# AC centrifugal fan

backward-curved, single-intake

## ebm-papst Mulfingen GmbH & Co. KG

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# **Nominal data**

Туре	R4E225-RA04	R4E225-RA04-10					
Motor	M4E068-CF						
Phase		1~	1~	1~			
Nominal voltag	je	VAC	230	230	230		
Frequency		Hz	50	60	60		
Method of obta	aining data		ml	ml	ml		
Valid for appro	val/standard		CE	CE	UL 1004-3		
Speed (rpm)		min-1	1370	1570	1570		
Power consum	ption	W	31	40	42		
Current draw		Α	0.14	0.18	0.19		
Capacitor		μF	1	1	1		
Capacitor volta	age	VDB	400	400	400		
Capacitor stan	dard		S0 (CE)	S0 (CE)	UL		
Min. back pressure		Pa	0	0	0		
Min. back pressure		in. wg	0	0	0		
Min. ambient to	°C	-25	-25	-25			
Max. ambient	°C	80	80	80			
Starting current		Α	0.3	0.3	0.31		

ml = Max. load  $\cdot$  me = Max. efficiency  $\cdot$  fa = Free air  $\cdot$  cs = Customer specification  $\cdot$  ce = Customer equipment Subject to change





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# **Technical description**

Weight	1.8 kg
Fan size	225 mm
Rotor surface	Painted black
Impeller material	PA plastic
Number of blades	7
Direction of rotation	Clockwise, viewed toward rotor
Degree of protection	IP44; installation- and position-dependent as per EN 60034-5
Insulation class	"B"
Moisture (F) / Environmental (H) protection class	H0+
Max. permitted ambient temp. for motor (transport/storage)	+ 80 °C
Min. permitted ambient temp. for motor (transport/storage)	- 40 °C
Installation position	Shaft horizontal or rotor on bottom; rotor on top on request
Condensation drainage holes	On rotor side
Mode	S1
Motor bearing	Ball bearing
Touch current according to IEC 60990 (measuring circuit Fig. 4, TN system)	< 0.75 mA
Motor protection	Thermal overload protector (TOP) internally connected
With cable	Variable
Protection class	I (with customer connection of protective earth)
Conformity with standards	EN 60335-1; CE
Approval	CSA C22.2 No. 77; UL 1004-3

