

Using Sigma-Delta Analog-to-Digital Converter (SDADC) on a SAMC MCU with MPLAB Harmony v3

AN3589



Introduction

The Sigma-Delta Analog-to-Digital Converter (SDADC) converts analog signals into digital values. The SDADC has 16-bit resolution at 1 kps and is capable of converting up to 1.5 Mps divided by the data Over Sampling Ratio (OSR).

The input selection has up to three differential analog channels. The SDADC provides signed results. ADC measurements can be started by either application software or an incoming event from another peripheral in the device. ADC measurements can be started with predictable timing and without software intervention. The SDADC also integrates a Sleep mode and a conversion sequencer. These features reduce power consumption and processor intervention. A set of reference voltages are generated internally.

This document describes the SDADC in the ATSAMC21N device is configured in differential mode and the SDADC results are displayed on a console. It also provides example code for both interrupt and polling methods, developed using MPLAB® X IDE and MPLAB Code Configurator for reference.

Features

- Sigma-Delta converter with 16-bit resolution at 1 kps
 - Three external analog differential input pairs
- Conversion range 0V to a wide range of VREF options
 - Hardware gain, offset, and shift compensation

Table of Contents

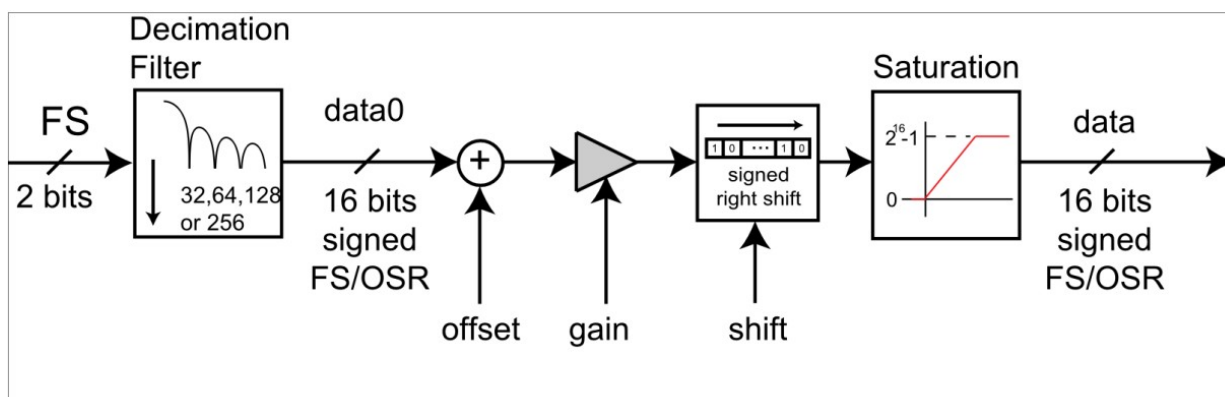
Introduction.....	1
1. Module Overview.....	3
1.1. Description.....	3
1.2. Register Interface.....	4
2. Functional Description.....	5
2.1. Basic Operation.....	5
2.2. Usage Summary.....	6
3. Firmware Implementation.....	8
3.1. MPLAB Code Configurator SDADC Configurations.....	8
3.2. Peripheral Library (PLIB) APIs.....	9
3.3. Callback APIs.....	10
3.4. Support APIs.....	10
3.5. SDADC Example.....	10
4. Conclusion.....	12
5. References.....	13
6. Revision History.....	14
The Microchip Website.....	15
Product Change Notification Service.....	15
Customer Support.....	15
Microchip Devices Code Protection Feature.....	15
Legal Notice.....	15
Trademarks.....	16
Quality Management System.....	17
Worldwide Sales and Service.....	18

1. Module Overview

1.1 Description

The Sigma-Delta Analog-to-Digital Converter (SDADC) converts an analog voltage to a signed 16-bit value by integrating and decimating the output of a Sigma-Delta modulator. The filtering and decimation are done using a sinc-based filter that has zeros placed to minimize the aliasing effects of the decimation. This is a 3rd order sinc filter with an adjustable Over Sampling Ratio (OSR) to achieve higher throughput, as shown in the figure below. For example, an OSR of 64 will provide an output at 23 kps while an OSR of 1024 will produce an output at a sample rate of 1.4 kps.

