

Signal Measurement Timer on PIC[®] Microcontrollers

Author: Ashutosh Tiwari
Microchip Technology Inc.

ABSTRACT

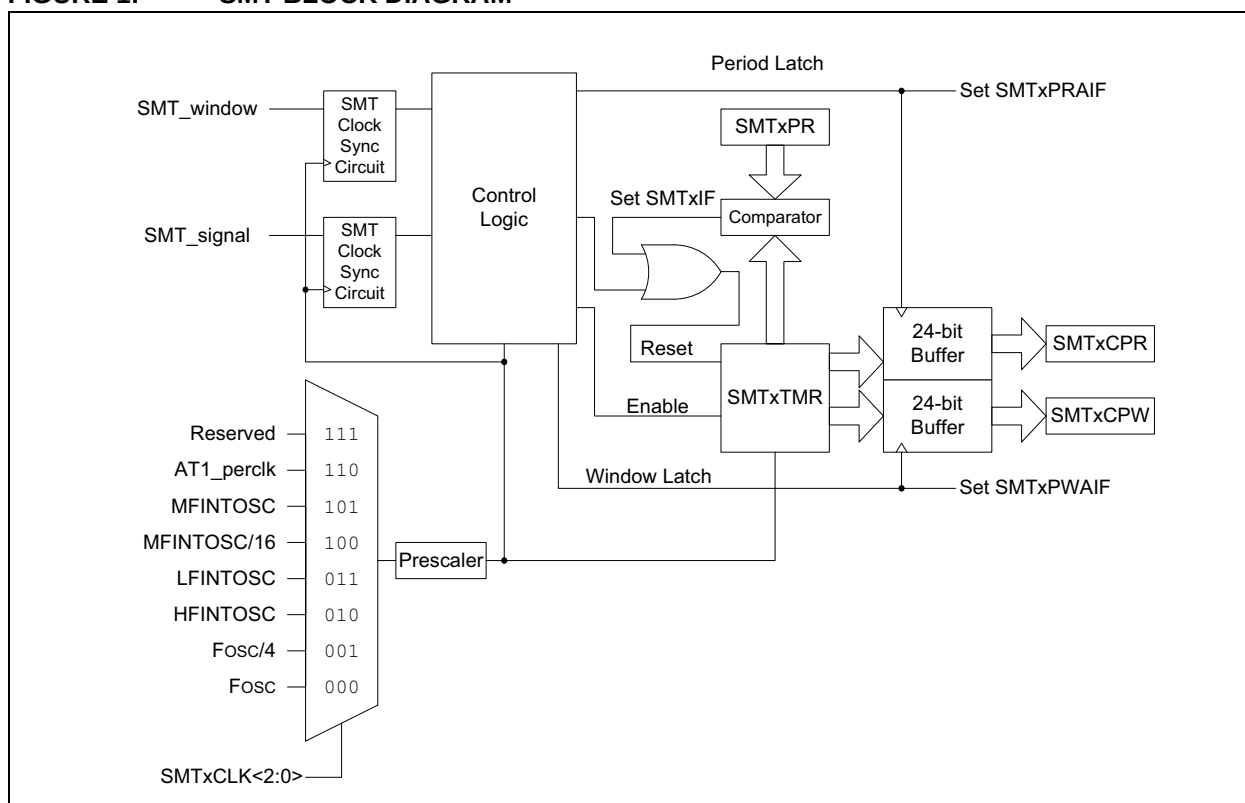
This technical brief provides information about the flexible and very useful Signal Measurement Timer (SMT). The SMT is a 24-bit counter/timer with advanced clock and gating logic and is available on a range of PIC[®] microcontrollers. It can measure a wide variety of digital signal parameters such as pulse width, frequency, duty cycle and time difference between the edges of two signals.

Table 1 shows various modes of operation of SMT. Selecting between the modes and input clock resources is accomplished by setting or clearing the bits in SMT control registers. For more details on SMT and selecting between modes of operation, refer to the respective device data sheet.

SMT ON PIC MICROCONTROLLER

As shown in Figure 1, the SMT clock has five different clock sources all derived from the internal oscillator, namely Fosc, Fosc/4, HFINTOSC, LFINTOSC, MFINTOSC/16. The prescaler further reduces the clock to smaller clock frequencies set using the control register. The SMT has two external inputs, SMT_signal and SMT_window, which get their inputs either from the other on-chip peripherals like op amp, comparator, CCP, or from the external pin. The SMT_signal is used to provide signal to be measured by the SMT. The SMT_window is used as another signal source to measure the time difference, either as an event signal or as a clock in Counter mode, etc.