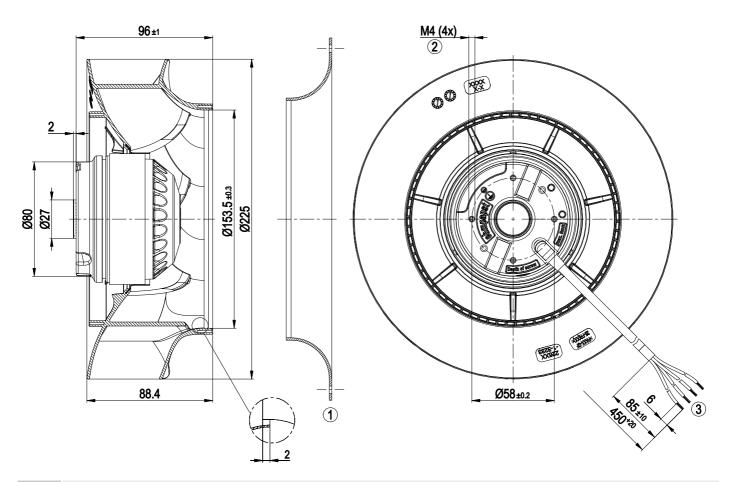




# AC centrifugal fan

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# **Product drawing**



1	Accessory part: inlet ring 96358-	2-4013 not included in scope of delivery

2 Max. clearance for screw 5 mm

3 Cable PVC AWG20, 4x crimped splices

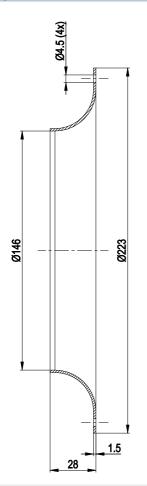


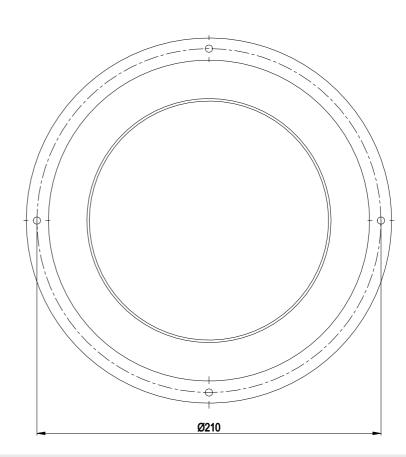


# AC centrifugal fan

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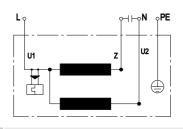
# **Accessory part**





Accessory part: inlet ring 96358-2-4013 not included in scope of delivery

# **Connection diagram**



U1 U2 black blue brown

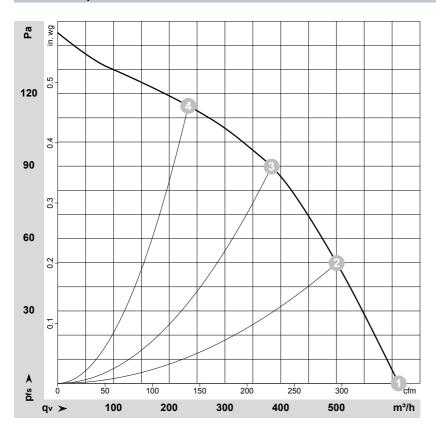
PE green/yellow



# AC centrifugal fan

backward-curved, single-intake

# Curves: Air performance 50 Hz



 $\rho = 1.15 \text{ kg/m}^3 \pm 2 \%$ 

Measurement: LU-185276-1

Air performance measured according to ISO 5801 installation category A. For detailed information on the measurement setup, contact ebm-papst. Intake sound level: Sound power level according to ISO 13347 / sound pressure level measured at 1 m distance from fan axis. The values given are valid under the specified measuring conditions and may vary due to conditions of installation. For deviations from the standard configuration, the parameters have to be checked on the installed unit.

## Measured values

	U	f	n	P <sub>e</sub>	I	LpA <sub>in</sub>	LwA <sub>in</sub>	$q_V$	p <sub>fs</sub>	$q_V$	p <sub>fs</sub>
	V	Hz	min <sup>-1</sup>	W	Α	dB(A)	dB(A)	m <sup>3</sup> /h	Pa	cfm	in. wg
1	230	50	1410	28	0.13	51	59	610	0	360	0.00
2	230	50	1380	31	0.14	46	54	500	50	295	0.20
3	230	50	1370	31	0.14	42	49	385	90	225	0.36
4	230	50	1395	29	0.13	43	51	235	115	140	0.46

 $U = Power \, supply \cdot f = Frequency \cdot n = Speed \, (rpm) \cdot P_e = Power \, consumption \cdot I = Current \, draw \cdot LpA_{in} = Sound \, pressure \, level \, intake \, side \cdot LwA_{in} = Sound \, power \, level \, intake \, side \cdot LwA_{in} = Sound \, power \, level \, intake \, side \cdot LwA_{in} = Sound \, power \, level \, intake \, side \cdot LwA_{in} = Sound \, power \, level \, intake \, side \cdot LwA_{in} = Sound \, power \, level \, intake \, side \cdot LwA_{in} = Sound \, power \, level \, intake \, side \cdot LwA_{in} = Sound \, power \, level \, intake \, side \cdot LwA_{in} = Sound \, power \, level \, intake \, side \cdot LwA_{in} = Sound \, power \, level \, intake \, side \cdot LwA_{in} = Sound \, power \, level \, intake \, side \cdot LwA_{in} = Sound \, power \, level \, intake \, side \cdot LwA_{in} = Sound \, power \, level \, intake \, side \cdot LwA_{in} = Sound \, power \, level \, intake \, side \cdot LwA_{in} = Sound \, power \, level \, intake \, side \cdot LwA_{in} = Sound \, power \, level \, intake \, side \cdot LwA_{in} = Sound \, power \, level \, intake \, side \cdot LwA_{in} = Sound \, power \, level \, l$ 

