PIC16(L)F18424/44

PIC16(L)F18424/44 Family Silicon Errata and Data Sheet Clarification

The PIC16(L)F18424/44 devices that you have received conform functionally to the current device data sheet (DS40002000**D**), except for the anomalies described in this document.

The silicon issues discussed in the following pages are for silicon revisions with the Device and Revision IDs listed in the table below.

The errata described in this document will be addressed in future revisions of the PIC16(L)F18424/44 silicon.

Note: This document summarizes all silicon errata issues from all revisions of silicon, previous as well as current.

Table 1. Silicon Device Identification

Part Number	Device ID	Revision ID			
Fait Nullibel	Device iD	A1	A2		
PIC16F18424	0x30CA	0x2001	0x2002		
PIC16LF18424	0x30CB	0x2001	0x2002		
PIC16F18444	0x30CE	0x2001	0x2002		
PIC16LF18444	0x30CF	0x2001	0x2002		

Note: Refer to the **Device/Revision ID** section in the current "PIC16(L)F184XX Memory Programming Specification" (DS40001970) for a detailed information on Device Identification and Revision IDs for your specific device.

Silicon Issue Summary

Module	Feature	Item No.	Issue Summary	Affected I	Revisions
Wodule	reature	item No.	issue Summary	A1	A2
Analog-to-Digital Converter With	ADC ² Burst Average mode	1.1.1	ADC ² Burst Average mode while in "Non-continuous Double Sample" mode is buggy	x	-
Computation (ADC ²)	Double Sample Conversion	1.1.2	An unexpected acquisition time is added between the first and second conversions	Х	X
Fixed Voltage Reference (FVR)	Positive Voltage Reference	1.2.1	Using the FVR as the ADC positive voltage reference can cause an increase in missing codes	х	Х
I ² C	Start and Stop Interrupt Functions	1.3.1	A race condition can cause the Start and/or Stop flags to be set when I ² C is enabled	х	Х
In-Circuit Serial Programming	Low-Voltage Programming	1.4.1	Low-Voltage programming is not possible when V _{DD} is below BORV while BOR is enabled	х	Х
Nonvolatile Memory (NVM)	WRERR bit Operation	1.5.1	NVMERR bit is set by device Reset after being cleared by software	x	-
Program Flash Memory	PFM Endurance	1.6.1	The PFM endurance is lower than specified	х	Х
(PFM)	Back to Back Writes	1.6.2	Repetitive writes may cause write/erase failures	X	-
Capture/ Compare/PWM (CCP)	PWM mode	1.7.1	Duty cycle values are incorrect	X	-
Signal Measurement Timer (SMT)	Reset Bit	1.8.1	Module stops working if RST is set while prescaler setting is not zero	X	-
Universal Asynchronous Receiver	Synchronous Mode Transmissions	1.9.1	Loss of second byte written in TXREG	х	-
Transmitter (UART)	Transmit mode	1.9.2	Double byte transmit	Х	-
Watchdog Timer (WDT)	Window Operation	1.10.1	Window feature of the WWDT does not operate correctly in DOZE mode	х	-
Note: Only those issues	s indicated in the last col	lumn apply	to the current silicon revision.		

1. Silicon Errata Issues



Notice: This document summarizes all silicon errata issues from all revisions of silicon, previous and current. Only the issues indicated by the bold font in the following tables apply to the current silicon revision.

1.1 Module: Analog-to-Digital Converter with Computation (ADCC)

1.1.1 ADCC Burst Average Mode

When the ADCC is operated in Burst Average mode (ADMD = 0b011 in the ADCON2 register) while enabling noncontinuous operation and double-sampling (ADCONT = 0 in the ADCON0 register and ADDSEN = 1 in the ADCON1 register), the value in the ADCNT register does not increment beyond '0b1' toward the value in the ADRPT register.

