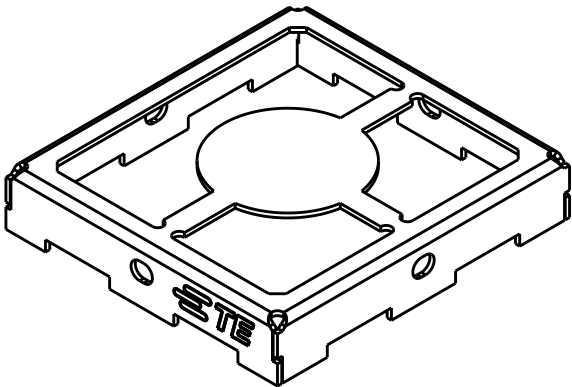


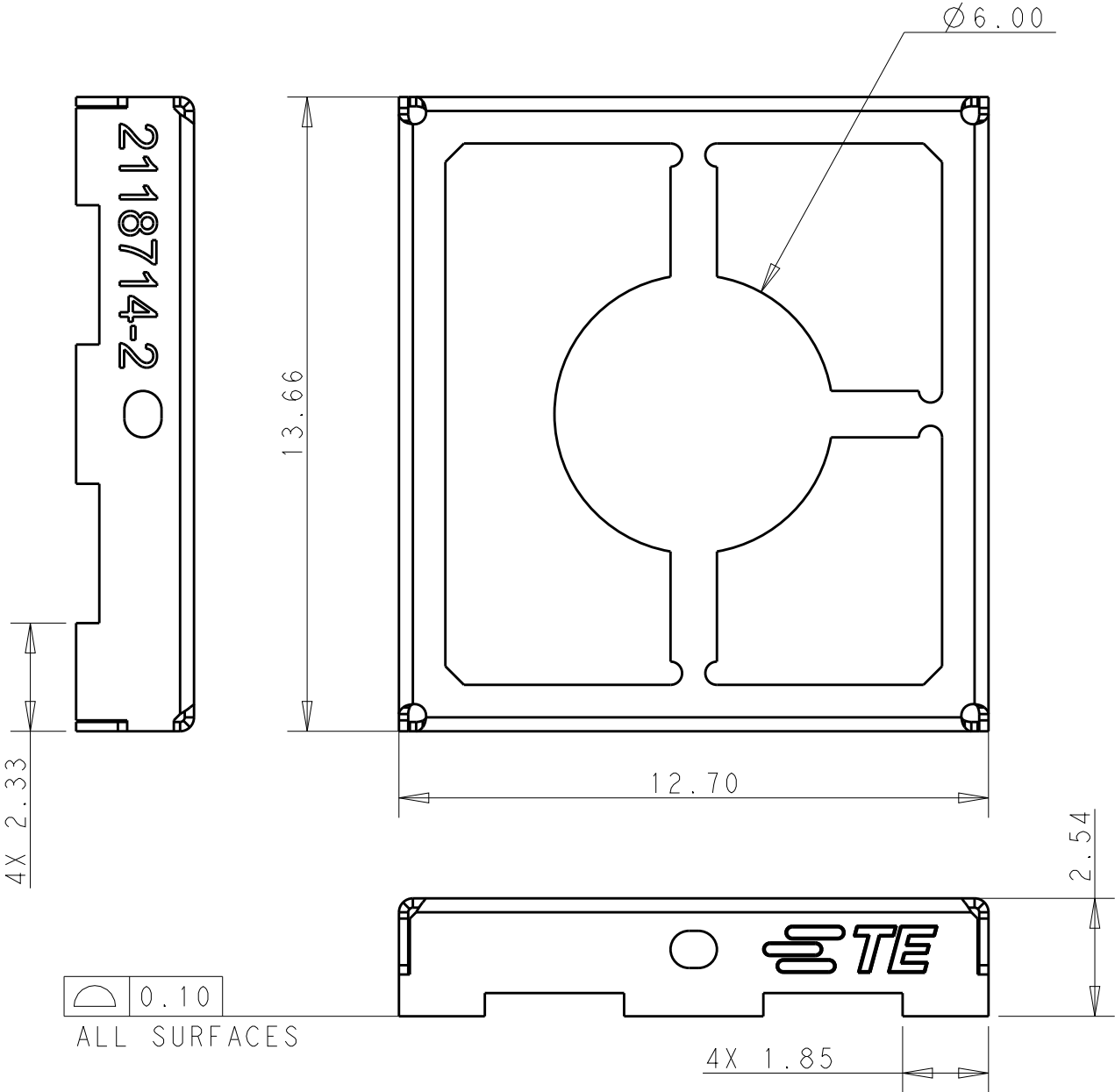
REVISIONS					
P	LTR	DESCRIPTION	DATE	DWN	APVD
	1	INITIAL CONCEPT	07APR2016	VL	
	A	DRAWING RELEASED	20APR2017	VL	SS
	A1	REVISED PER ECO-17-007644	26MAY2017	VL	SS