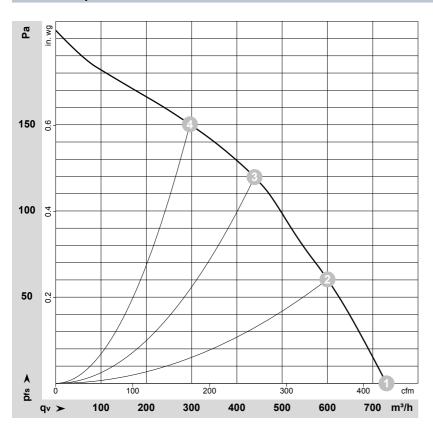




# AC centrifugal fan

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# Curves: Air performance 60 Hz



 $\rho = 1.15 \text{ kg/m}^3 \pm 2 \%$ 

Measurement: LU-185269-1

Air performance measured according to ISO 5801 installation category A. For detailed information on the measurement setup, contact ebm-papst. Intake sound level: Sound power level according to ISO 13347 / sound pressure level measured at 1 m distance from fan axis. The values given are valid under the specified measuring conditions and may vary due to conditions of installation. For deviations from the standard configuration, the parameters have to be checked on the installed unit.

## Measured values

	U	f	n	P <sub>e</sub>	I	LpA <sub>in</sub>	LwA <sub>in</sub>	$q_V$	p <sub>fs</sub>	$q_V$	p <sub>fs</sub>
	٧	Hz	min <sup>-1</sup>	W	Α	dB(A)	dB(A)	m <sup>3</sup> /h	Pa	cfm	in. wg
1	230	60	1640	35	0.15	54	62	730	0	430	0.00
2	230	60	1585	39	0.17	50	58	600	60	355	0.24
3	230	60	1570	40	0.18	46	54	440	120	260	0.48
4	230	60	1605	37	0.16	46	54	295	150	175	0.60

 $U = Power \, supply \cdot f = Frequency \cdot n = Speed \, (rpm) \cdot P_e = Power \, consumption \cdot I = Current \, draw \cdot LpA_{in} = Sound \, pressure \, level \, intake \, side \cdot LwA_{in} = Sound \, power \, level \, intake \, side \cdot LwA_{in} = Sound \, power \, level \, intake \, side \cdot LwA_{in} = Sound \, power \, level \, intake \, side \cdot LwA_{in} = Sound \, power \, level \, intake \, side \cdot LwA_{in} = Sound \, power \, level \, intake \, side \cdot LwA_{in} = Sound \, power \, level \, intake \, side \cdot LwA_{in} = Sound \, power \, level \, intake \, side \cdot LwA_{in} = Sound \, power \, level \, intake \, side \cdot LwA_{in} = Sound \, power \, level \, intake \, side \cdot LwA_{in} = Sound \, power \, level \, intake \, side \cdot LwA_{in} = Sound \, power \, level \, intake \, side \cdot LwA_{in} = Sound \, power \, level \, intake \, side \cdot LwA_{in} = Sound \, power \, level \, intake \, side \cdot LwA_{in} = Sound \, power \, level \, intake \, side \cdot LwA_{in} = Sound \, power \, level \, intake \, side \cdot LwA_{in} = Sound \, power \, level \, intake \, side \cdot LwA_{in} = Sound \, power \, level \, l$ 





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## 1. SAFETY REGULATIONS AND INFORMATION

Read these operating instructions carefully before starting work on the device. Observe the following warnings to prevent malfunctions or danger to persons.

These operating instructions are to be regarded as part of the device. The device is only to be sold or passed on together with the operating instructions.

These operating instructions may be duplicated and distributed to inform about potential dangers and their prevention.

## 1.1 Hazard levels for warnings

These operating instructions use the following hazard levels to indicate potentially hazardous situations and important safety regulations:



#### DANGER

Indicates an imminently hazardous situation which will result in death or serious injury if the specified actions are not taken. Compliance with the instructions is imperative.

#### WARNING

Indicates a potentially hazardous situation which can result in death or serious injury if the specified actions are not taken. Exercise extreme caution while working.