FIGURE 1: SMT BLOCK DIAGRAM

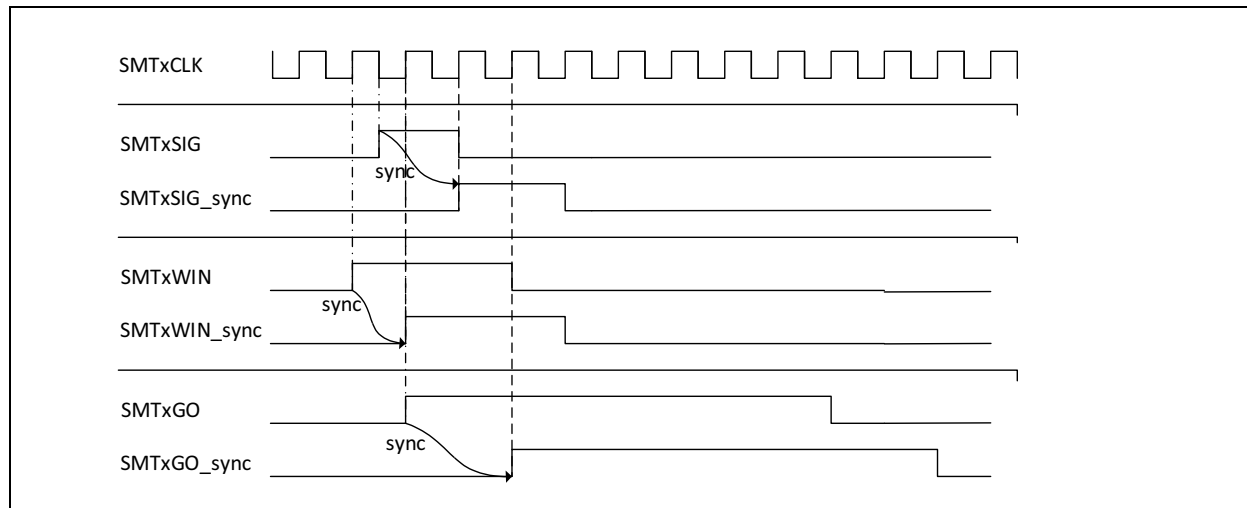


The SMT GO bit has to be set to start the timer. The SMT GO bit, the SMT signal input and the SMT window input are synchronized to the SMT clock. This synchronization requires one to two clock cycles, as shown in [Figure 2](#). The synchronized signals (SMTxSIG_sync, SMTxWIN_sync, SMTxGO_sync) are used by the SMT further for timing and measurement.

TABLE 1: SMT MODES OF OPERATION

Mode	Modes of Operation
0000	Timer
0001	Gated Timer
0010	Period and Duty Cycle Acquisition
0011	High and Low-Time Measurement
0100	Windowed Measurement
0101	Gated Windowed Measurement Mode
0110	Time of Flight
0111	24-Bit Capture
1000	24-Bit Counter
1001	Gated Counter
1010	Windowed Counter

FIGURE 2: SMT SIGNAL SYNCHRONIZATION



The SMTxTMR register counts for the timer and SMTxPR register holds the count for comparison. The SMTxCPR and SMTxCPW are the SMT capture period and SMT capture pulse-width registers used to capture the timer register value on any SMT signal event.

Modes of operation

The SMTxCON0 register contains an Enable bit to enable or disable the SMT. Enabling will supply power to the SMT peripheral. The STP bit in SMTxCON0, if set, will generate an overflow interrupt when SMTxTMR is equal to SMTxPR, and if reset, the SMTxTMR will overflow for a whole 24-bit count in SMTxTMR with the corresponding overflow interrupt. The WPOL, SPOL and CPOL bits in SMTxCON0 select the active state of SMT_window, SMT_signal and SMT clock input, respectively (i.e., setting them will make

these inputs active-low signals with the falling edge as the trigger point). The SMTxPS bits in SMTxCON0 select the clock prescaler.

The SMTxGO bit in the SMTxCON1 register acts as a run control bit for the Timer (i.e., setting it will start the timer counter operation). The REPEAT bit in SMTxCON1, if set, repeats the acquisition until stopped by software using the SMTxGO bit and, if the bit is reset, the SMT peripheral will perform the acquisition one time and stop. The MODE bits in SMTxCON1 select the mode of operation for the SMT listed in [Table 1](#).

The SMTxSTAT register is the SMT status register. The CPRUP bit is used to update the SMT period and captured period register and the CPWUP bit is to update the SMT captured pulse-width register. This requires setting these bits in software. The RST bit, if set, requests the reset of the SMT timer counter register (SMTxTMR). The TS bit is a status bit; if set, it states that the SMT timer is incrementing and, if reset, it states the SMT timer is not incrementing. The WS bit states if the SMT window input is open when set; if reset, it states that the SMT window is closed. The AS bit determines that the SMT acquisition is in progress when set and not in progress when reset.

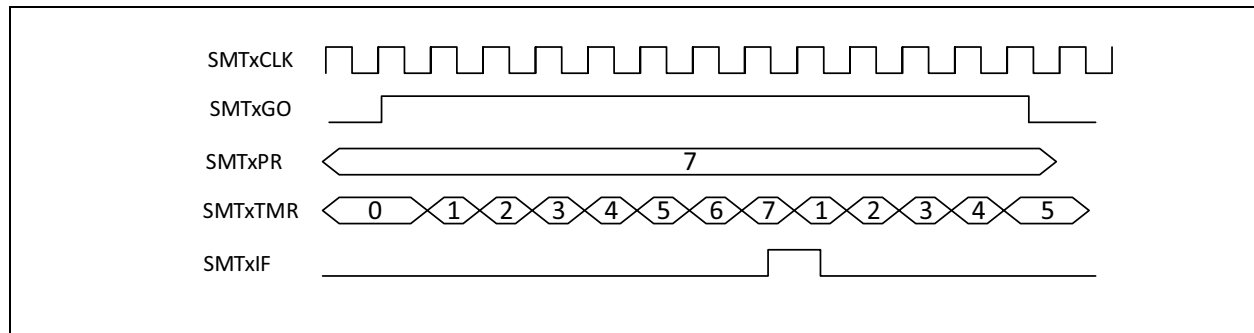
The SMTxCLK register selects the clock input for the SMT peripheral, as shown in [Figure 1](#). The SMTxWIN and SMTxSIG registers select the window and signal input for SMT_window and SMT_signal. The SMTxTMR register is a SMT timer counter register used for up counting. The SMTxCPW and SMTxCPR are the SMT captured pulse-width register and SMT captured period register to store the value of SMTxTMR on signal events from the SMT inputs. The SMTxPR register is the SMT period register to hold the maximum count for the SMT up to counter the value of which is matched after every increment to SMTxTMR, and if matched, the period match interrupt is generated.

The SMT has 11 modes for signal measurement, as described briefly below:

1. Timer

The Timer mode is a simple timer operation with timing value of 24-bit. This mode is similar to the Timer mode of Timer0 or Timer1.