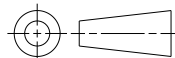
SCALE 4:1

NOTES:

- 1 MATERIAL: 0.20mm CRS. 1,25 - 3.00µm MATTE TIN FINISH.
- 2 STAMPING BURR OUTSIDE OF PART, MAX 0.05mm.
- 3 PARTS TO BE FREE OF OIL AND CONTAMINENTS.
- 4 PART IS RoHS COMPLIANT PER TE CONNECTIVITY STANDARD TEC-138-702.
- 5 REFER TO 3D MODEL FOR UNSPECIFIED DIMENSIONS.
- 6 PACKAGING: TAPE AND REEL



6	2118714-2
PACKAGING	PART NUMBER

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN V. LAC 06APR2016		TE TE Connectivity	
		CHK S. SU 20APR2017			
DIMENSIONS: mm		TOLERANCES UNLESS OTHERWISE SPECIFIED:		NAME STANDARD SHIELD FRAME	
		APVD V. LAC 20APR2017			
0 PLC ±0.20 1 PLC ±0.15 2 PLC ±0.10 3 PLC ± 4 PLC ± ANGLES ±2		PRODUCT SPEC 108-19493		SIZE A3	
MATERIAL 		APPLICATION SPEC -			
FINISH 		WEIGHT -		DRAWING NO C-2118714	
		CUSTOMER DRAWING		RESTRICTED TO -	
				SCALE 7:1	
				SHEET 1 OF 3	
				REV A1	