## **CAUTION**

Indicates a potentially hazardous situation which can result in minor or moderate injury or damage to property if the specified actions are not taken.

#### NOTE

A potentially harmful situation can occur and, if not avoided, can lead to property damage.

## 1.2 Staff qualifications

The device may only be transported, unpacked, installed, operated, maintained and otherwise used by suitably qualified, trained and authorized technical staff.

Only authorized specialists are permitted to install the device, to carry out a test run and to perform work on the electrical installation.

## 1.3 Basic safety rules

The safety hazards associated with the device must be assessed again following installation in the final product.

Note the following when working on the device:

⇒ Do not perform any modifications, additions or conversions on the device without the approval of ebm-papst.

## 1.4 Voltage

- Check the device's electrical equipment at regular intervals; see Chapter 5.2 Safety inspection.
- ⇒ Replace loose connections and defective cables immediately.



## **DANGER**

## Electrically charged device

Risk of electric shock

→ When working on an electrically charged device, stand on a rubber mat.

## **WARNING**

Live terminals and connections even with device switched off

Electric shock





→ Wait five minutes after disconnecting the voltage at all poles before opening the device.

#### CAUTION

# In the event of a fault, the rotor and the impeller will be energized

The rotor and the impeller have basic insulation.

→ Do not touch the rotor and impeller once installed.

#### CAUTION

The motor restarts automatically when operating voltage is applied, e.g. after a power failure.

Risk of injury

- → Keep out of the device's danger zone.
- → When working on the device, switch off the line voltage and ensure that it cannot be switched back on.
- → Wait until the device comes to a stop.

## 1.5 Safety and protective features



## **DANGER**

# Protective device missing and protective device not functioning

Without a protective device there is a risk of serious injury, for instance when reaching into the device during operation.

- → Operate the device only with a fixed protective device and quard grille.
- → The fixed protective device must be able to withstand the kinetic energy of a fan blade that becomes detached at maximum speed. There must not be any gaps which it is possible to reach into with the fingers, for example.
- → The device is a built-in component. As the operator, you are responsible for ensuring that the device is secured adequately.
- → Stop the device immediately if you notice a missing or ineffective protective device.

## 1.6 Mechanical movement



## DANGER

# Rotating device

Risk of injury to body parts coming into contact with the rotor or the impeller.

- → Secure the device against accidental contact.
- → Before working on the system/machine, wait until all parts have come to a standstill.

## **WARNING**

## Rotating device

Long hair and dangling items of clothing, jewelry and the like can become entangled and be pulled into the device. Injuries can result.

- → Do not wear any loose-fitting or dangling clothing or jewelry while working on rotating parts.
- → Protect long hair with a cap.

## 1.7 Emissions

#### WARNING

Depending on the installation and operating conditions, the sound pressure level may exceed 70 dB(A).

Risk of noise-induced hearing loss

- → Take appropriate technical safety measures.
- → Protect operating personnel with appropriate safety equipment such as hearing protection.
- → Also observe the requirements of local agencies.

#### 1.8 Hot surface



## **CAUTION**

# High temperature on motor housing

Risk of burns

→ Ensure sufficient protection against accidental contact.

## 1.9 Transport

#### NOTE

## Transporting the device

- → Transport the device in its original packaging only.
- → Secure the device so it cannot slip, e.g. by using a lashing strip.

## 1.10 Storage

- ⇒ Store the device, partially or fully assembled, in a dry place, protected against the weather and free from vibration, in the original packaging in a clean environment.
- Protect the device against environmental effects and dirt until final installation.
- We recommend storing the device for no longer than one year in order to guarantee trouble-free operation and the longest possible service life.
- ⇒ Even devices explicitly intended for outdoor use are to be stored as described prior to commissioning.
- ⇒ Maintain the storage temperature, see Chapter 3.5 Transport and storage conditions.





## 2. INTENDED USE

The device is exclusively designed as a built-in device for conveying air according to its technical data.

Any other usage above and beyond this does not conform with the intended purpose and constitutes misuse of the device.

Customer equipment must be capable of withstanding the mechanical and thermal stresses that can arise from this product. This applies for the entire service life of the equipment in which this product is installed.

