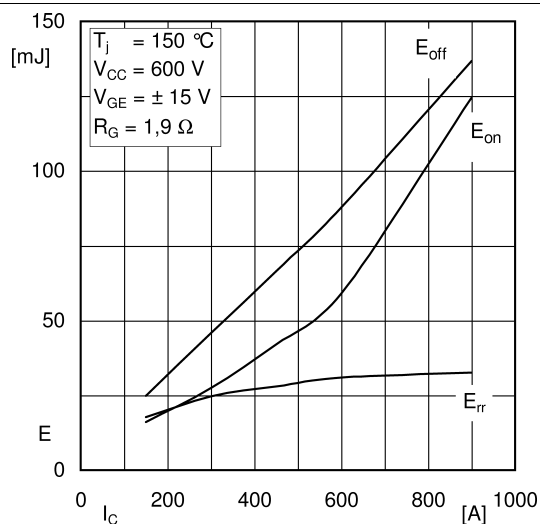


Fig. 3: Typ. turn-on /-off energy = $f(I_C)$

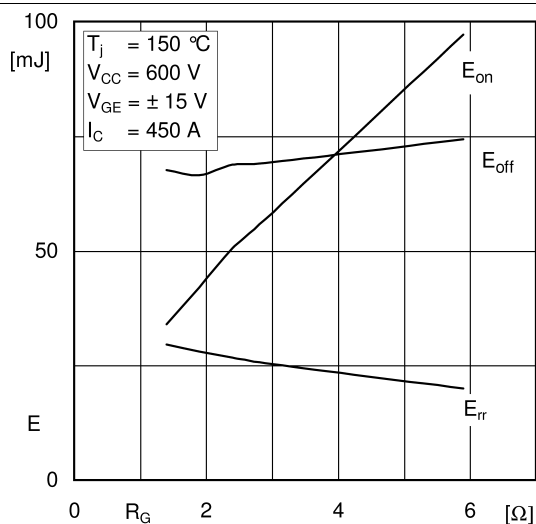


Fig. 4: Typ. turn-on /-off energy = $f(R_G)$

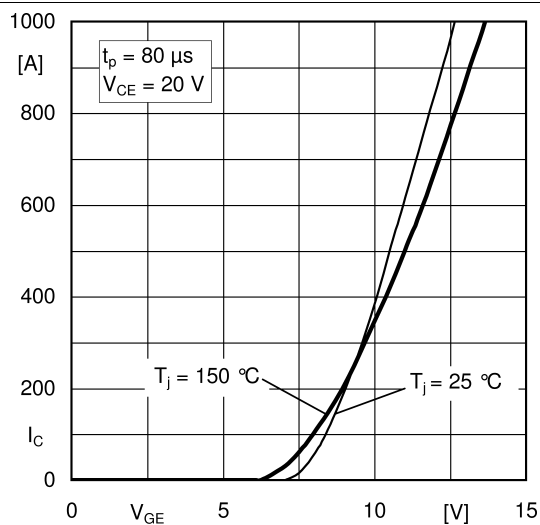


Fig. 5: Typ. transfer characteristic