Figure 1-1. Cascaded Integrator-Comb (CIC) Decimation Filter

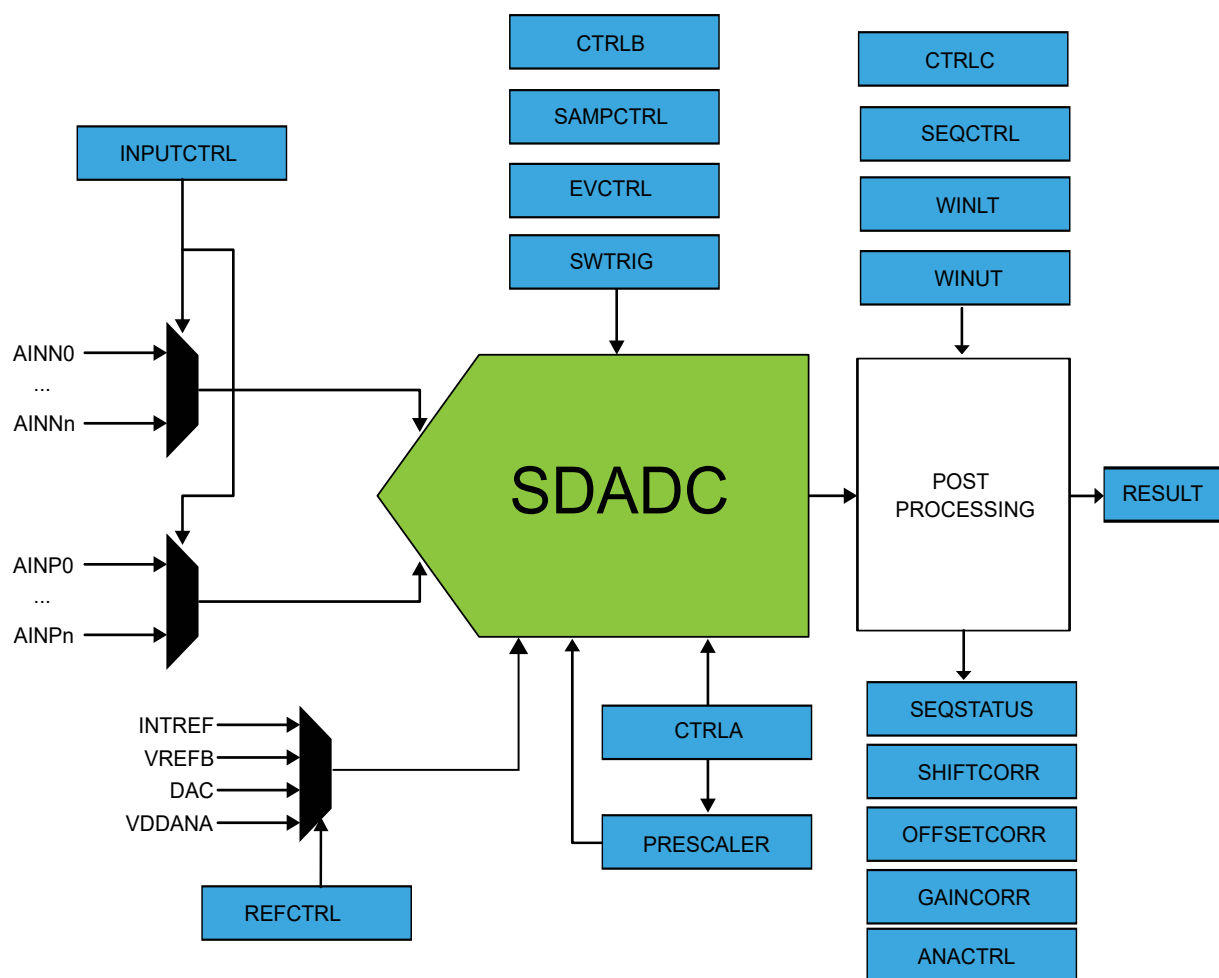


The SDADC provides a signed result in a 24-bit register to allow for gain and offset correction without overflow in hardware. Because the result is in 2's complement format, the SDADC result is signed 16-bit (maximum) using $\pm V_{REF}$. Using the internal V_{REF} set at 1.024V, the SDADC will produce codes for $\pm 1.024V$. The internal V_{REF} can be configured to supply a reference of 1.024V, 2.048V, and 4.096V.

Note: The range selected in the REFSEL register must match the supplied V_{REF} and must be set independently of the internal V_{REF} , if not it will result in incorrect readings.

1.2 Register Interface

Figure 1-2. SDADC Register Interface



2. Functional Description

The Sigma-Delta Analog-to-Digital Converter (SDADC) can be used for high-resolution ADC measurements, and these measurements can include: Temperature sensors, Thermocouples, Cold-Junction Compensation, 3-4 Wire RTD sensors, 4-20 mA current loops, current (Shunt), as well as scales and load cells. The Sigma-Delta architecture provides a low-cost solution for these precision measurements that requires only a simple R-C low-pass filter for anti-aliasing.

A generic clock (GCLK_SDADC) is used to generate the CLK_SDADC through a 7-bit prescaler. The GCLK must be configured and enabled before using the SDADC. The sampling clock is derived from the CLK_SDADC/4. Therefore, the maximum CLK_SDADC is 6 MHz, as the maximum sampling frequency is 1.5 MHz. The GCLK_SDADC is asynchronous to the APB bus clock, therefore, writes to registers require synchronization. This generic clock allows configuring CLK_SDADC to run in sleep modes based on the values of RUNSTDBY (Run in Standby), ONDEMAND (On Demand Control) and ENABLE (Enable) bits of the CTRLA (Control A) register. The 7-bit prescaler enables flexible sampling frequency adjustment.

The SDADC supports differential measurements on three analog input channels which can be used sequentially. The measurements are done using any one of four references: internal bandgap, external voltage on VREFB (Voltage Reference) pin, Digital-to-Analog Converter (DAC) output, or VDD Analog (VDDANA). The voltage reference has a selectable buffer to offer higher input impedance to the external reference.