## Intended use also includes

- Conveying air at an ambient air pressure between 800 mbar and 1050 mbar.
- Using the device within the permitted ambient temperature range; see Chapter 3.5 Transport and storage conditions and Chapter 3.2 Nominal data.
- · Operating the device with all protective devices.
- Following the operating instructions.

## Improper use

In particular, operating the device in the following ways is prohibited and could be hazardous:

- Operating the device in an unbalanced state, e.g. due to dirt deposits or ice formation.
- Resonant operation, operation with severe vibration. This also includes vibration transmitted to the fan from the customer installation.
- Conveying air that contains abrasive particles.
- Conveying highly corrosive air, e.g. salt spray. Exception: devices designed for salt spray and correspondingly protected.
- Conveying air with high dust content, e.g. suctioning off sawdust.
- Operating the device close to flammable materials or components.
- · Operating the device in an explosive atmosphere.
- Using the device as a safety component or to perform safety-related functions.
- Operation with completely or partially disassembled or manipulated protective devices.
- In addition, all applications not listed among the intended uses.



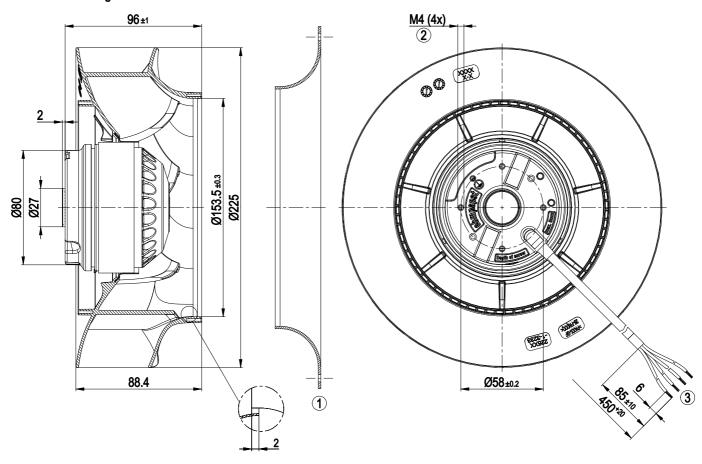


# Translation of the original operating instructions

# Operating instructions

# 3. TECHNICAL DATA

# 3.1 Product drawing

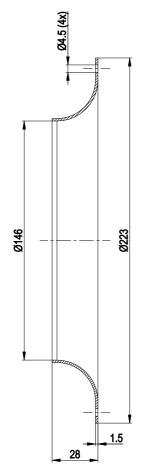


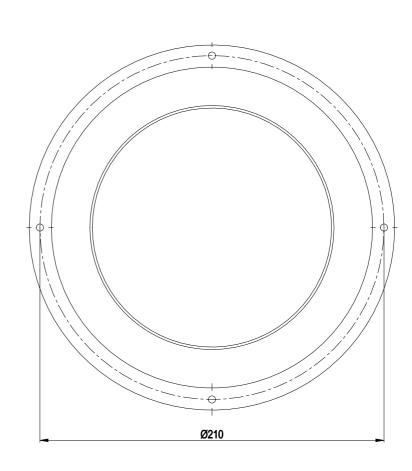
All dimensions in mm.

1	Accessory part: inlet ring 96358-2-4013 not included in scope of delivery
2	Max. clearance for screw 5 mm
3	Cable PVC AWG20, 4x crimped splices









All dimensions in mm.

1 Accessory part: inlet ring 96358-2-4013 not included in scope of delivery



## 3.2 Nominal data

Motor	M4E068-CF		
Discourse	14	Ta .	14
Phase	1~	1~	1~
Nominal voltage / VAC	230	230	230
Frequency / Hz	50	60	60
Method of obtaining data	ml	ml	ml
Valid for approval/ standard	CE	CE	UL 1004-3
Speed (rpm) / min-1	1370	1570	1570
Power consumption / W	31	40	42
Current draw / A	0.14	0.18	0.19
Capacitor / µF	1	1	1
Capacitor voltage / VDB	400	400	400
Capacitor standard	S0 (CE)	S0 (CE)	UL
Min. back pressure / Pa	0	0	0
Min. ambient	-25	-25	-25
temperature / °C			
Max. ambient temperature / °C	80	80	80
Starting current / A	0.3	0.3	0.31

ml = Max. load · me = Max. efficiency · fa = Free air cs = Customer specification · ce = Customer equipment