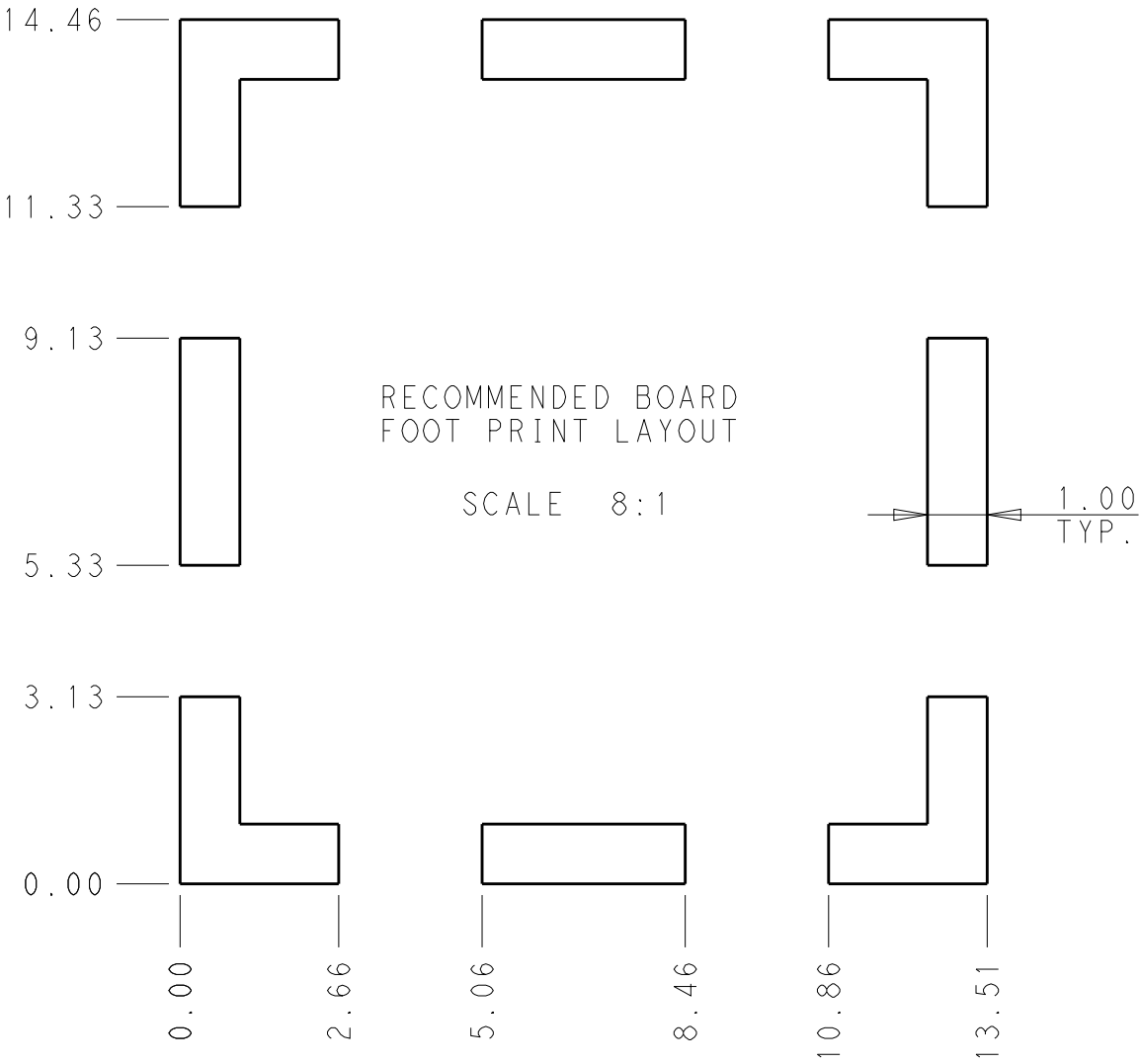
4

3

2

1

REVISIONS					
P	LTR	DESCRIPTION	DATE	DWN	APVD
	-	SEE SHEET 1	-	-	-



NOTES:
7. STENCIL THICKNESS: 0.10mm MIN.

THIS DRAWING IS A CONTROLLED DOCUMENT.

DIMENSIONS:
mm

MATERIAL
-

TOLERANCES UNLESS OTHERWISE SPECIFIED:

0 PLC ±0.20

1 PLC ±0.15

2 PLC ±0.10

3 PLC ±

4 PLC ±

ANGLES ±2

FINISH
-

DWN
V. LAC 06APR2016

CHK
S. SU 20APR2017

APVD
V. LAC 20APR2017

PRODUCT SPEC
108-19493

APPLICATION SPEC
-

WEIGHT
-

CUSTOMER DRAWING

TE Connectivity

NAME
STANDARD SHIELD FRAME

SIZE
A3

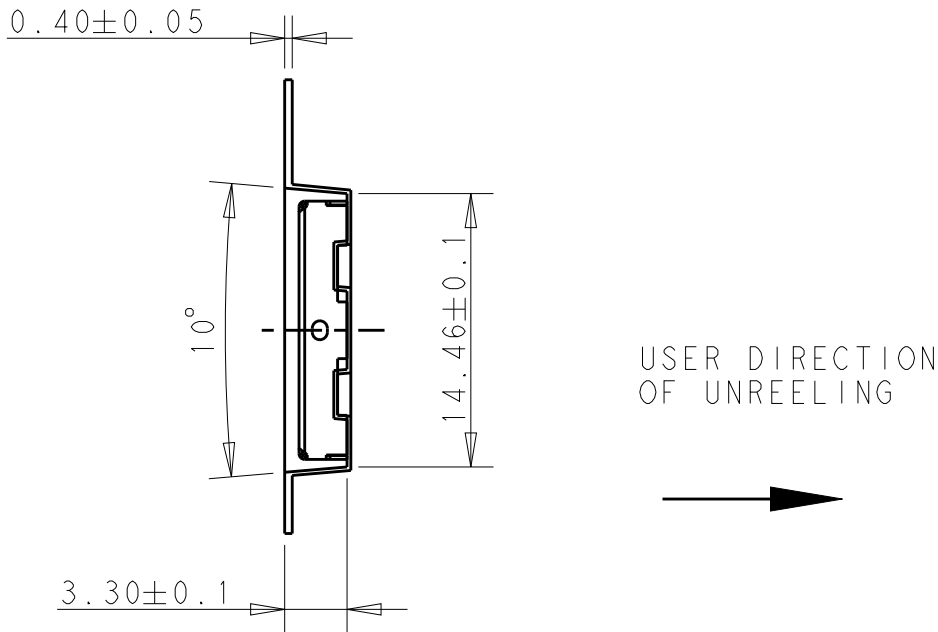
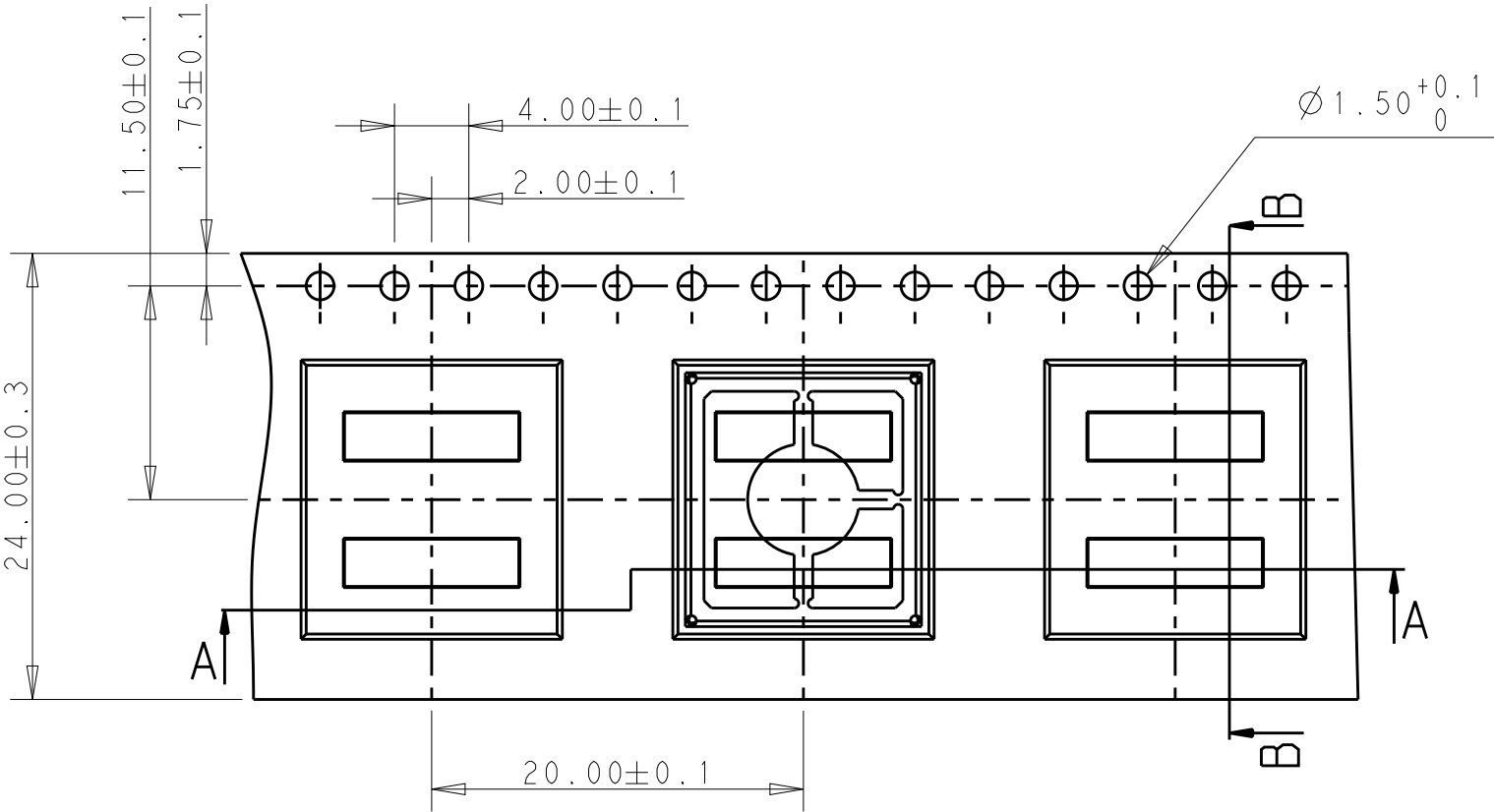
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DRAWING NO
C-2118714