The SDADC filters and decimates the Sigma-Delta output bit stream at 16-bit (signed) with programmable rates of CLK_SDADC_FS (prescaled SDADC clock frequency) divided by 64 to 1024. The Output rate is set by modifying the programmable Over Sampling Ratio (OSR). The result is a 2's complement 24-bit result with programmable gain and offset correction.

The SDADC peripheral supports these interrupts:

- Result Ready Interrupt (RESRDY) – The RESRDY can trigger a DMA transfer or event.
- Overrun Interrupt (OVERRUN) – The OVERRUN flag is set when the previous result is not read before a new result is ready.
- Window Monitor Interrupt (WINMON) – The WINMON can generate an event by setting the WINMONEO bit in the EVCTRL register.

Automatic sequences can be configured to enable multiple samples from a single start of conversion request. The order of this conversion is from the lower positive input pair to the upper positive input pair (AINN0, AINP0, AINN1, AINP1 ...).

Note: If the SEQCTRL register has no bits set to '1', the conversion is done with the selected INPUTCTRL input (MUXSEL). Window monitor can be used to define a threshold and trigger the WINMON flag (or interrupt).

2.1 Basic Operation

2.1.1 Initialization

The SDADC must be configured with the peripheral disabled. The register setting sequence to configure and enable the SDADC is as follows where the notations are stated in the form <register.bit(s)>:

- Enable the Generic Clock
- Select the Voltage Reference and Range
 - REFCTRL.REFRANGE
 - REFCTRL.REFSEL
- Set the Conversion Rate and Resolution

- GCLK_SDADC
 - CTRLB.PRESCALER (SDADC_CLK)
 - CTRLB.OSR (Over Sampling Ratio)
- Select trigger source or interrupts
 - SWTRIG.START (Software Trigger)
 - Free Run Mode
 - DMA/Event
 - Timers
- Sequence Control
 - Automatic Sequences (SEQCTRL)
 - Lower-to-Upper Positive Pairs
 - The SEQSTATUS.SEQBUSY bit will be set when a conversion is initiated and cleared when sequence is complete
 - The input number is stored with the RESULT
- Window Monitor Control
 - RESULT compared to threshold
 - WINUT/WINLT (Upper and Lower Thresholds)
 - WINCTRL.WINMODE (Inside/Outside window)
 - INTFLAG.WINMON (Interrupt flag)
- Configure Input Pins
 - INPUTCTRL.MUXSEL[3:0]
- Configure Interrupts
 - INTENSET.RESRDY (Conversion ready)
 - INTENSET.WINMON (Threshold reached)
 - INTENSET.OVERRUN (previous result not read)

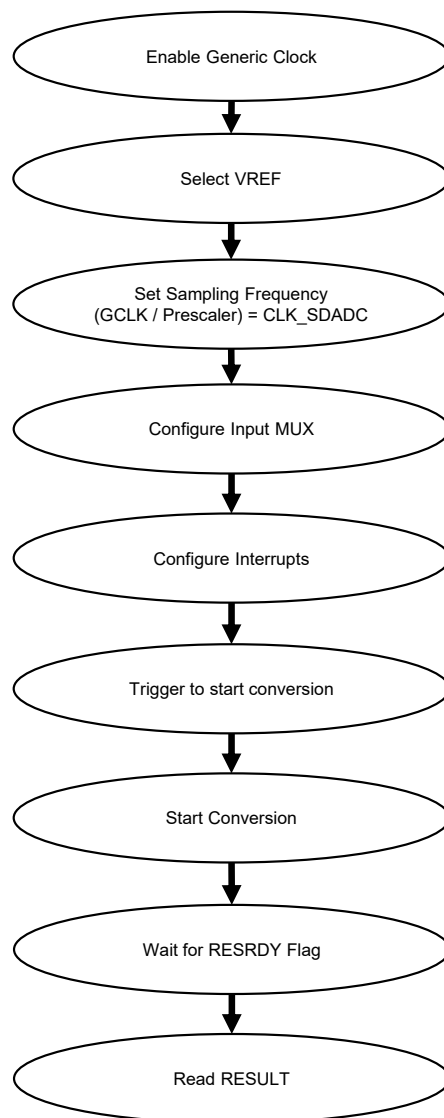
2.1.2 Reading the Results

The SDADC result ready flag (RESRDY) will be set when a conversion is complete. When the peripheral is first initialized, the results are only valid after the 3rd conversion. To automate this limitation in hardware, the register set includes the skip count field in the CTRLB register (CTRLB.SKPCNT[3:0]) to automatically skip the first 'n' results. When in free running mode, the application must read the result prior to the next result being ready. If this does not happen, the overrun flag will be set.

The result is read from the RESULT register.

2.2 Usage Summary

The following flowchart explains the procedure of configuring the SDADC for reading the SDADC Result.