Work around

When operating the ADCC in Burst Average mode with double-sampling, enable continuous module operation (ADCONT = 1 in the ADCON0 register) and set the Stop-on-Interrupt bit (the ADSOI bit in the ADCON3 register). After the interrupt occurs, perform appropriate threshold calculations in the software and retrigger ADCC as necessary.

Alternatively, if the CPU is in Low-Power Sleep mode, the ADCC in noncontinuous Burst Average mode can be operated with a single ADC conversion (ADDSEN = 0 in the ADCON1 register). Doing so compromises noise immunity for lower power consumption by preventing the device from waking up to perform threshold calculations in the software.

Affected Silicon Revisions

A1	A2			
X	-			

1.1.2 Double Sample Conversions

When enabling a Double Sample Conversion (DSEN = 1), with no Precharge time (ADPRE = 0) and no Acquisition time (ADACQ = 0), the maximum number of cycles of acquisition time is inserted prior to the second conversion. The first conversion will be performed as expected with no Precharge time and no Acquisition time. It is only between the first and second conversions where a maximum number of cycles of Acquisition time is performed unexpectedly.

Work around

Method 1:

Disable Double Sample Conversion (DSEN = 0) and perform two single conversions back to back.

Method 2:

If adding acquisition time is acceptable, then select no Precharge time, along with the desired Acquisition time.

Affected Silicon Revisions

A1	A2			
X	x			

1.2 Module: Fixed Voltage Reference (FVR)

1.2.1 Missing Codes with FVR Reference

Using the FVR as the positive voltage reference for the ADC can cause an increase in missing codes.

Work around

Method 1:

Increase the bit conversion time, known as T_{AD}, to 8 µs or higher.

Method 2:

Use V_{DD} as the positive voltage reference to the ADC.

Affected Silicon Revisions

A1	A2			
X	X			

1.3 Module: Inter IC Communication (I²C)

The I²C Start and/or Stop Flags May Be Set When I²C Is Enabled 1.3.1

When I²C is enabled, erroneous Start and/or Stop conditions may be detected. This can generate erroneous I²C interrupts if enabled.

Work around

Use the following procedure to correctly detect the Start and Stop conditions:

- Disable the Start and Stop conditions interrupt functions. 1.
- 2. Enable the I²C module.
- 3 Wait 250 ns + six instructions cycles (F_{OSC}/4).
- Clear the Start and Stop conditions interrupt flags. 4.
- Enable the Start and Stop conditions interrupt functions if used.

```
SSPxCON3bits.SCIE = 0;
                                // Disable Start condition interrupt
SSPxCON3bits.PCIE = 0;
                                // Disable Stop condition interrupt
SSPxCON1bits.SSPEN = 1;
                                // Enable I2C
                                // Wait for 250 ns + 6 instruction cycles (F_{OSC}/4)
Delay();
PIRxbits.SSPxIF = 0;
                                // Clear the MSSP interrupt flag
SSPxCON3bits.SCIE = 1;
                                // Enable Start condition interrupt if used
SSPxCON3bits.PCIE = 1;
                                 // Enable Stop condition interrupt if used
```

Affected Silicon Revisions

A1	A2			
X	X			

Module: Low-Voltage In-Circuit Serial Programming[™] (LVP) 1.4

1.4.1 **Low-Voltage Programming Not Possible**

Low-Voltage Programming is not possible when V_{DD} is below the selected BORV voltage level, while BOR is enabled.

Work around

Method 1:

Disable BOR to use Low-Voltage Programming.

Method 2:

Raise V_{DD} above the selected BORV level while using Low-Voltage Programming.

Affected Silicon Revisions

A1	A2			
X	X			

1.5 Module: Nonvolatile Memory (NVM)

1.5.1 WRERR Bit Operation

When a Reset is issued while an NVM high voltage operation is in progress, the WRERR bit in the NVMCON1 register is set as expected. After clearing the WRERR bit, if a Reset reoccurs, the WRERR bit is set again regardless of whether an NVM operation is in progress or not. A successful write operation will clear the WRERR condition.

Work around

None.