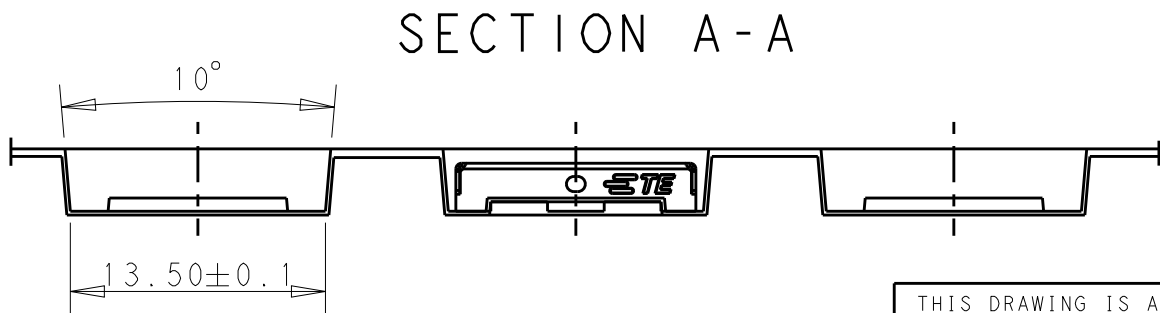
RESTRICTED TO
-

SCALE 6:1 SHEET 2 OF 3 REV A1

REVISIONS					
P	LTR	DESCRIPTION	DATE	DWN	APVD
	-	SEE SHEET 1	-	-	-



SECTION B-B



SECTION A-A

- NOTES:
- 8. REEL SIZE: O.D. 330mm, I.D. 100mm
 - 9. QTY PER REEL: 900PCS

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN V. LAC	06APR2016	 TE Connectivity	
		CHK S. SU	20APR2017		
		APVD V. LAC	20APR2017	NAME STANDARD SHIELD FRAME	
		PRODUCT SPEC	108-19493		
		APPLICATION SPEC	-		
		WEIGHT	-		
		CUSTOMER DRAWING	SCALE 7:1	SHEET 3 OF 3	REV A1

DIMENSIONS:	TOLERANCES UNLESS OTHERWISE SPECIFIED:
mm	
	0 PLC ±0.20
	1 PLC ±0.15
	2 PLC ±0.10
	3 PLC ±
	4 PLC ±
	ANGLES ±2
MATERIAL	FINISH
-	-