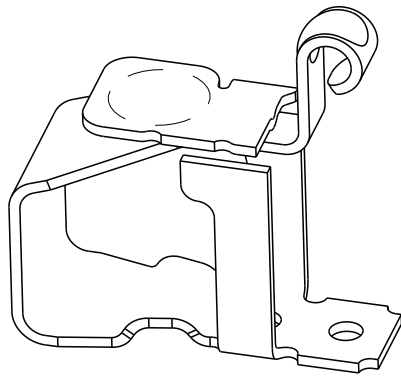
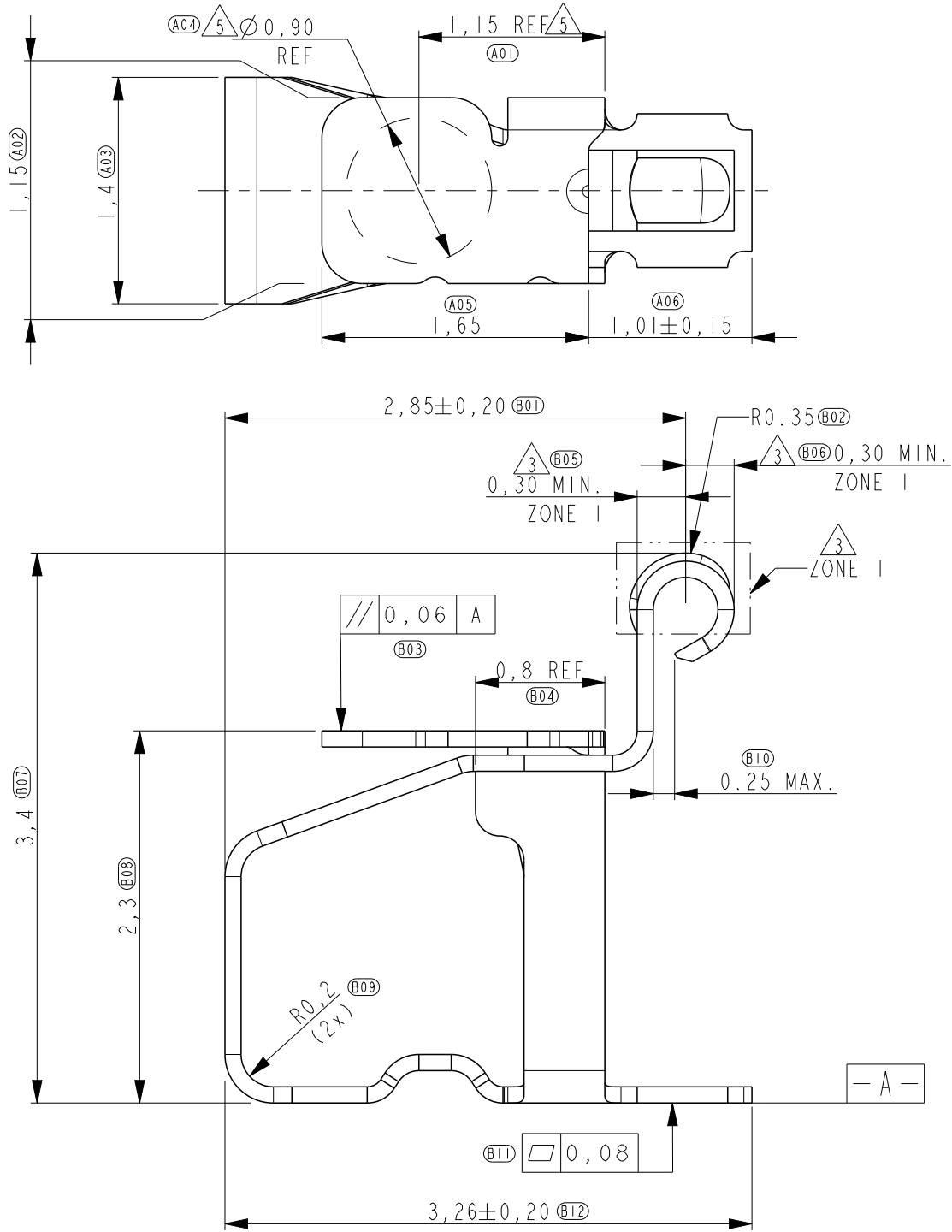
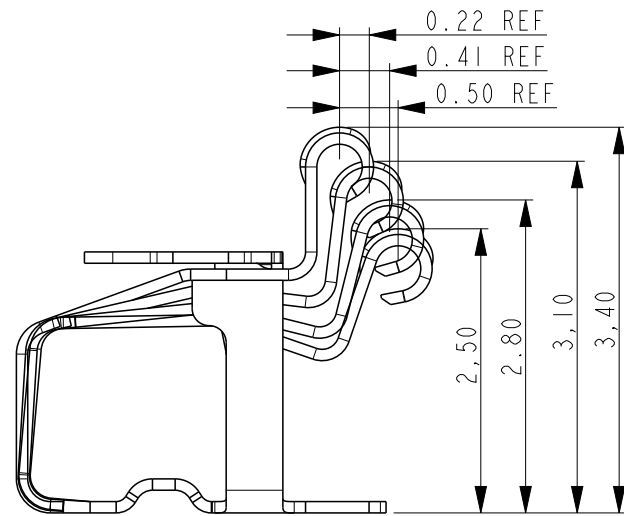
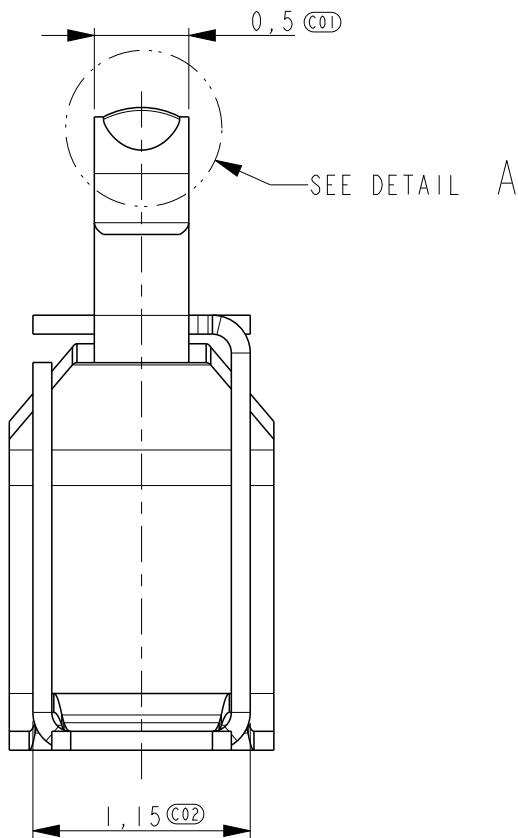