Affected Silicon Revisions

A1	A2			
X	-			

1.6 Module: Program Flash Memory (PFM)

1.6.1 Endurance of PFM is Lower than Specified

The minimum value for the Program Flash Memory (PFM) endurance specification called out as parameter number MEM30 is 1K cycles.

Work around

None.

Affected Silicon Revisions

A1	A2			
X	Х			

1.6.2 PFM Back to Back Writes

When repetitive writes to non-volatile memory (Program Flash Memory) are performed, it could result in write/erase failures at some locations. The issue is due to latent timing in the non-volatile memory controller which can cause the write instruction to fail under certain conditions.

Work around

To avoid the issue, the customer needs to wait an additional 100us after the NVMCON1.WR bit has been set, allowing for the last word to be loaded into the latch. This delay is added only when the NVMCON1.LWLO bit is cleared in the software.

```
if(i == (WRITE FLASH BLOCKSIZE-1))
        {
            // Start Flash program memory write
           NVMCON1bits.LWLO = 0;
        NVMCON2 = 0x55;
        NVMCON2 = 0xAA;
        NVMCON1bits.WR = 1;
        if (NVMCON1bits.LWLO==0)
         delay us(100);
        NOP();
        NOP();
    writeAddr++;
```

Note: The delay us() function uses a #define macro definition. For the intrinsic delay us() function to work correctly, the value of the _XTAL_FREQ must be clearly defined. This macro is defined in the device_config.h file if the code is generated using MCC. The value of XTAL FREQ is equal to the system clock frequency.

Affected Silicon Revisions

A1	A2			
X	-			

1.7 Module: Capture/Compare/PWM Module (CCP)

1.7.1 **Wrong Duty Cycle for CCP Module**

While in PWM mode and the Timer2 prescaler is configured to 1:1, the duty cycle of the PWM output is as expected. When the Timer2 prescaler is changed to a value other than 1:1, while T2PR = 0 (PWM resolution of two bits), the expected duty cycle is wrong. The corrected duty cycle values are shown in the table below.

Table 1-1. Corrected Duty Cycle Values

Prescaler/CCPR	0	1	2	3	4
1:1	0%	25%	50%	75%	100%
1:2	50%	75%	50%	75%	100%
1:41:128	75%	75%	75%	75%	100%

Work around

None.

Affected Silicon Revisions

A1	A2			
X	-			

1.8 Module: Signal Measurement Timer (SMT)

1.8.1 Reset Bit

If the SMT clock prescaler is set to any value other than '00', setting the RST bit will cause the module to stop working. The RST bit will remain at the value '1', the counter will not increment, and no interrupts will be generated. The problem is cleared by turning the module off and on, or by a device reset.

Work around

Method 1:

Do not set the RST bit; manual reset is usually not required for typical operation because the measurement logic will reset the counter automatically.

Method 2:

Write zero to the counter manually. The module enable or the clock should be disabled during this.

Method 3:

Use 1:1 prescaler (PS = 00).

Method 4:

Use the CLKREF subsystem to provide a prescaled clock and set PS = 00.

Affected Silicon Revisions

A1	A2			
X	X			

1.9 Module: Universal Asynchronous Receiver Transmitter

1.9.1 Synchronous Mode Transmissions

In synchronous mode if the TXREG is loaded with a new byte while the EUSART is shifting out the 8th bit of the previous byte, then only one bit of the new byte gets shifted out. After this bit is shifted out, the transmission stops and the data is lost. If using 9-bit transmission, then this occurs on the 9th bit.

Work around

Write to the TXREG earlier in the transmission or wait for the TXIF flag bit to be set before writing a second byte.

Affected Silicon Revisions

A1	A2			
X	-			

1.9.2 Double Byte Transmit

Under certain conditions, a byte written to the TXREG register can be transmitted twice. This happens when a byte is written to TXREG just as the TSR register becomes empty. This new byte is immediately transferred to the TSR register, but also remains in the TXREG register until the completion of the current instruction cycle. If the new byte in the TSR register is transmitted before this instruction cycle has completed, the duplicate in the TXREG register will subsequently be transferred to the TSR register on the following instruction clock cycle and transmitted.