FIGURE 3: TIMER MODE

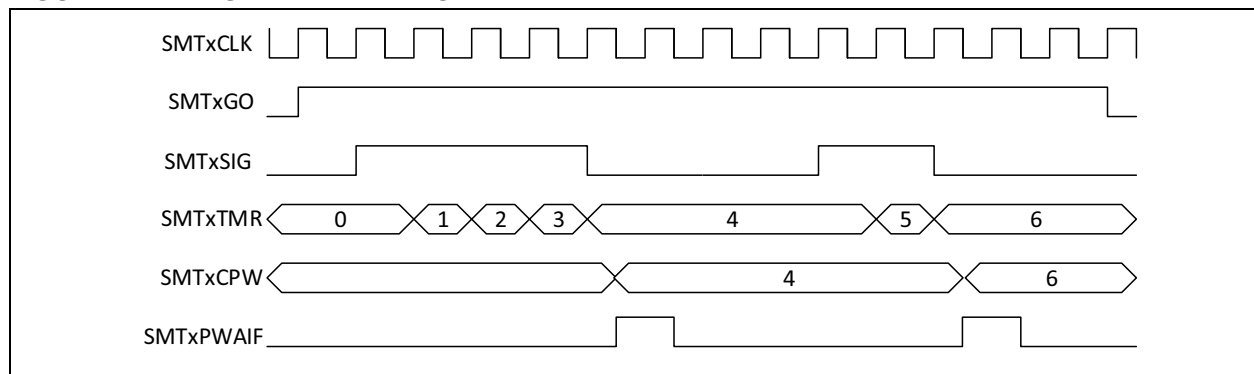


2. Gated Timer

In this mode, the signal is provided on SMT_signal input and only the high or ON time of the signal is measured cumulatively while the timer is running. The

timer value is captured whenever the input signal goes low or OFF in captured pulse-width register (SMTxCPW) with corresponding interrupt generated.

FIGURE 4: GATED TIMER MODE



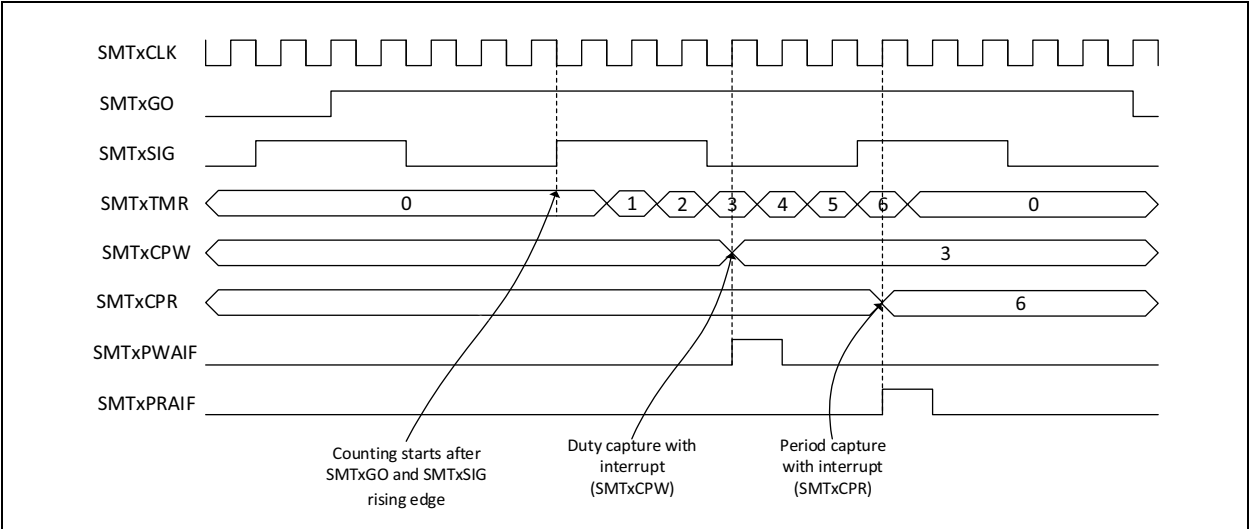
This mode can be used to find the total time for which equipment with a feedback control system is in operation. For example, to measure the total power consumption of a compressor motor of a refrigerator or a power supply for a consumer electronic equipment over a particular period.

3. Period and Duty Cycle Measurement

The Period and Duty Cycle acquisition mode is capable of detecting rising and falling edge events and measuring the period and duty cycle of an input signal on the SMT signal input pin. The timing register (SMTxTMR) starts incrementing when a rising edge event is detected on SMT signal input (SMTxSIG_sync), with the GO bit (SMTxGO) set. When a falling edge event occurs, the captured pulse-width register (SMTxCPW) is updated with the current value of the timing register (SMTxTMR). On the next rising edge event on the SMT signal input, the captured

period register (SMTxCPR) is updated with the current value of the timing register (SMTxTMR) and the timing register (SMTxTMR) is reset. Individual interrupts are generated for each capture event. The selection of edge-to-start counting is programmable through the SMT control register. Setting the WPOL and SPOL bits in the SMTxCON0 register to '0' will enable rising edge control, while setting them to '1' will enable falling edge control. The timing diagram for this mode is shown in Figure 3.