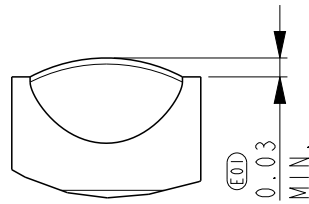
LOC	DIST	REVISIONS					
		P	LTR	DESCRIPTION	DATE	DWN	APVD
ES	00		A	NEW RELEASE	7DEC2012	T.Z	S.Y



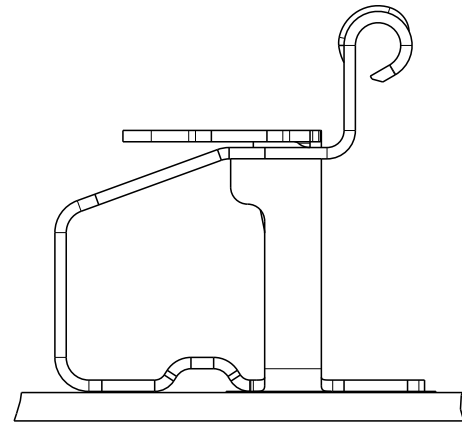
SCALE 15:1



REFERENCE DEFORMED VIEW

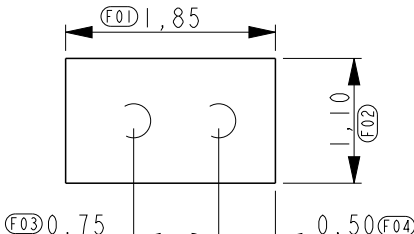


DETAIL A
SCALE 50:1



SCALE 15:1

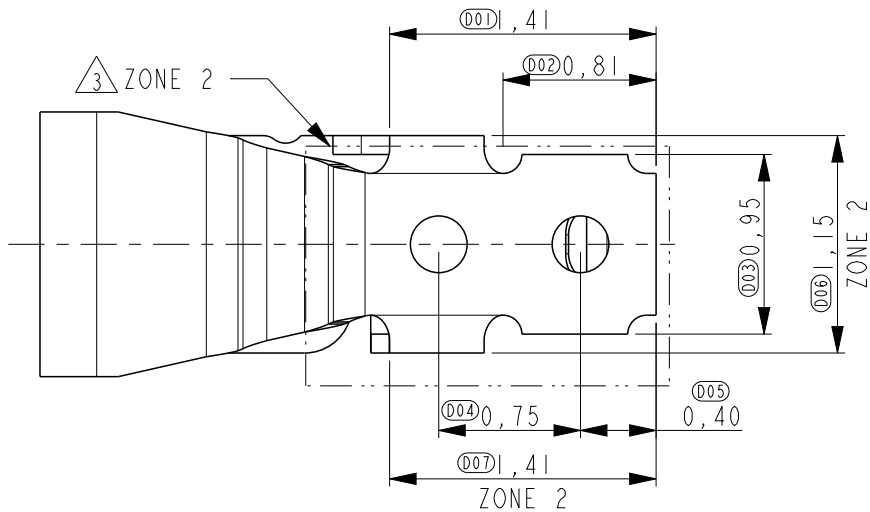
REFERENCE VIEW FOR
COMPONENT PLACEMENT

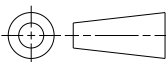


SCALE 15:1

RECOMMENDED PWB LAY-OUT (±0.05)
DASHED CIRCLES ARE THE LOCATION
OF THE SPRING FINGER BOTTOM HOLES

- PART NUMBER: 1551576-5 AS SHOWN.
- MATERIAL: STAINLESS STEEL.
- PLATING: 1,3um MIN. NICKEL UNDERLAYER ALL OVER
ZONE 1: 0,30um MIN. GOLD
ZONE 2: 0,01-0,2um GOLD FLASH
- NORMAL FORCE: 0.6±0.2N AT NOMINAL HEIGHT 2.8MM.
- INDICATED SURFACE TO BE USED AS PICK AND PLACE SURFACE.



THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN Tony Zhang 15NOV2011		 TE Connectivity							
		CHK Xu Xiang 15NOV2011									
DIMENSIONS: mm		TOLERANCES UNLESS OTHERWISE SPECIFIED:		NAME							
		0 PLC ±0.2		SPRING FINGER H=3,40 -							
		1 PLC ±0.1									
		2 PLC ±0.1									
		3 PLC ±0.05									
		4 PLC ±-									
		ANGLES ±5°									
MATERIAL -		FINISH -		SIZE A3		CAGE CODE 00779		DRAWING NO G-1551576		RESTRICTED TO -	
				WEIGHT -							
CUSTOMER DRAWING						SCALE 25:1		SHEET 1 OF 2		REV A	