Subject to change

## 3.3 Technical description

Weight	1.8 kg
Fan size	225 mm
Rotor surface	Painted black
Impeller material	PA plastic
Number of blades	7
Direction of rotation	Clockwise, viewed toward rotor
Degree of protection	IP44; installation- and position-dependent
	as per EN 60034-5
Insulation class	"B"
Moisture (F) /	H0+
Environmental (H)	
protection class	
Installation position	Shaft horizontal or rotor on bottom; rotor
	on top on request
Condensation	On rotor side
drainage holes	
Mode	S1
Motor bearing	Ball bearing
Touch current	< 0.75 mA
according to IEC	
60990 (measuring	
circuit Fig. 4, TN	
system)	
Motor protection	Thermal overload protector (TOP)
	internally connected
with cable	Variable
Protection class	I (with customer connection of protective
	earth)
Conformity with	EN 60335-1; CE
standards	
Approval	UL 1004-3; CSA C22.2 No. 77
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With regard to cyclic speed loads, note that the rotating parts of the device are designed for a maximum of one million load cycles. If you have special questions, consult ebm-papst for support.

⇒ Use the device in accordance with its degree of protection.

## Information on surface quality

The surfaces of the products conform to the generally applicable industrial standard. The surface quality may change during the production period. This has no effect on strength, dimensional stability and dimensional accuracy.

The color pigments in the paints used perceptibly react to UV light over the course of time. This does not however in any way affect the technical properties of the products. The product is to be protected against UV radiation to prevent the formation of patches and fading. Changes in color are not a reason for complaint and are not covered by the warranty.

## 3.4 Mounting data

Secure the screws against unintentional loosening (e.g. use self-locking screws).

Strength class of	8.8
screws	

For screw clearance, see Chapter 3.1 Product drawing Any further mounting data required can be taken from the product drawing or Section Chapter 4.1 Mechanical connection.

## 3.5 Transport and storage conditions

Max. permitted ambient temp. for motor (transport/ storage)	+ 80 °C
Min. permitted ambient temp. for motor (transport/ storage)	- 40 °C





## 4. CONNECTION AND STARTUP

## 4.1 Mechanical connection



## **CAUTION**

# Cutting and crushing hazard when removing fan from packaging



- → Carefully remove the device from its packaging, by the fan impeller. Strictly avoid shocks.
- → Wear safety shoes and cut-resistant safety gloves.

## **NOTE**

## Damage to the device from vibration

Bearing damage, shorter service life

- → The fan must not be subjected to force or excessive vibration from sections of the installation. #If the fan is connected to air ducts, the connection should be isolated from vibration, e.g. using compensators or similar elements. #Ensure stress-free attachment of the fan to the substructure.
- Check the device for transport damage. Damaged devices are not to be installed.
- ⇒ Install the undamaged device in accordance with your application.



#### CAUTION

## Possible damage to the device

If the device slips during installation, serious damage can result.

- → Ensure that the device is securely positioned at its place of installation until all fastening screws have been tightened.
- · The fan must not be strained on fastening.

## 4.2 Electrical connection



## DANGER

## Voltage on the device

Electric shock

- $\ensuremath{\rightarrow}$  Always connect a protective earth first.
- $\ensuremath{\rightarrow}$  Check the protective earth.



## DANGER

## **Faulty insulation**

Risk of fatal injury from electric shock

- → Use only cables that meet the specified installation regulations for voltage, current, insulation material, capacity, etc.
- → Route cables so that they cannot be touched by any rotating parts.

## CAUTION Voltage

The fan is a built-in component and has no disconnecting switch.

- → Only connect the fan to circuits that can be switched off with an all-pole disconnection switch.
- → When working on the fan, secure the system/machine in which the fan is installed so as to prevent it from being switched back on.

## NOTE

## Water ingress into wires or cables

Water ingress at the customer end of the cable can damage the

→ Make sure the end of the cable is connected in a dry environment.