FIGURE 5: PERIOD AND DUTY CYCLE MODE (SINGLE ACQUISITION)

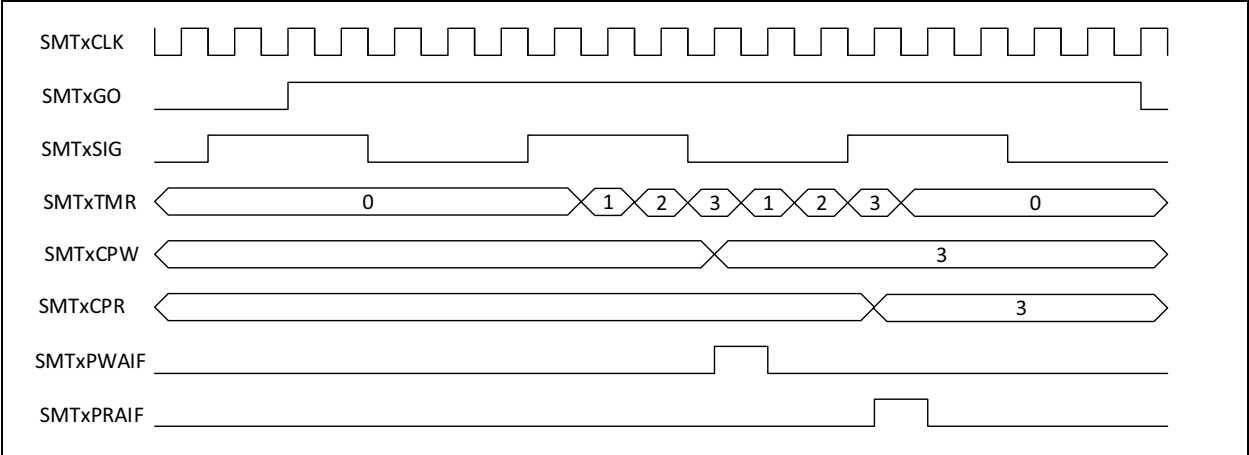


This mode can be used to find the characteristics of a carrier signal on the receiver side of a communication system and demodulate signal with the help of a comparator and other peripherals. This can also be used for the signal measurement mode in a simple oscilloscope.

4. High and Low Measurement

This mode is similar to Period and Duty Cycle measurement mode. The difference in this mode is that the timer count value resets on every signal edge and restarts from '0'.

FIGURE 6: HIGH AND LOW MEASUREMENT MODE (SINGLE ACQUISITION)

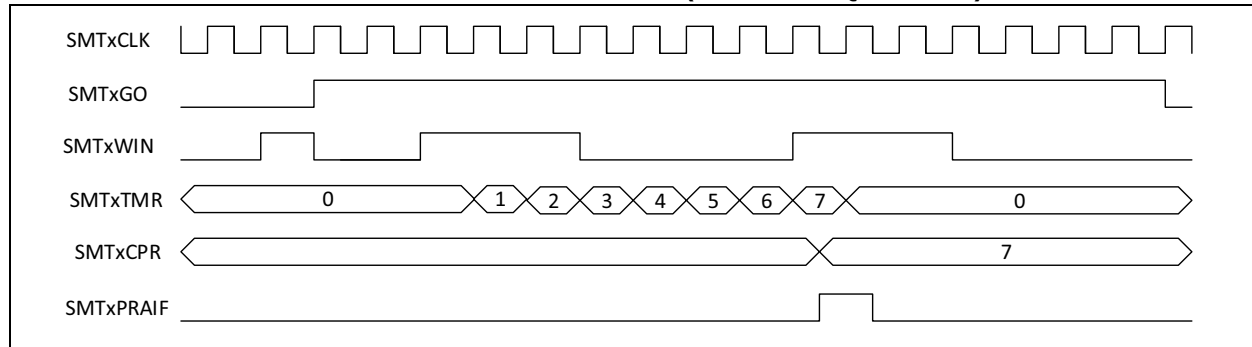


5. Windowed Measurement

This mode measures the window duration of the SMTxWIN input. The timer starts counting on the rising edge and keeps counting until next successive rising edge. The timer then resets and the timer value is

captured into the capture period register with corresponding interrupt being generated. The selection of edge-to-start counting is programmable through the SMT control register.

FIGURE 7: WINDOWED MEASUREMENT MODE (SINGLE ACQUISITION)

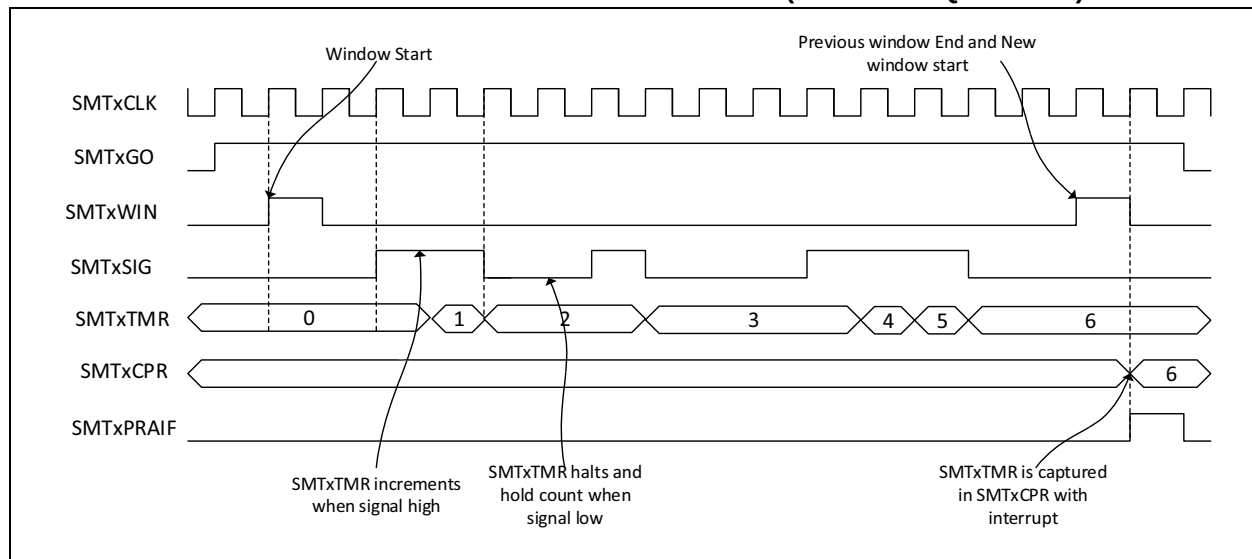


6. Gated Windowed Measurement

In Gated Window Measurement mode, the ON time of the SMT signal input (SMTxSIG) is measured between two consecutive rising edges of the SMT window input (SMTxWIN) called the measurement window. On every

rising edge event on the SMT_window input, the SMT captured period register is updated with the current value of the timer and the corresponding interrupt is generated. The timer also resets and restarts counting.