Figure 2-1. Reading the SDADC Result Flow Chart

3. Firmware Implementation

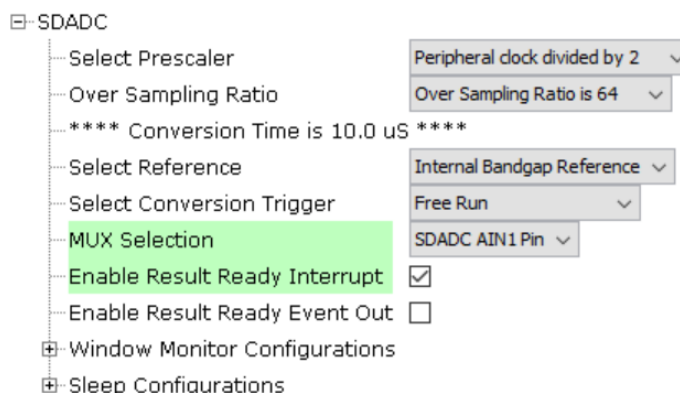
With the help of the MPLAB Code Configurator (MCC), the required peripheral library (PLIB) files are generated by configuring the respective components. Easy to use APIs have been provided to use the peripheral. This example demonstrates the basic use of the SDADC in interrupt and polling modes.

3.1 MPLAB Code Configurator SDADC Configurations

The default configurations made in the MPLAB Code Configurator for the SDADC peripheral are as follows, and it is shown in the following figure.

- Over Sampling Ratio = 64
- Internal Bandgap Reference = 4.096V
- Interrupts Enabled

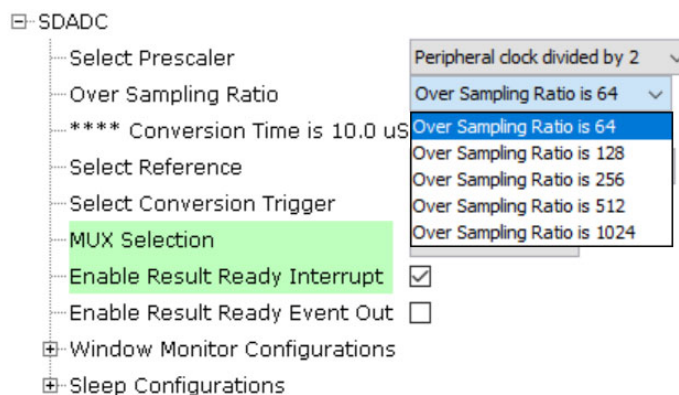
Figure 3-1. SDADC Configurations in MPLAB Code Configurator



The above default configurations can be changed in the MPLAB Code Configurator, by following these steps:

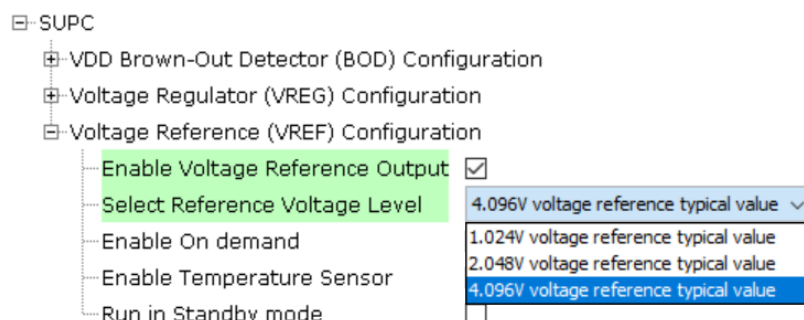
1. In MPLAB X IDE, navigate to the *Tools > Embedded > MPLAB Code Configurator v5*.
2. To change the Over Sampling Ratio, click and expand **SDADC** and then select the desired value from the **Over Sampling Ratio** drop-down list as shown in the following figure.

Figure 3-2. OSR Drop-Down List in MPLAB Code Configurator



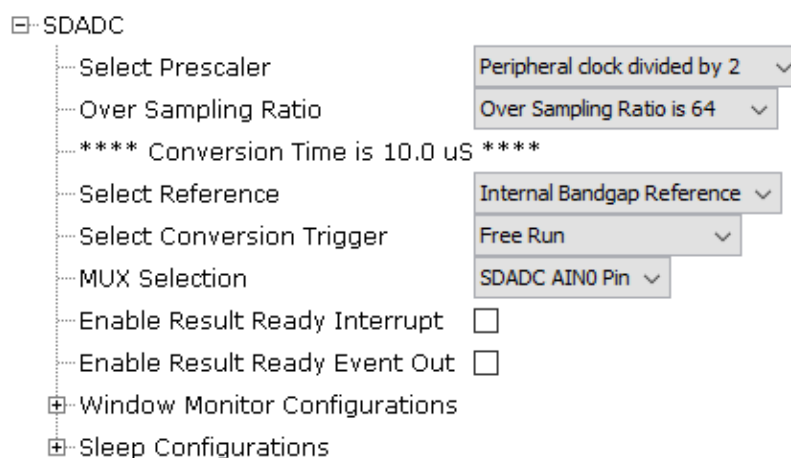
3. In the Project Graph, to change the Interval Voltage Reference value, click and expand **SUPC**.
4. Select the desired voltage reference value from the **Select Reference Voltage Level** drop-down list as shown in the following figure.

Figure 3-3. Reference Voltage Level Drop-Down List in MPLAB Code Configurator



5. Click and expand **SDADC**, and then clear **Enable Result Ready Interrupt**.
Note: The interrupt can be disabled to work with polling method.

Figure 3-4. SDADC Result Ready Interrupt Disabled in MPLAB Code Configurator



6. In the `plib_sdadc.c` file generated for polling mode, the `bool SDADC_ConversionResultIsReady( void )` function will be added. This API returns a Boolean value as a status to confirm if the results are ready.
7. In the `main.c` file, check for this status and proceed to read when the results are ready. Refer to the polling mode project, where this has been implemented.
8. Save the configurations and generate the code by selecting *Resource Management [MCC] > Project Resources > Generate Code*.
9. Update the `plib` files with appropriate changes taken into consideration.

