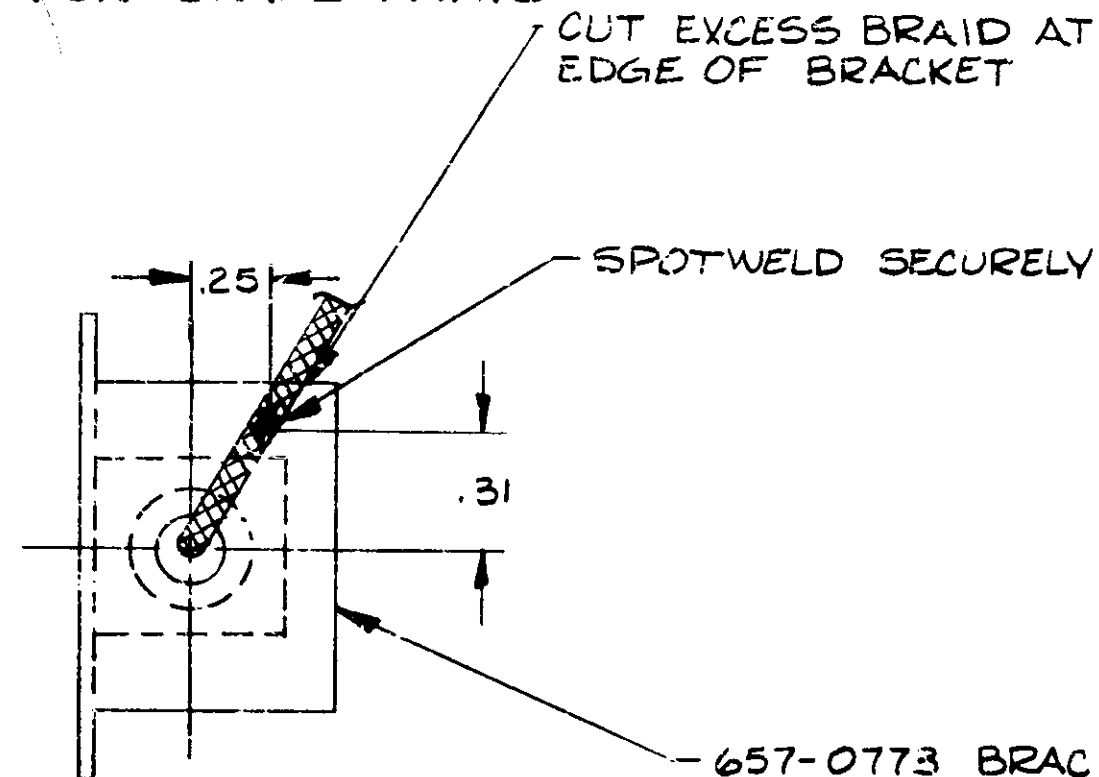


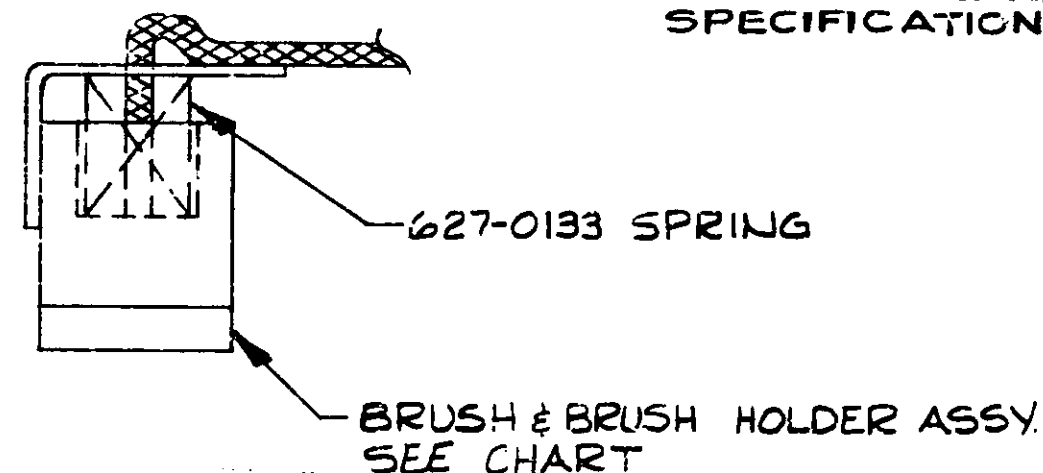
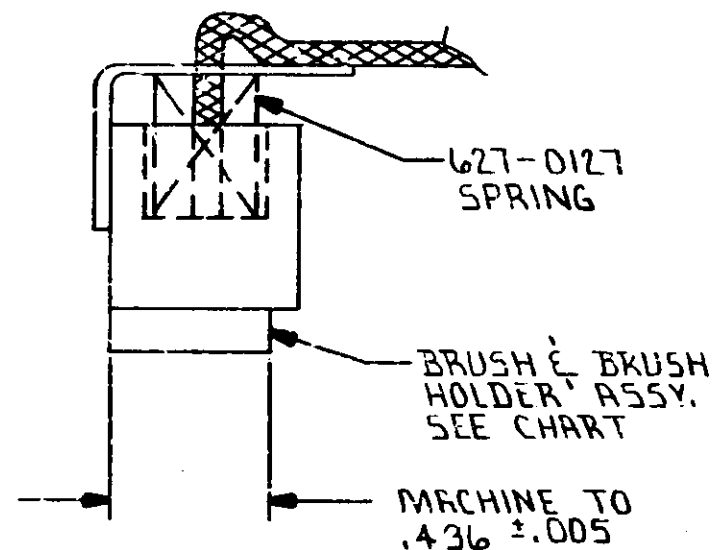
# 003-1165, 808-0124 BRUSH ASSY INSTALLATION INSTRUCTIONS FOR SPARE PARTS