FIGURE 8: GATED WINDOWED MEASUREMENT MODE (SINGLE ACQUISITION)

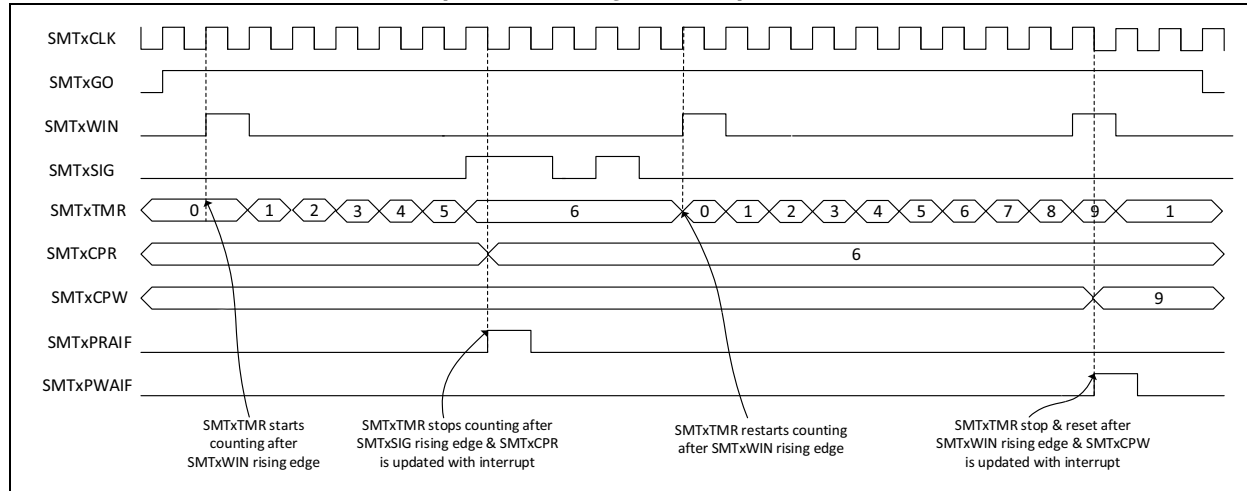


7. Time of Flight

In Time-of-Flight mode, the SMT measures the time between a window input event and a signal input event, that is the time between first rising edges of the window input (SMTxWIN) and the signal input (SMTxSIG). The input edges can be configured either to be rising or falling. The timer starts counting when the first rising edge on the SMT_window input is detected. The timer stops on the first rising edge of the SMT_signal input and the timer value is captured into the capture period register with the corresponding interrupt generated. This is called the time-of-flight value. In case there is no

rising edge event on the SMT_signal input but there is a second rising edge event on the SMT_window input, the timer will stop and the value of timer is captured into the capture pulse-width register with corresponding interrupt generated. Setting the WPOL and SPOL bits in the SMTxCON0 register to '0' will enable rising edge control and setting them to '1' will enable falling edge control. The time of flight restarts after this.

FIGURE 9: TIME OF FLIGHT (REPEAT ACQUISITION)



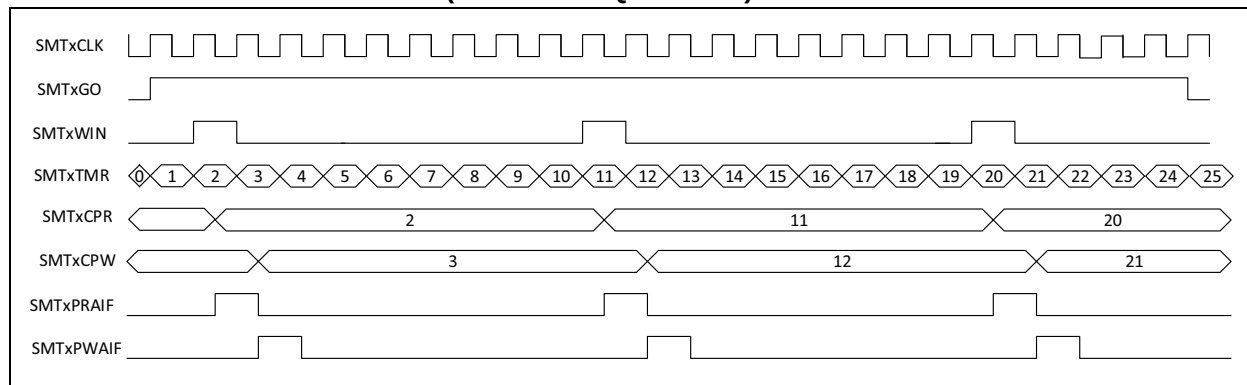
This mode can be used in SONAR, RADAR, collision detection for vehicles and Ultrasonic Anemometer (wind direction and speed measurement), etc.

8. 24-bit Capture

In this mode, the signal is given on the SMT_window input. The timer starts counting as soon as the timer GO bit (SMTxGO) is set and stops when GO bit is

reset. When a rising edge is detected on the SMT_window input, the current timer value is captured into the capture period register with the corresponding interrupt generated. When a falling edge is detected on the SMT_window input, the current timer value is captured into the capture pulse-width register with the corresponding interrupt generated.