3.2 Peripheral Library (PLIB) APIs

MPLAB Harmony v3 provides the PLIB APIs for the SDADC in `plib_sdadc.c`. The following APIs allow for the configuration, initialization, and reading the SDADC:

- `void SDADC_Initialize(void)`
- `int16_t SDADC_ConversionResultGet(void)`

- `bool SDADC_ConversionResultIsReady (void );`

3.3 Callback APIs

In addition to the PLIB APIs, the following callback APIs are included:

- `void SDADC_CallbackRegister(SDADC_CALLBACK callback, uintptr_t context)`

3.4 Support APIs

The SAMC21N supports a variety of voltage references to support different measurement requirements when using the SDADC peripheral. The following support API provides the application of the examples.

- `void App_SDADC_Config(void)`
- For more information on SDADC APIs, refer to:
microchip-mplab-harmony.github.io/csp/GUID-44D020AC-639F-4012-B27F-C0D2DA801024.html

3.5 SDADC Example

This document is accompanied by the following example firmware.

- `sdadc_conversion_polling`: Demonstrates the SDADC conversion in polling mode.
- `sdadc_conversion_interrupt`: Demonstrates the SDADC conversion in interrupt mode.

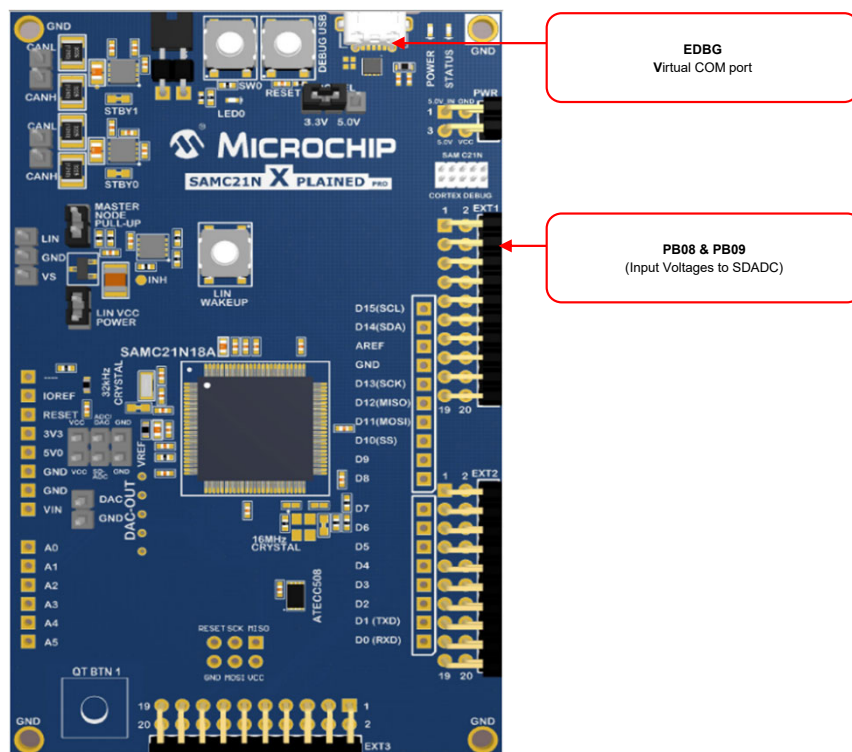
3.5.1 Requirements

- MPLAB X IDE version 6.20 or higher
www.microchip.com/mplab/mplab-x-ide
- MPLAB X C32 Compiler v4.35 or higher
www.microchip.com/mplabx/compilers
- MPLAB Code Configurator Plugin v5.4.1 or higher
- MPLAB Harmony v3 "csp" repo v3.18.2 or higher
github.com/Microchip-MPLAB-Harmony/csp
- MPLAB Harmony v3 "dev_packs" repo v3.18.1 or higher
github.com/Microchip-MPLAB-Harmony/dev_packs
- SAMC21N Xplained Pro evaluation kit
www.microchip.com/DevelopmentTools/ProductDetails/PartNO/ATSAMC21N-XPRO
- Stable Voltage Source to INN[1] and INP[1] pins, or PB08 and PB09
- Download the SDADC on SAMC MCU:
microchip-mplab-harmony.github.io/reference_apps/apps/sam_c21n_xpro/sdadc_conversion_interrupt/readme.html#hardware-used

3.5.2 Description

The example firmware initializes the SDADC on the SAMC21N Xplained Pro board to use Input Channel one. This is a differential measurement, therefore ensure that both the positive (INP) and negative (INN) pins are connected to a voltage source. The firmware also initializes the USART to communicate with a terminal program through the on-board EDBG Virtual COM port. Settings are 115200, 8, N, 1.