Work around Method 1:

Monitor the Transmit Interrupt Flag (TXIF) bit. Writes to the TXREG register can be performed once the TXIF bit is set, indicating that the TXREG register is empty. If using this method, ensure that the second byte is filled in the TXREG before bit 6 of the first byte is transmitted. If the delay is more than six bit times, there is a possibility of double byte transmission.

Method 2:

Monitor the TMRT bit of the TXxSTA register. Writes to the TXREG register can be performed once the TMRT bit is set, indicating that the Transmit Shift Register (TSR) is empty. This work around can be applied if back-to-back transmissions are not necessary.

Affected Silicon Revisions

A	1	A2			
X		-			

1.10 Module: Watchdog Timer (WDT)

1.10.1 Window Operation in Doze Mode

When enabling the Windowed operation mode in Doze mode, a window violation error is issued even though the window is open and armed. This condition occurs only when the window size is set to a value other than 100% open.

Work around

Method 1:

Use the Windowed operation mode in any mode other than Doze. If disabling the Doze mode is not an option, use the WWDT module without enabling the window.

Method 2:

If the device is in Doze mode, perform the arming process for the window in Normal mode and return to the Doze mode.

Method 3:

If there is an Interrupt Service Routine (ISR) in the application code, the arming within the window can be done inside the ISR with the ROI bit of the CPUDOZE register being set.

Affected Silicon Revisions

A1	A2			
X	-			

2. Data Sheet Clarifications

The following typographic corrections and clarifications are to be noted for the latest version of the device data sheet $(DS40002000\mathbf{D})$:

Note:

Corrections are shown in bold. Where possible, the original bold text formatting has been removed for clarity.

2.1 None

There are no known data sheet clarifications as of this publication date.

3. Appendix A: Revision History

Doc Rev.	Date	Comments
С	12/2022	 Split existing errata into two documents. This errata will continue to document issues with the PIC16(L)F18424/44 family and its data sheet (DS40002000). Silicon and data sheet issues for the PIC16(L)F18425/45 family (DS40002002) are now documented in Microchip errata DS80001067. Added new Silicon Revision (A2) Updated Table.1 - Silicon Device Identification Added new errata: 1.1.2, Double Sample Conversions (ADCC) 1.2.1, Missing Codes with FVR Reference 1.3.1, The I2C Start and/or Stop Flags May Be Set When I2C Is Enabled 1.4.1, Low-Voltage Programming Not Possible 1.6.2, PFM Back to Back Writes 1.7.1, Wrong Duty Cycle for CCP Module 1.8.1, Reset Bit (SMT) 1.9.1, Synchronous Mode Transmissions (USART) 1.9.2, Double Byte Transmit (USART)
В	11/2020	Added Silicon issue 1.2.2 for Electrical Spec; Other minor corrections.
Α	07/2018	Initial document release.

Microchip Information

The Microchip Website

Microchip provides online support via our website at www.microchip.com/. This website is used to make files and information easily available to customers. Some of the content available includes:

- **Product Support** Data sheets and errata, application notes and sample programs, design resources, user's guides and hardware support documents, latest software releases and archived software
- General Technical Support Frequently Asked Questions (FAQs), technical support requests, online discussion groups, Microchip design partner program member listing
- Business of Microchip Product selector and ordering guides, latest Microchip press releases, listing of seminars and events, listings of Microchip sales offices, distributors and factory representatives

Product Change Notification Service

Microchip's product change notification service helps keep customers current on Microchip products. Subscribers will receive email notification whenever there are changes, updates, revisions or errata related to a specified product family or development tool of interest.

To register, go to www.microchip.com/pcn and follow the registration instructions.