FIGURE 10: 24-BIT CAPTURE (REPEAT ACQUISITION)

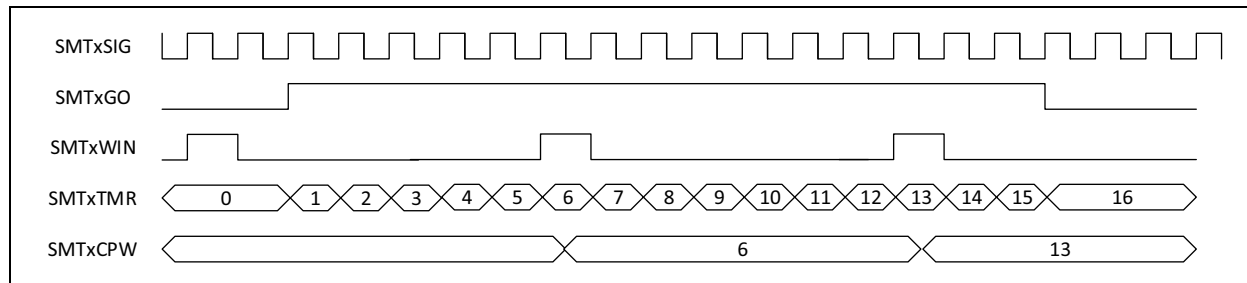


9. 24-bit Counter

In this mode, the internal SMT clock is disabled and the signal from SMT_signal is taken as the clock. The timer starts counting after the GO bit is set and stops

counting when the GO bit is reset. On every rising edge event on the SMT_window input signal, the current value of timer is captured into the capture period register with the corresponding interrupt generated.

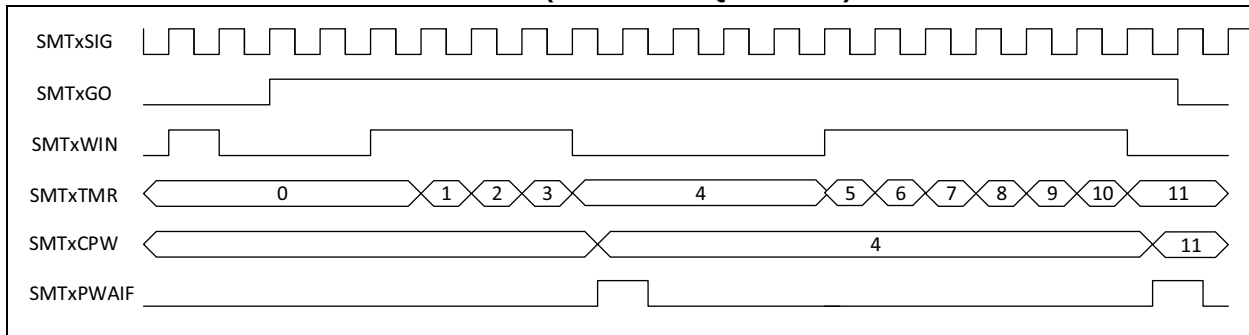
FIGURE 11: 24-BIT COUNTER



10. Gated Counter

In this mode, the SMT_signal input acts as a clock for SMT. The timer starts counting on a rising edge on the SMT_window input and stops counting on a falling edge on the SMT_window input. The timer value does not reset on any window input edge but is held in timer register. The timer resets only when the GO bit is reset. On every falling edge on the SMT_window input, the current timer value is captured into the capture pulse-width register with the corresponding interrupt generated.

FIGURE 12: GATED COUNTER MODE (REPEAT ACQUISITION)

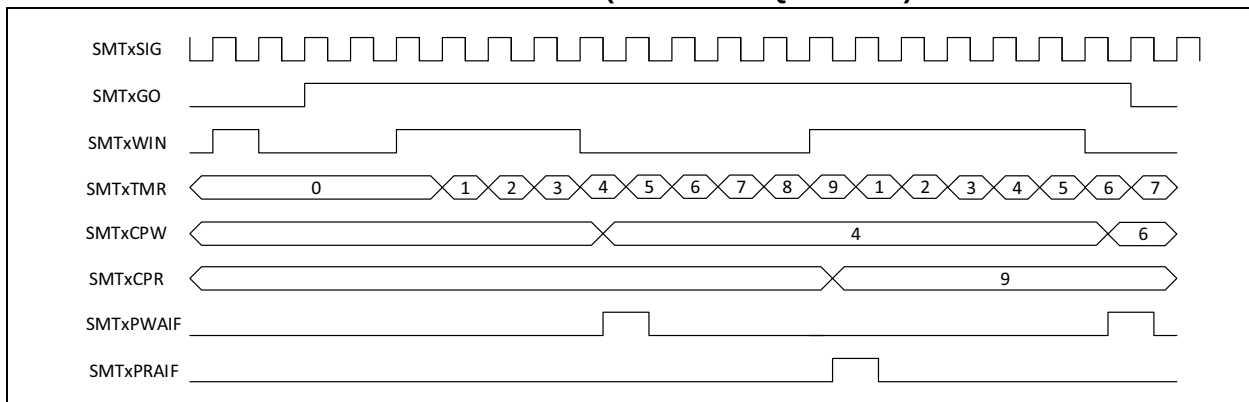


11. Windowed Counter

In this mode, the SMT_signal input acts as a clock for the SMT. The timer starts counting on a rising edge of the SMT_window input. On the next falling edge, on the SMT_window input, the current value of the timer is captured into the capture pulse-width register with the

corresponding interrupt generated. On the next rising edge on the SMT_window input, the current timer value is captured into the capture period register with the corresponding interrupt generated and the timer value resets to '0' to restart counting.