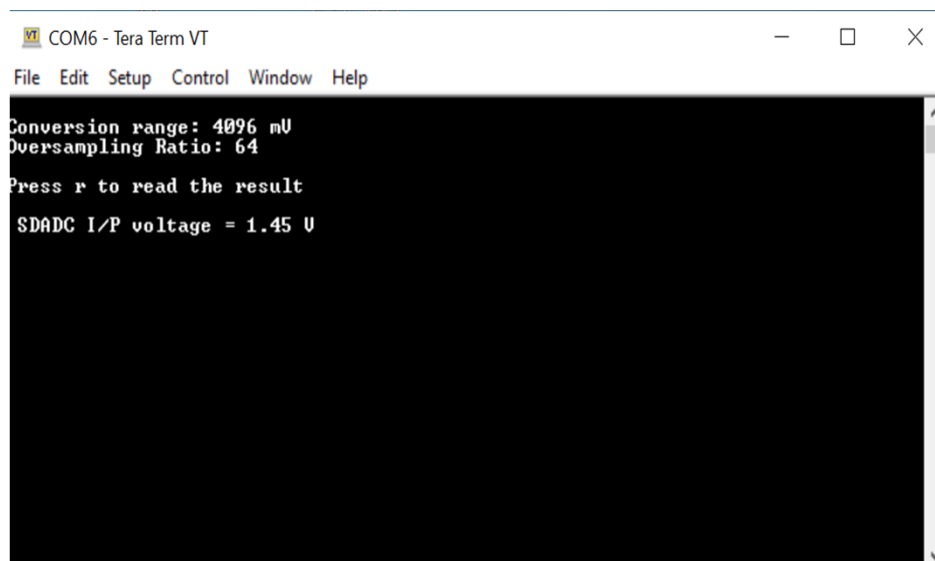
Figure 3-5. SAMC21N Xplained Pro Evaluation Kit



The SDADC is configured to use the internal VREF, and the range is set to 4.096V full scale and the default setting of the OSR is 64.

Pressing the 'r' key will read the result and display it in a form scaled to mV.

Figure 3-6. Output Displayed on Terminal Window



4. Conclusion

This document aims to emphasize the usage of MPLAB Code Configurator and it also describes the procedure for configuring the SDADC of the ATSAMC21N. The differential mode of this 16-bit resolution SDADC has been used and the results are displayed on a console. The user can directly program the code to the device and view the result on the terminal console.

5. References

- For additional info about 32-bit Microcontroller Collaterals and Solutions, refer to:
ww1.microchip.com/downloads/aemDocuments/documents/MCU32/ProductDocuments/ReferenceManuals/32-bit-Microcontroller-Collateral-and-Solutions-Reference-Guide-DS70005534.pdf
- MPLAB Harmony v3:
www.microchip.com/mplab/mplab-harmony
- SAM C20/C21 Family Data Sheet:
ww1.microchip.com/downloads/en/DeviceDoc/SAMC20_C21_%20Family_Data_%20Sheet_DS60001479D.pdf
- SAM C21N Xplained Pro:
ww1.microchip.com/downloads/en/DeviceDoc/70005318A.pdf
- AT10294: Using the Sigma-Delta Analog to Digital Converter on SAMC MCU (SDADC):
[ww1.microchip.com/downloads/en/DeviceDoc/Atmel-42467-Using-the-Sigma-Delta-Analog-to-Digital-Converter-on-SAMC-MCU-\(SDADC\)_ApplicationNote_AT10294.pdf](http://ww1.microchip.com/downloads/en/DeviceDoc/Atmel-42467-Using-the-Sigma-Delta-Analog-to-Digital-Converter-on-SAMC-MCU-(SDADC)_ApplicationNote_AT10294.pdf)
- SAM C21 Getting Started Training Module:
developerhelp.microchip.com/xwiki/bin/view/software-tools/harmony/samc21-getting-started-training-module/
- Clock System Configuration Technical Brief:
ww1.microchip.com/downloads/aemDocuments/documents/MCU32/ProductDocuments/SupportingCollateral/Clock-System-Configuration-and-Usage-on-SAM-C2x-Devices-DS90003227.pdf

6. Revision History

Revision B - May 2024

The following updates were performed for this revision:

- Updated all references to the MHC to MCC through this document
- Updated all references to the *MPLAB Harmony v3 Configurator* to *MPLAB Code Configurator*
- Updated [Requirements](#) with new links to updated specifications
- Updated [References](#) with new links to updated or new supporting reference documentation

Revision A - August 2020

This is the initial version of this document.

The Microchip Website

Microchip provides online support via our website at www.microchip.com/. This website is used to make files and information easily available to customers. Some of the content available includes:

- **Product Support** – Data sheets and errata, application notes and sample programs, design resources, user's guides and hardware support documents, latest software releases and archived software
- **General Technical Support** – Frequently Asked Questions (FAQs), technical support requests, online discussion groups, Microchip design partner program member listing
- **Business of Microchip** – Product selector and ordering guides, latest Microchip press releases, listing of seminars and events, listings of Microchip sales offices, distributors and factory representatives

Product Change Notification Service

Microchip's product change notification service helps keep customers current on Microchip products. Subscribers will receive email notification whenever there are changes, updates, revisions or errata related to a specified product family or development tool of interest.

To register, go to www.microchip.com/pcn and follow the registration instructions.

Customer Support

Users of Microchip products can receive assistance through several channels:

- Distributor or Representative
- Local Sales Office
- Embedded Solutions Engineer (ESE)
- Technical Support

Customers should contact their distributor, representative or ESE for support. Local sales offices are also available to help customers. A listing of sales offices and locations is included in this document.