Customer Support

Users of Microchip products can receive assistance through several channels:

- · Distributor or Representative
- · Local Sales Office
- Embedded Solutions Engineer (ESE)
- · Technical Support

Customers should contact their distributor, representative or ESE for support. Local sales offices are also available to help customers. A listing of sales offices and locations is included in this document.

Technical support is available through the website at: www.microchip.com/support

Microchip Devices Code Protection Feature

Note the following details of the code protection feature on Microchip products:

- Microchip products meet the specifications contained in their particular Microchip Data Sheet.
- Microchip believes that its family of products is secure when used in the intended manner, within operating specifications, and under normal conditions.
- Microchip values and aggressively protects its intellectual property rights. Attempts to breach the code
 protection features of Microchip product is strictly prohibited and may violate the Digital Millennium Copyright
 Act
- Neither Microchip nor any other semiconductor manufacturer can guarantee the security of its code. Code
 protection does not mean that we are guaranteeing the product is "unbreakable". Code protection is constantly
 evolving. Microchip is committed to continuously improving the code protection features of our products.

Legal Notice

This publication and the information herein may be used only with Microchip products, including to design, test, and integrate Microchip products with your application. Use of this information in any other manner violates these terms. Information regarding device applications is provided only for your convenience and may be superseded

by updates. It is your responsibility to ensure that your application meets with your specifications. Contact your local Microchip sales office for additional support or, obtain additional support at www.microchip.com/en-us/support/design-help/client-support-services.

THIS INFORMATION IS PROVIDED BY MICROCHIP "AS IS". MICROCHIP MAKES NO REPRESENTATIONS OR WARRANTIES OF ANY KIND WHETHER EXPRESS OR IMPLIED, WRITTEN OR ORAL, STATUTORY OR OTHERWISE, RELATED TO THE INFORMATION INCLUDING BUT NOT LIMITED TO ANY IMPLIED WARRANTIES OF NON-INFRINGEMENT, MERCHANTABILITY, AND FITNESS FOR A PARTICULAR PURPOSE, OR WARRANTIES RELATED TO ITS CONDITION, QUALITY, OR PERFORMANCE.

IN NO EVENT WILL MICROCHIP BE LIABLE FOR ANY INDIRECT, SPECIAL, PUNITIVE, INCIDENTAL, OR CONSEQUENTIAL LOSS, DAMAGE, COST, OR EXPENSE OF ANY KIND WHATSOEVER RELATED TO THE INFORMATION OR ITS USE, HOWEVER CAUSED, EVEN IF MICROCHIP HAS BEEN ADVISED OF THE POSSIBILITY OR THE DAMAGES ARE FORESEEABLE. TO THE FULLEST EXTENT ALLOWED BY LAW, MICROCHIP'S TOTAL LIABILITY ON ALL CLAIMS IN ANY WAY RELATED TO THE INFORMATION OR ITS USE WILL NOT EXCEED THE AMOUNT OF FEES, IF ANY, THAT YOU HAVE PAID DIRECTLY TO MICROCHIP FOR THE INFORMATION.

Use of Microchip devices in life support and/or safety applications is entirely at the buyer's risk, and the buyer agrees to defend, indemnify and hold harmless Microchip from any and all damages, claims, suits, or expenses resulting from such use. No licenses are conveyed, implicitly or otherwise, under any Microchip intellectual property rights unless otherwise stated.

Trademarks

The Microchip name and logo, the Microchip logo, Adaptec, AVR, AVR logo, AVR Freaks, BesTime, BitCloud, CryptoMemory, CryptoRF, dsPIC, flexPWR, HELDO, IGLOO, JukeBlox, KeeLoq, Kleer, LANCheck, LinkMD, maXStylus, maXTouch, MediaLB, megaAVR, Microsemi, Microsemi logo, MOST, MOST logo, MPLAB, OptoLyzer, PIC, picoPower, PICSTART, PIC32 logo, PolarFire, Prochip Designer, QTouch, SAM-BA, SenGenuity, SpyNIC, SST, SST Logo, SuperFlash, Symmetricom, SyncServer, Tachyon, TimeSource, tinyAVR, UNI/O, Vectron, and XMEGA are registered trademarks of Microchip Technology Incorporated in the U.S.A. and other countries.