Only connect the device to circuits that can be switched off with an all-pole disconnection switch.

## 4.2.1 Requirements

- ⇒ Check whether the information on the nameplate matches the connection data.
- If the motor run capacitor was not installed by ebm-papst, check whether the information on the motor run capacitor matches the information on the nameplate.
- ⇒ Before connecting the device, make sure the power supply matches the device voltage.
- Only use cables designed for the current level indicated on the nameplate.

For determining the cross-section, note the sizing criteria according to EN 61800-5-1. The protective earth must have a cross-section equal to or greater than that of the phase conductor.

We recommend the use of 105 °C cables. Ensure that the minimum cable cross-section is at least

AWG 26 / 0.13 mm<sup>2</sup>.

## Protective earth contact resistance according to EN 60335

Compliance with the resistance specifications according to EN 60335 for the protective earth connection circuit must be verified in the end application. Depending on the installation situation, it may be necessary to connect an additional protective earth conductor by way of the extra protective earth terminal provided on the device.

## 4.2.2 Voltage control



With speed control using transformers or electronic voltage regulators (e.g. phase control), excessive current may occur. In addition, depending on how the device is installed, noises can occur with phase control.

## 4.2.3 Variable frequency drive

Please use a variable frequency drive only after consultation with ebmpapst.



For operation with variable frequency drives, install sinusoidal filters that work on all poles (phase-phase and phase-ground) between the drive and the motor.

During operation with variable frequency drives, an all-pole sine filter protects the motor against high-voltage transients that can destroy the coil insulation system, and against harmful bearing currents.

Heating of the motor due to use of a variable frequency drive must be checked in the application by the customer.

# 4.3 Connecting the cables

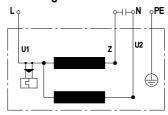
The device has external leads.

- ⇒ First connect the "PE" (protective earth).
- Connect the cables according to your application. When doing so, observe Chapter 4.4 Connection diagram.





# 4.4 Connection diagram



U1	blue
Z	brown
U2	black
PE	green/yellow



## 4.5 Checking connections

- ⇒ Ensure isolation from supply (all phases).
- ⇒ Make sure a restart is impossible
- Check the cables for proper fit.

## 4.6 Switching on the device

The device may only be switched on if it has been installed properly and in accordance with its intended use, including the required safety mechanisms and professional electrical hookup. This also applies for devices which have already been equipped with plugs and terminals or similar connectors by the customer.



## WARNING Hot motor housing Risk of fire

- → Ensure that no combustible or flammable materials are located close to the fan.
- ⇒ Before switching on, check the device for visible external damage and make sure the protective devices are functional.
- Check the fan's air flow paths for foreign matter and remove any foreign matter found.
- ⇒ Apply the nominal supply voltage.



#### NOTE

# Damage to the device from vibration

Bearing damage, shorter service life

→ Low-vibration operation of the fan must be ensured over the entire speed control range. #Severe vibration can arise for instance from inexpert handling, transportation damage and resultant imbalance or be caused by component or structural resonance. #Speed ranges with excessively high vibration levels and possibly resonant frequencies must be determined in the course of fan commissioning. #Either run through the resonant range as quickly as possible with speed control or find another remedy.# Operation with excessively high vibration levels can lead to premature failure.

## 4.7 Switching off the device

- Disconnect the device from the power supply at the supply line's main switch.
- ⇒ When disconnecting, be sure to disconnect the ground connection last.

# 5. MAINTENANCE, MALFUNCTIONS, POSSIBLE CAUSES AND REMEDIES

Do not perform any repairs on your device. Send the device to ebmpapst for repair or replacement.

#### WARNING

# Live terminals and connections even with device switched off

Electric shock

→ Wait five minutes after disconnecting the voltage at all poles before opening the device.

#### CAUTION

Electric charge on capacitor after device is switched off Electric shock, risk of injury

→ Discharge the capacitors before working on the device.

## **CAUTION**

The motor restarts automatically when operating voltage is applied, e.g. after a power failure.

Risk of injury

- → Keep out of the device's danger zone.
- → When working on the device, switch off the line voltage and ensure that it cannot be switched back on.
- → Wait until the device comes to a stop.