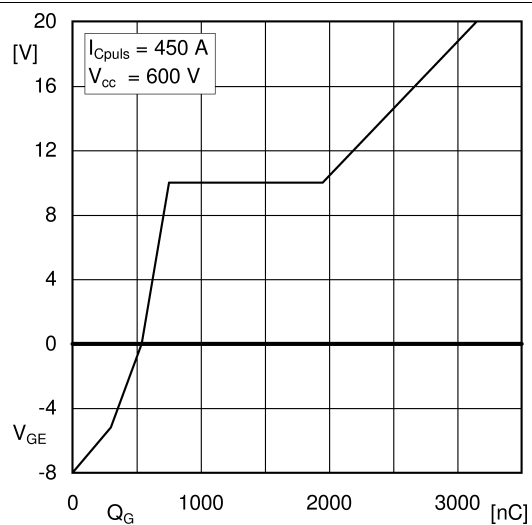
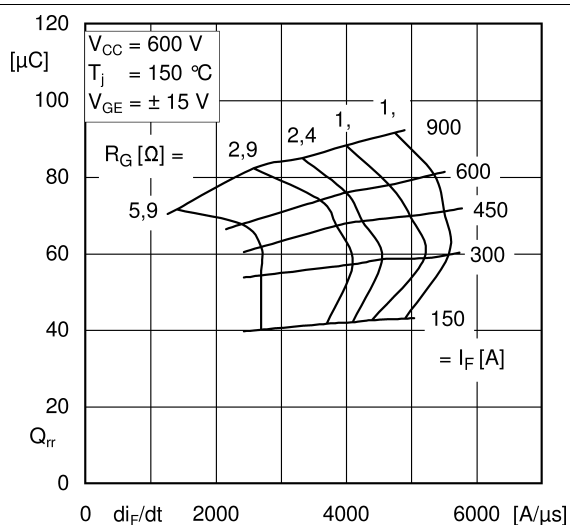
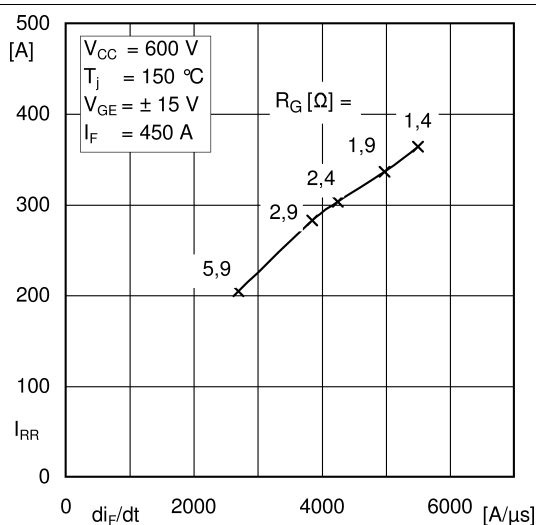
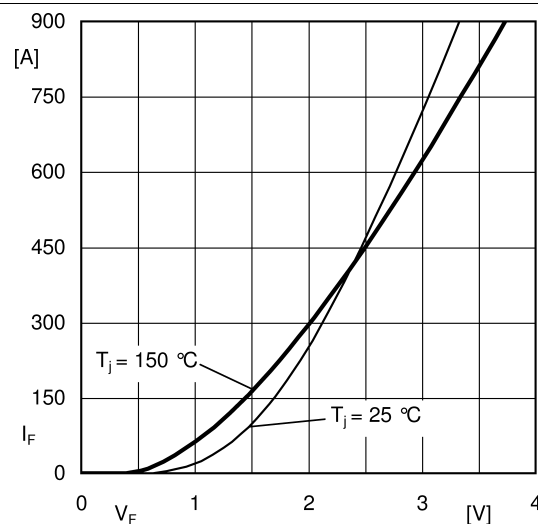
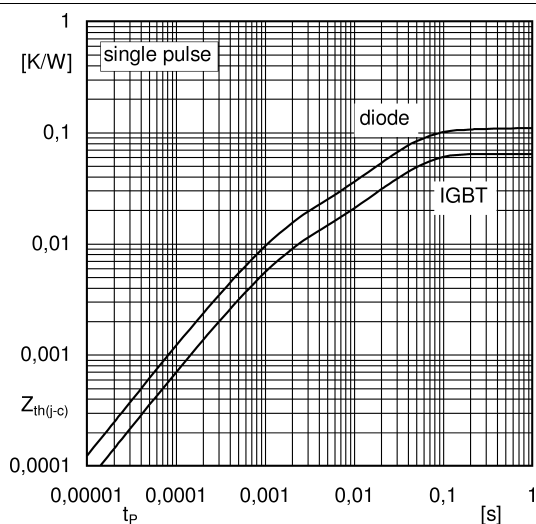
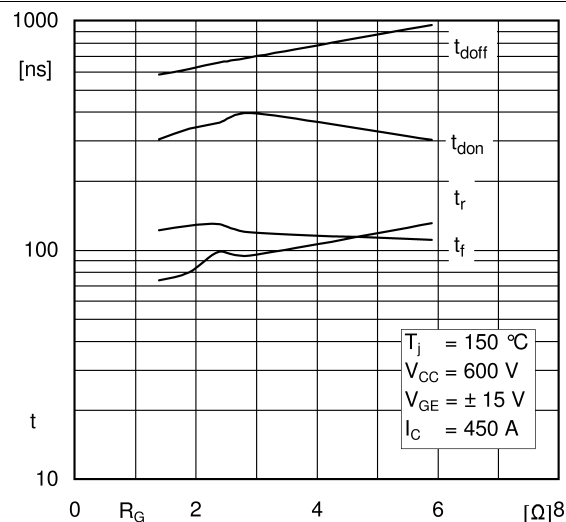
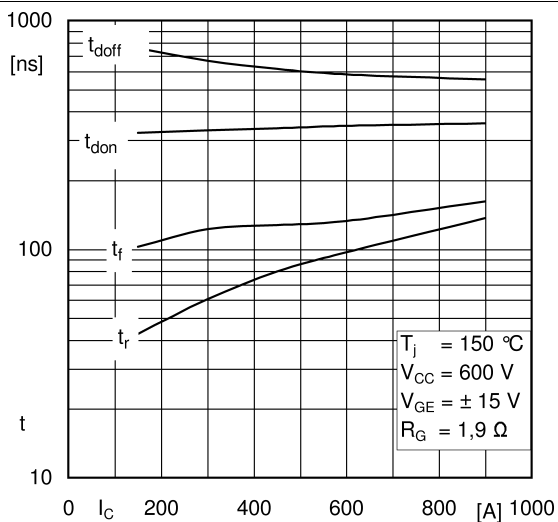