AgileSwitch, APT, ClockWorks, The Embedded Control Solutions Company, EtherSynch, Flashtec, Hyper Speed Control, HyperLight Load, Libero, motorBench, mTouch, Powermite 3, Precision Edge, ProASIC, ProASIC Plus, ProASIC Plus logo, Quiet- Wire, SmartFusion, SyncWorld, Temux, TimeCesium, TimeHub, TimePictra, TimeProvider, TrueTime, and ZL are registered trademarks of Microchip Technology Incorporated in the U.S.A.

Adjacent Key Suppression, AKS, Analog-for-the-Digital Age, Any Capacitor, Anyln, AnyOut, Augmented Switching, BlueSky, BodyCom, Clockstudio, CodeGuard, CryptoAuthentication, CryptoAutomotive, CryptoCompanion, CryptoController, dsPICDEM, dsPICDEM.net, Dynamic Average Matching, DAM, ECAN, Espresso T1S, EtherGREEN, GridTime, IdealBridge, In-Circuit Serial Programming, ICSP, INICnet, Intelligent Paralleling, IntelliMOS, Inter-Chip Connectivity, JitterBlocker, Knob-on-Display, KoD, maxCrypto, maxView, memBrain, Mindi, MiWi, MPASM, MPF, MPLAB Certified logo, MPLIB, MPLINK, MultiTRAK, NetDetach, Omniscient Code Generation, PICDEM, PICDEM.net, PICkit, PICtail, PowerSmart, PureSilicon, QMatrix, REAL ICE, Ripple Blocker, RTAX, RTG4, SAM-ICE, Serial Quad I/O, simpleMAP, SimpliPHY, SmartBuffer, SmartHLS, SMART-I.S., storClad, SQI, SuperSwitcher, SuperSwitcher II, Switchtec, SynchroPHY, Total Endurance, Trusted Time, TSHARC, USBCheck, VariSense, VectorBlox, VeriPHY, ViewSpan, WiperLock, XpressConnect, and ZENA are trademarks of Microchip Technology Incorporated in the U.S.A. and other countries.

SQTP is a service mark of Microchip Technology Incorporated in the U.S.A.

The Adaptec logo, Frequency on Demand, Silicon Storage Technology, and Symmcom are registered trademarks of Microchip Technology Inc. in other countries.

GestIC is a registered trademark of Microchip Technology Germany II GmbH & Co. KG, a subsidiary of Microchip Technology Inc., in other countries.

All other trademarks mentioned herein are property of their respective companies.

© 2018-2022, Microchip Technology Incorporated and its subsidiaries. All Rights Reserved.

ISBN: 978-1-6683-1589-7

Quality Management System

For information regarding Microchip's Quality Management Systems, please visit www.microchip.com/quality.