Technical support is available through the website at: www.microchip.com/support

Microchip Devices Code Protection Feature

Note the following details of the code protection feature on Microchip products:

- Microchip products meet the specifications contained in their particular Microchip Data Sheet.
- Microchip believes that its family of products is secure when used in the intended manner, within operating specifications, and under normal conditions.
- Microchip values and aggressively protects its intellectual property rights. Attempts to breach the code protection features of Microchip product is strictly prohibited and may violate the Digital Millennium Copyright Act.
- Neither Microchip nor any other semiconductor manufacturer can guarantee the security of its code. Code protection does not mean that we are guaranteeing the product is “unbreakable”. Code protection is constantly evolving. Microchip is committed to continuously improving the code protection features of our products.

Legal Notice

This publication and the information herein may be used only with Microchip products, including to design, test, and integrate Microchip products with your application. Use of this information

in any other manner violates these terms. Information regarding device applications is provided only for your convenience and may be superseded by updates. It is your responsibility to ensure that your application meets with your specifications. Contact your local Microchip sales office for additional support or, obtain additional support at www.microchip.com/en-us/support/design-help/client-support-services.

THIS INFORMATION IS PROVIDED BY MICROCHIP "AS IS". MICROCHIP MAKES NO REPRESENTATIONS OR WARRANTIES OF ANY KIND WHETHER EXPRESS OR IMPLIED, WRITTEN OR ORAL, STATUTORY OR OTHERWISE, RELATED TO THE INFORMATION INCLUDING BUT NOT LIMITED TO ANY IMPLIED WARRANTIES OF NON-INFRINGEMENT, MERCHANTABILITY, AND FITNESS FOR A PARTICULAR PURPOSE, OR WARRANTIES RELATED TO ITS CONDITION, QUALITY, OR PERFORMANCE.

IN NO EVENT WILL MICROCHIP BE LIABLE FOR ANY INDIRECT, SPECIAL, PUNITIVE, INCIDENTAL, OR CONSEQUENTIAL LOSS, DAMAGE, COST, OR EXPENSE OF ANY KIND WHATSOEVER RELATED TO THE INFORMATION OR ITS USE, HOWEVER CAUSED, EVEN IF MICROCHIP HAS BEEN ADVISED OF THE POSSIBILITY OR THE DAMAGES ARE FORESEEABLE. TO THE FULLEST EXTENT ALLOWED BY LAW, MICROCHIP'S TOTAL LIABILITY ON ALL CLAIMS IN ANY WAY RELATED TO THE INFORMATION OR ITS USE WILL NOT EXCEED THE AMOUNT OF FEES, IF ANY, THAT YOU HAVE PAID DIRECTLY TO MICROCHIP FOR THE INFORMATION.

Use of Microchip devices in life support and/or safety applications is entirely at the buyer's risk, and the buyer agrees to defend, indemnify and hold harmless Microchip from any and all damages, claims, suits, or expenses resulting from such use. No licenses are conveyed, implicitly or otherwise, under any Microchip intellectual property rights unless otherwise stated.

Trademarks

The Microchip name and logo, the Microchip logo, Adaptec, AVR, AVR logo, AVR Freaks, BesTime, BitCloud, CryptoMemory, CryptoRF, dsPIC, flexPWR, HELDO, IGLOO, JukeBlox, KeeLoq, Kleer, LANCheck, LinkMD, maXStylus, maXTouch, MediaLB, megaAVR, Microsemi, Microsemi logo, MOST, MOST logo, MPLAB, OptoLyzer, PIC, picoPower, PICSTART, PIC32 logo, PolarFire, Prochip Designer, QTouch, SAM-BA, SenGenuity, SpyNIC, SST, SST Logo, SuperFlash, Symmetricom, SyncServer, Tachyon, TimeSource, tinyAVR, UNI/O, Vectron, and XMEGA are registered trademarks of Microchip Technology Incorporated in the U.S.A. and other countries.

AgileSwitch, ClockWorks, The Embedded Control Solutions Company, EtherSynch, Flashtec, Hyper Speed Control, HyperLight Load, Libero, motorBench, mTouch, Powermite 3, Precision Edge, ProASIC, ProASIC Plus, ProASIC Plus logo, Quiet-Wire, SmartFusion, SyncWorld, TimeCesium, TimeHub, TimePictra, TimeProvider, and ZL are registered trademarks of Microchip Technology Incorporated in the U.S.A.