FIGURE 13: WINDOWED COUNTER MODE (REPEAT ACQUISITION)



CONFIGURATION OF THE SMT PERIPHERAL

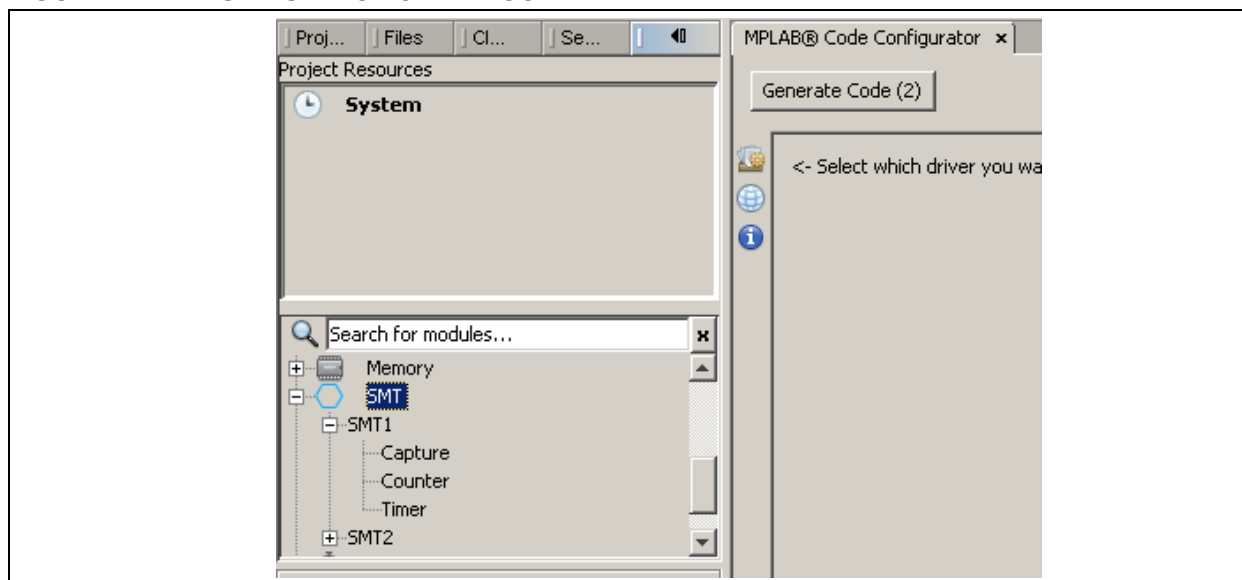
The SMT SFR list is given in [Appendix A: “SMT SFRs”](#).

[Example 1](#) is a simple code snippet to configure the SMT for Time-of-Flight mode for the XC8 compiler.

The MCC or MPLAB® X Code Configurator is a plug-in for MPLAB X to simplify code generation for the peripherals in a short amount of time.

After installing MCC, go to Menu “**Tools -> Embedded -> MPLAB Code Configurator**”. To select the SMT peripheral, follow the left side panel under box “Search for modules...” textbox as shown in the below [Figure 14](#).

FIGURE 14: SMT SELECTION IN MCC



Description

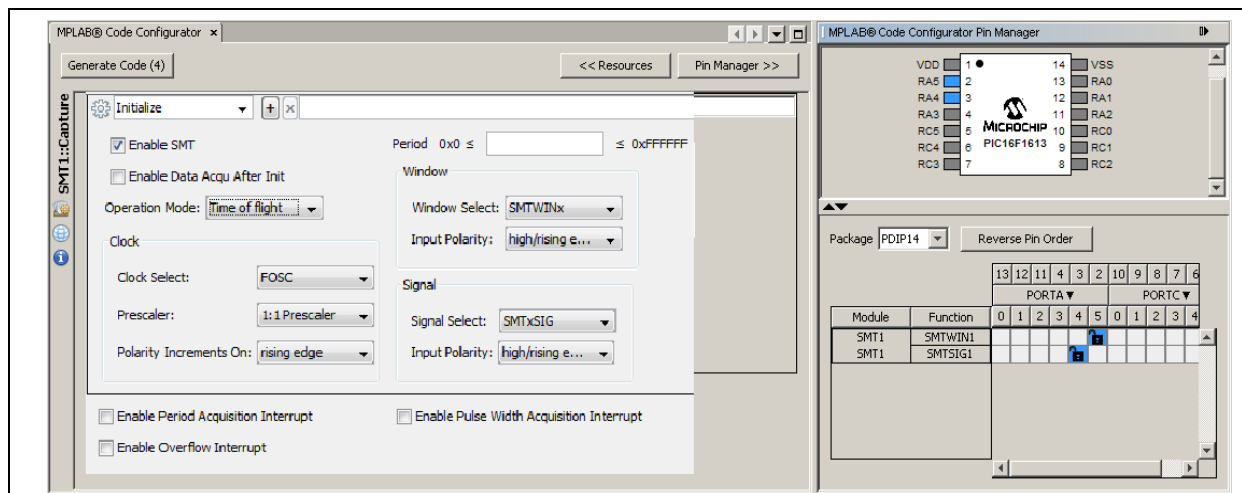
There are three modes for each SMT module within a device Capture, Counter and Timer.

1. The Capture mode contains Capture, Time of Flight, Windowed measure and Gated Windowed Measure mode.

2. The Counter mode contains a 24-bit counter, gated counter and Windowed Counter modes.
3. The Timer mode contains timer, gated timer, period and duty cycle measurement and High and Low measure mode.

[Figure 15](#) shows the main MCC GUI for SMT with Timer of Flight in Capture mode selected.

FIGURE 15: MCC MAIN GUI FOR SMT



An example for configuration of SMT in MCC as shown in [Figure 15](#) is described below:

1. The operation mode selected is Time of flight.
2. The Clock section selects the clock for Capture mode with prescaler and edge selection for counting operation.
3. The Window section selects the SMT Window input from the drop-down menu with polarity selection of input.
4. The Signal section selects the SMT Signal input from the drop-down menu with polarity selection of input.
5. The Period text box sets the SMTxPR register which is a 24-bit value.
6. There are two checkboxes at the top to enable SMT and start SMT after initialization.
7. These checkboxes at the bottom select the type of interrupts to be included in the Interrupt Service Routine.
8. The right side of GUI shows Pin Manager for SMT (i.e., if the SMT Window and Signal inputs are provided input from outside the device; this section configures the port pin to be connected for SMT input). Package selection is also available at the top for the device.
9. The unlock sign indicates that the input is not configured, while lock sign indicates the input is configured.

The "Generate Code" at the top is clicked when all settings are done to generate code automatically.