808-0123-1510

808-0124-1520

MANUFACTURING PROCESS  
SPECIFICATION 005-7012



NOTE:  
003-1162, 808-0123 BRUSH ASSEMBLY  
INSTALLATION INSTRUCTIONS FOR SPARE  
PARTS

|           |          |            |                                                                |
|-----------|----------|------------|----------------------------------------------------------------|
| DWG. NO.  |          |            |                                                                |
| 808-0123  |          |            |                                                                |
| 808-0124  |          |            |                                                                |
| REVISIONS |          |            |                                                                |
| SYM.      | E. C. N. | DATE       | APPROVAL                                                       |
| C         | 13847    | 16 DEC 80  | REVISED & REDRAWN                                              |
| D         | 14162    | 20 JULY 81 | SPRING 627-0127 WAS<br>627-0112                                |
| E         | 14417    | 9 DEC 81   | ADDED 005-7012                                                 |
| F         | 14598    | 17 FEB 82  | ADDED: ON 808-0123<br>FOR 1510 MACHINE TO<br>.436 ±.005        |
| G         | 14847    | 12 MAY 82  | ADDED 003-1162<br>INSTALLATION INSTRUCTIONS<br>FOR SPARE PARTS |
| H         | 14881    | 19 MAY 82  | AT 808-0124 ADDED 003-1165                                     |
| J         | 14982    | 1 JULY 82  | 1520 SPRING WAS<br>627-0127                                    |

|             |            |                |                              |
|-------------|------------|----------------|------------------------------|
| 808-0124    | 1520       | .080           | 812-0535                     |
| 808-0123    | 1510       | .100           | 812-0534                     |
| PART<br>NO. | USED<br>ON | BRUSH<br>WIDTH | BRUSH & BRUSH<br>HOLDER ASSY |

|                                                                                                                                                                                                                                                                                                                                                                                      |                                   |                                    |              |                                     |                        |                             |                                   |
|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----------------------------------|------------------------------------|--------------|-------------------------------------|------------------------|-----------------------------|-----------------------------------|
| UNLESS OTHERWISE SPECIFIED, TOLERANCE IS ±                                                                                                                                                                                                                                                                                                                                           |                                   | ALL DIMENSIONS APPLY AFTER PLATING |              | TITLE:<br><b>BRUSH HOLDER ASSY.</b> |                        | <p>DAYTON, OHIO U.S.A.</p>  |                                   |
| FRACTIONS<br>1/64                                                                                                                                                                                                                                                                                                                                                                    | DECIMALS<br>.XX .010<br>.XXX .005 | HOLES<br>.002                      | ANGLES<br>1° |                                     |                        |                             |                                   |
| MATERIAL:                                                                                                                                                                                                                                                                                                                                                                            |                                   | FINISH:                            |              | DRAFTSMAN<br><b>SPENCER</b>         |                        | DATE<br><b>16 DEC 80</b>    | FIRST USED ON<br><b>1510/1520</b> |
| The information and design disclosed herein was originated by and is the property of STACO ENERGY PRODUCTS CO., which reserves all patent, proprietary design, manufacturing, reproduction, use and sale rights thereto, and to any article disclosed herein, except to the extent rights are expressly granted to others. The foregoing does not apply to vendor proprietary parts. |                                   |                                    |              | CAT NO<br><b>S</b>                  | CHECKER<br><b>S.W.</b> | DATE<br><b>18 DEC 80</b>    | WEIGHT APPROX.                    |
|                                                                                                                                                                                                                                                                                                                                                                                      |                                   |                                    |              | DO NOT SCALE DWG.                   | ENGINEER               | DATE                        | SCALE<br><b>2:1</b>               |
|                                                                                                                                                                                                                                                                                                                                                                                      |                                   |                                    |              | CODE IDENT NO.<br>83008             |                        |                             |                                   |
|                                                                                                                                                                                                                                                                                                                                                                                      |                                   |                                    |              | CUSTOMER APPROVAL                   |                        | DATE                        |                                   |
|                                                                                                                                                                                                                                                                                                                                                                                      |                                   |                                    |              | DWG. NO.<br><b>808-0123</b>         |                        | DWG. NO.<br><b>808-0124</b> |                                   |