If the device is out of use for some time, e.g. when in storage, we recommend switching it on for at least two hours to allow any condensation to evaporate and to move the bearings.

Malfunction/fault	Possible cause	Possible remedy	
Impeller not running smoothly	Imbalance in rotating parts	Clean the device; replace it if imbalance persists after cleaning. Make sure no weight clips are removed during cleaning.	
Motor not turning	Mechanical blockage	Switch off, isolate from supply and remove mechanical blockage.	
	Line voltage faulty	Check line voltage, restore power supply.	
	Faulty connection	Isolate from supply, correct connection; see connection diagram.	
	Thermal overload protector activated	Allow motor to cool off, locate and rectify cause of error, release restart lockout if necessary	
	Impermissible point of operation	Check point of operation	
Motor overtemperature	Ambient temperature too high	Reduce ambient temperature if possible	
	Deficient cooling	Improve cooling	







In the event of further malfunctions, contact ebm-papst.

## 5.1 Cleaning

#### NOTE

## Damage to the device during cleaning

Malfunction possible

- → Do not clean the device using a water jet or high-pressure cleaner.
- → Do not use any acid, alkali or solvent-basedcleaning agents.
- → Do not use any pointed or sharp-edged objects for cleaning

## 5.2 Safety inspection

What to check	How to check	How often	What action?
Contact protection cover for intactness or damage	Visual inspection	At least every 6 months	Repair or replacement of device
Device for damage to blades and housing	Visual inspection	At least every 6 months	Replacement of device
Fastening the cables	Visual inspection	At least every 6 months	Fasten
Fastening the protective earth terminal	Visual inspection	At least every 6 months	Fasten
Insulation of cables for damage	Visual inspection	At least every 6 months	Replace cables
Impeller for wear/deposits/ corrosion and damage	Visual inspection	At least every 6 months	Clean or replace impeller
Condensation drainage holes for clogging, where necessary	Visual inspection	At least every 6 months	Open holes
Abnormal bearing noise	acoustic	At least every 6 months	Replace device

## 5.3 Disposal

For ebm-papst, environmental protection and resource preservation are top priority corporate goals.

ebm-papst operates an environmental management system which is certified in accordance with ISO 14001 and rigorously implemented around the world on the basis of German standards.

Right from the development stage, ecological design, technical safety and health protection are fixed criteria.

The following section contains recommendations for ecological disposal of the product and its components.

## 5.3.1 Country-specific legal requirements



#### NOTE

## Country-specific legal requirements

Always observe the applicable country-specific legal regulations with regard to the disposal of products or waste occurring in the various phases of the life cycle. The corresponding disposal standards are also to be heeded.

## 5.3.2 Disassembly

Disassembly of the product must be performed or supervised by qualified personnel with the appropriate technical knowledge. The product is to be disassembled into suitable components for disposal employing standard procedures for motors.



## **WARNING**

Heavy parts of the product may drop off. Some of the product components are heavy. These components could drop off during disassembly.

This can result in fatal or serious injury and material damage.

→ Secure components before unfastening to stop them falling.

## 5.3.3 Component disposal

The products are mostly made of steel, copper, aluminum and plastic. Metallic materials are generally considered to be fully recyclable. Separate the components for recycling into the following categories:

- · Steel and iron
- Aluminum
- Non-ferrous metal, e.g. motor windings
- Plastics, particularly with brominated flame retardants, in accordance with marking
- · Insulating materials
- Cables and wires
- · Electronic scrap, e.g. circuit boards

Only ferrite magnets and not rare earth magnets are used in external rotor motors from ebm-papst Mulfingen GmbH & Co. KG.

⇒ Ferrite magnets can be disposed of in the same way as normal iron and steel.

Electrical insulating materials on the product, in cables and wires are made of similar materials and are therefore to be treated in the same manner.

The materials concerned are as follows:

- · Miscellaneous insulators used in the terminal box
- Power cables
- Cables for internal wiring
- Electrolytic capacitors

Dispose of electronic components employing the proper procedures for electronic scrap.



→ Please contact ebm-papst for any other questions on disposal.