Worldwide Sales and Service

AMERICAS	ASIA/PACIFIC	ASIA/PACIFIC	EUROPE
Corporate Office	Australia - Sydney	India - Bangalore	Austria - Wels
2355 West Chandler Blvd.	Tel: 61-2-9868-6733	Tel: 91-80-3090-4444	Tel: 43-7242-2244-39
Chandler, AZ 85224-6199	China - Beijing	India - New Delhi	Fax: 43-7242-2244-393
ГеІ: 480-792-7200	Tel: 86-10-8569-7000	Tel: 91-11-4160-8631	Denmark - Copenhagen
Fax: 480-792-7277	China - Chengdu	India - Pune	Tel: 45-4485-5910
Technical Support:	Tel: 86-28-8665-5511	Tel: 91-20-4121-0141	Fax: 45-4485-2829
www.microchip.com/support	China - Chongqing	Japan - Osaka	Finland - Espoo
Web Address:	Tel: 86-23-8980-9588	Tel: 81-6-6152-7160	Tel: 358-9-4520-820
www.microchip.com	China - Dongguan	Japan - Tokyo	France - Paris
Atlanta	Tel: 86-769-8702-9880	Tel: 81-3-6880- 3770	Tel: 33-1-69-53-63-20
Ouluth, GA	China - Guangzhou	Korea - Daegu	Fax: 33-1-69-30-90-79
el: 678-957-9614	Tel: 86-20-8755-8029	Tel: 82-53-744-4301	Germany - Garching
ax: 678-957-1455	China - Hangzhou	Korea - Seoul	Tel: 49-8931-9700
Austin, TX	Tel: 86-571-8792-8115	Tel: 82-2-554-7200	Germany - Haan
Tel: 512-257-3370	China - Hong Kong SAR	Malaysia - Kuala Lumpur	Tel: 49-2129-3766400
Boston	Tel: 852-2943-5100	Tel: 60-3-7651-7906	Germany - Heilbronn
Vestborough, MA	China - Nanjing	Malaysia - Penang	Tel: 49-7131-72400
Tel: 774-760-0087	Tel: 86-25-8473-2460	Tel: 60-4-227-8870	Germany - Karlsruhe
ax: 774-760-0088	China - Qingdao	Philippines - Manila	Tel: 49-721-625370
Chicago	Tel: 86-532-8502-7355	Tel: 63-2-634-9065	Germany - Munich
tasca, IL	China - Shanghai	Singapore	Tel: 49-89-627-144-0
el: 630-285-0071	Tel: 86-21-3326-8000	Tel: 65-6334-8870	Fax: 49-89-627-144-44
Fax: 630-285-0075	China - Shenyang	Taiwan - Hsin Chu	Germany - Rosenheim
)allas	Tel: 86-24-2334-2829	Tel: 886-3-577-8366	Tel: 49-8031-354-560
Addison, TX	China - Shenzhen	Taiwan - Kaohsiung	Israel - Ra'anana
el: 972-818-7423	Tel: 86-755-8864-2200	Tel: 886-7-213-7830	Tel: 972-9-744-7705
Fax: 972-818-2924	China - Suzhou	Taiwan - Taipei	Italy - Milan
Detroit	Tel: 86-186-6233-1526	Tel: 886-2-2508-8600	Tel: 39-0331-742611
lovi, MI	China - Wuhan	Thailand - Bangkok	Fax: 39-0331-466781
el: 248-848-4000	Tel: 86-27-5980-5300	Tel: 66-2-694-1351	Italy - Padova
louston, TX	China - Xian	Vietnam - Ho Chi Minh	Tel: 39-049-7625286
el: 281-894-5983	Tel: 86-29-8833-7252	Tel: 84-28-5448-2100	Netherlands - Drunen
ndianapolis	China - Xiamen	161. 04-20-3440-2100	Tel: 31-416-690399
loblesville, IN	Tel: 86-592-2388138		Fax: 31-416-690340
el: 317-773-8323	China - Zhuhai		Norway - Trondheim
Eax: 317-773-5453	Tel: 86-756-3210040		Tel: 47-72884388
el: 317-536-2380	161. 00-7 30-32 10040		Poland - Warsaw
os Angeles			Tel: 48-22-3325737
Mission Viejo, CA			Romania - Bucharest
el: 949-462-9523			Tel: 40-21-407-87-50
Fax: 949-462-9608			
el: 951-273-7800			Spain - Madrid Tel: 34-91-708-08-90
Raleigh, NC			Fax: 34-91-708-08-91
el: 919-844-7510			Sweden - Gothenberg
lew York, NY			Tel: 46-31-704-60-40
el: 631-435-6000			Sweden - Stockholm
San Jose, CA			Tel: 46-8-5090-4654
el: 408-735-9110			UK - Wokingham
Tel: 408-436-4270			Tel: 44-118-921-5800
Canada - Toronto			Fax: 44-118-921-5820
Геl: 905-695-1980			
Fax: 905-695-2078			