Adjacent Key Suppression, AKS, Analog-for-the-Digital Age, Any Capacitor, AnyIn, AnyOut, Augmented Switching, BlueSky, BodyCom, Clockstudio, CodeGuard, CryptoAuthentication, CryptoAutomotive, CryptoCompanion, CryptoController, dsPICDEM, dsPICDEM.net, Dynamic Average Matching, DAM, ECAN, Espresso T1S, EtherGREEN, EyeOpen, GridTime, IdealBridge, IGaT, In-Circuit Serial Programming, ICSP, INICnet, Intelligent Paralleling, IntelliMOS, Inter-Chip Connectivity, JitterBlocker, Knob-on-Display, MarginLink, maxCrypto, maxView, memBrain, Mindi, MiWi, MPASM, MPF, MPLAB Certified logo, MPLIB, MPLINK, mSiC, MultiTRAK, NetDetach, Omniscient Code Generation, PICDEM, PICDEM.net, PICkit, PICtail, Power MOS IV, Power MOS 7, PowerSmart, PureSilicon, QMatrix, REAL ICE, Ripple Blocker, RTAX, RTG4, SAM-ICE, Serial Quad I/O, simpleMAP, SimpliPHY, SmartBuffer, SmartHLS, SMART-I.S., storClad, SQI, SuperSwitcher, SuperSwitcher II, Switchtec, SynchroPHY, Total Endurance, Trusted Time, TSHARC, Turing, USBCheck, VariSense, VectorBlox, VeriPHY, ViewSpan, WiperLock, XpressConnect, and ZENA are trademarks of Microchip Technology Incorporated in the U.S.A. and other countries.

SQTP is a service mark of Microchip Technology Incorporated in the U.S.A.

The Adaptec logo, Frequency on Demand, Silicon Storage Technology, and Symmcom are registered trademarks of Microchip Technology Inc. in other countries.

GestlC is a registered trademark of Microchip Technology Germany II GmbH & Co. KG, a subsidiary of Microchip Technology Inc., in other countries.

All other trademarks mentioned herein are property of their respective companies.

© 2024, Microchip Technology Incorporated and its subsidiaries. All Rights Reserved.

ISBN: 978-1-6683-4495-8

Quality Management System

For information regarding Microchip's Quality Management Systems, please visit www.microchip.com/quality.

Worldwide Sales and Service

AMERICAS	ASIA/PACIFIC	ASIA/PACIFIC	EUROPE
Corporate Office 2355 West Chandler Blvd. Chandler, AZ 85224-6199 Tel: 480-792-7200 Fax: 480-792-7277 Technical Support: www.microchip.com/support Web Address: www.microchip.com	Australia - Sydney Tel: 61-2-9868-6733 China - Beijing Tel: 86-10-8569-7000 China - Chengdu Tel: 86-28-8665-5511 China - Chongqing Tel: 86-23-8980-9588 China - Dongguan Tel: 86-769-8702-9880 China - Guangzhou Tel: 86-20-8755-8029 China - Hangzhou Tel: 86-571-8792-8115 China - Hong Kong SAR Tel: 852-2943-5100 China - Nanjing Tel: 86-25-8473-2460 China - Qingdao Tel: 86-532-8502-7355 China - Shanghai Tel: 86-21-3326-8000 China - Shenyang Tel: 86-24-2334-2829 China - Shenzhen Tel: 86-755-8864-2200 China - Suzhou Tel: 86-186-6233-1526 China - Wuhan Tel: 86-27-5980-5300 China - Xian Tel: 86-29-8833-7252 China - Xiamen Tel: 86-592-2388138 China - Zhuhai Tel: 86-756-3210040	India - Bangalore Tel: 91-80-3090-4444 India - New Delhi Tel: 91-11-4160-8631 India - Pune Tel: 91-20-4121-0141 Japan - Osaka Tel: 81-6-6152-7160 Japan - Tokyo Tel: 81-3-6880-3770 Korea - Daegu Tel: 82-53-744-4301 Korea - Seoul Tel: 82-2-554-7200 Malaysia - Kuala Lumpur Tel: 60-3-7651-7906 Malaysia - Penang Tel: 60-4-227-8870 Philippines - Manila Tel: 63-2-634-9065 Singapore Tel: 65-6334-8870 Taiwan - Hsin Chu Tel: 886-3-577-8366 Taiwan - Kaohsiung Tel: 886-7-213-7830 Taiwan - Taipei Tel: 886-2-2508-8600 Thailand - Bangkok Tel: 66-2-694-1351 Vietnam - Ho Chi Minh Tel: 84-28-5448-2100	Austria - Wels Tel: 43-7242-2244-39 Fax: 43-7242-2244-393 Denmark - Copenhagen Tel: 45-4485-5910 Fax: 45-4485-2829 Finland - Espoo Tel: 358-9-4520-820 France - Paris Tel: 33-1-69-53-63-20 Fax: 33-1-69-30-90-79 Germany - Garching Tel: 49-8931-9700 Germany - Haan Tel: 49-2129-3766400 Germany - Heilbronn Tel: 49-7131-72400 Germany - Karlsruhe Tel: 49-721-625370 Germany - Munich Tel: 49-89-627-144-0 Fax: 49-89-627-144-44 Germany - Rosenheim Tel: 49-8031-354-560 Israel - Ra'anana Tel: 972-9-744-7705 Italy - Milan Tel: 39-0331-742611 Fax: 39-0331-466781 Italy - Padova Tel: 39-049-7625286 Netherlands - Drunen Tel: 31-416-690399 Fax: 31-416-690340 Norway - Trondheim Tel: 47-72884388 Poland - Warsaw Tel: 48-22-3325737 Romania - Bucharest Tel: 40-21-407-87-50 Spain - Madrid Tel: 34-91-708-08-90 Fax: 34-91-708-08-91 Sweden - Gothenberg Tel: 46-31-704-60-40 Sweden - Stockholm Tel: 46-8-5090-4654 UK - Wokingham Tel: 44-118-921-5800 Fax: 44-118-921-5820