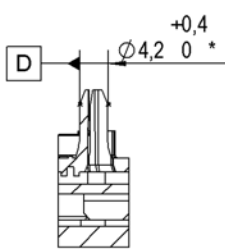
Fig. 6: Typ. gate charge characteristic



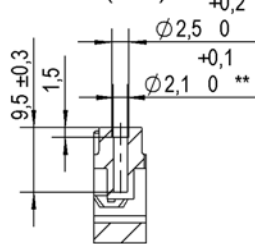
SEMiX453GB12E4s

Case: SEMiX 3s

guide pin left
F-F (1 : 1)



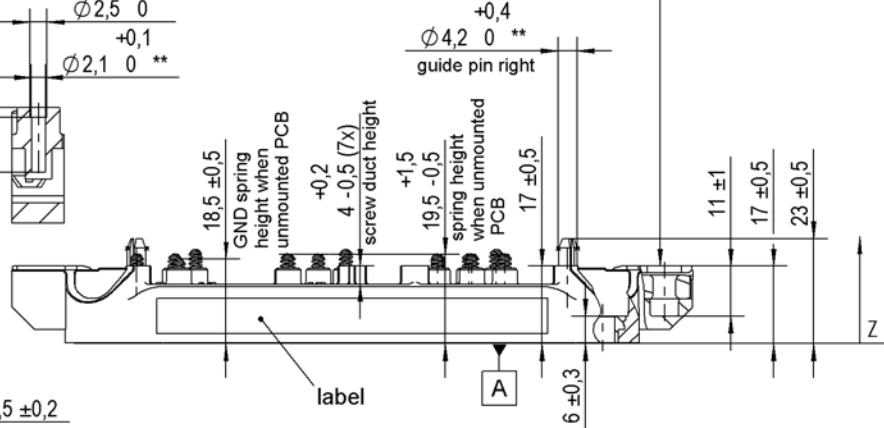
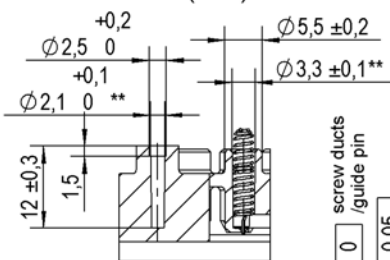
screw duct
(1x centre):
H-H (1 : 1)



□	0,3	connector 1-2 / 3-4	
//	0,2	each connector	A

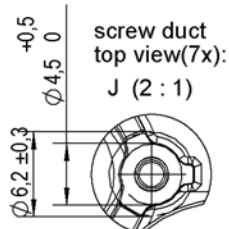
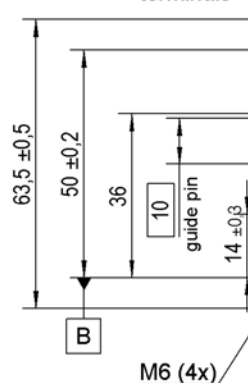
general tolerance:
ISO 2768-m
ISO 8015

screw duct (6x)
spring duct (16x):
G-G (1 : 1)



All measures in Z-direction
valid when mounted to heat sink

marking of
terminals



*guide pin left with

⊕	Ø 0,25	A	B	C
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**screw ducts / spring ducts / guide pin right with

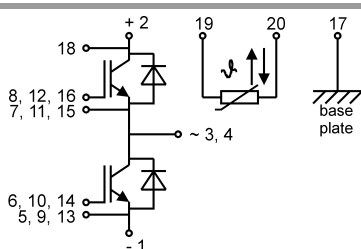
⊕	Ø 0,5	A	B	D
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Rules for the contact PCB:

- holes guidepins = $\varnothing 4 \pm 0,1$ / position tolerance $\pm 0,1$
- holes for screws = $\varnothing 3,3 \pm 0,1$ / position tolerance $\pm 0,1$
- spring contact pad = $\varnothing 3,6 \pm 0,1$ / position tolerance $\pm 0,1$

marking of
terminals

- 15 screw ducts
- 14 screw duct
- 6,9
- 6,45
- 0 guide pin
- 6,55
- 10 screw duct /guide pin
- 11,05
- 26,95
- 30,5
- 31,05
- 34 screw duct
- 35 screw ducts



spring configuration

This is an electrostatic discharge sensitive device (ESDS), international standard IEC 60747-1, chapter IX.

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