After clicking the Generate Code button, the project in MPLAB X generates all the APIs for SMT as listed in [Table 2](#):

TABLE 2: LIST OF MCC APIs FOR SMT

Function	Description
void SMT1_Initialize()	Initializes SMT registers according to user settings in MCC
void SMT1_DataAcquisitionEnable()	Sets the SMTxGO bit to start data acquisition
void SMT1_HaltCounter()	SMTxTMR Counter stops at SMTxPR and overflow interrupt occurs
void SMT1_RepeatDataAcquisition()	Data acquisition is repeated
void SMT1_ManualPeriodBufferUpdate()	Changes the value of the SMTxPR register
void SMT1_ManualPulseWidthBufferUpdate()	Changes the value of the SMTxCPW register
void SMT1_ManualTimerReset()	Resets the SMTxTMR register
bool SMT1_IsWindowOpen()	Determines if SMT window input is available
bool SMT1_IsSignalAcquisitionInProgress()	Determines if acquisition is in progress
bool SMT1_IsTimerIncrementing()	Determines if Timer counting operation is in progress
uint32_t SMT1_GetPulseWidth()	Returns the value from the SMTxCPW register
uint32_t SMT1_GetPeriod()	Returns the value of the SMTxCPR register
uint32_t SMT1_GetTimerValue()	Returns the current value of the SMTxTMR register
void SMT1_PR_ACQ_ISR()	Implements Period Acquisition Interrupt ISR
void SMT1_PW_ACQ_ISR()	Implements Pulse Width Acquisition Interrupt ISR
void SMT1_Overflow_ISR()	Implements Counter Overflow Interrupt ISR

Note 1: For the latest version of the MCC GUI for SMT, visit Microchip's web site.

EXAMPLE 1: SMT CONFIGURATION FOR TIME-OF-FLIGHT MODE

```
SMT1CON0bits.EN = 1;           //Enable SMT 1
SMT1CON0bits.STP = 1;           //SMT1 will halt at period=counter and restart
SMT1CON0bits.WPOL = 0;          //SMT1 window input is active when high or during rising
edge
SMT1CON0bits.SPOL = 0;          //SMT1 signal input is active when high or during rising
edge
SMT1CON0bits.CPOL = 0;          //SMT1TMR increments on rising edge
SMT1CON0bits.SMT1PS = 0b00;     //Last two prescale bit set to 0 i.e. 1:1 clock prescale
SMT1PR = 0xFFFFF;              //Period register set to high to be able to acquire
longest signal
SMT1CON1bits.MODE = 0b0110;     //SMT1 in time of flight mode
SMT1CLK = 0x00;                 //Clock input is Fosc/4
SMT1SIG = 0x02;                 //SMT1 signal is inputted from comparator 2
SMT1WIN = 0x01;                 //SMT1 window is inputted from comparator 1
SMT1CON1bits.REPEAT = 1;        //Acquisition will continue
SMT1IE = 1;                     //SMT1 interrupt is enabled
SMT1PWAIE = 1;                  //SMT1 pulse width interrupt is enabled
SMT1PRAIE = 1;                  //SMT1 period interrupt is enabled
SMT1GO = 1;                     //SMT1 is started to run
```

CONCLUSION

This technical brief familiarizes the reader with the Signal Measurement Timer (SMT) on PIC microcontrollers. The technical brief also explains the various modes of operation with a few of its possible applications. For certain important modes like Period and Duty Cycle Measurement, Gated Window Measurement and Time of Flight, illustrations with timing diagrams are also provided. For Time-of-Flight mode, the configuration of SMT is provided with a code snippet, showing the settings of the different registers.

APPENDIX A: SMT SFRs

Below is the list of registers (SFRs) for the SMT peripheral (see [Register A-1](#)).

REGISTER A-1: SUMMARY OF SFR REGISTERS ASSOCIATED WITH SMT

Reg Name	Bit 7	Bit 6	Bit 5	Bit 4	Bit 3	Bit 2	Bit 1	Bit 0
SMTxCLK	—	—	—	—	—	CSEL<2:0>		
SMTxCON0	EN	—	STP	WPOL	SPOL	CPOL	SMTxPS<1:0>	
SMTxCON1	SMTxGO	REPEAT	—	—	MODE<3:0>			
SMTxCPRH	SMTxCPR<15:8>							
SMTxCPRL	SMTxCPR<7:0>							
SMTxCPRU	SMTxCPR<23:16>							
SMTxCPWH	SMTxCPW<15:8>							
SMTxCPWL	SMTxCPW<7:0>							
SMTxCPWU	SMTxCPW<23:16>							
SMTxPRH	SMTxPR<15:8>							
SMTxPRL	SMTxPR<7:0>							
SMTxPRU	SMTxPR<23:16>							
SMTxSIG	—	—	—	—	—	SSEL<2:0>		
SMTxSTAT	CPRUP	CPWUP	RST	—	—	TS	WS	AS
SMTxTMRH	SMTxTMR<15:8>							
SMTxTMRL	SMTxTMR<7:0>							
SMTxTMRU	SMTxTMR<23:16>							
SMTxWIN	—	—	—	—	WSEL<3:0>			

NOTES:

Note the following details of the code protection feature on Microchip devices:

- Microchip products meet the specification contained in their particular Microchip Data Sheet.
- Microchip believes that its family of products is one of the most secure families of its kind on the market today, when used in the intended manner and under normal conditions.
- There are dishonest and possibly illegal methods used to breach the code protection feature. All of these methods, to our knowledge, require using the Microchip products in a manner outside the operating specifications contained in Microchip's Data Sheets. Most likely, the person doing so is engaged in theft of intellectual property.
- Microchip is willing to work with the customer who is concerned about the integrity of their code.
- Neither Microchip nor any other semiconductor manufacturer can guarantee the security of their code. Code protection does not mean that we are guaranteeing the product as "unbreakable."

Code protection is constantly evolving. We at Microchip are committed to continuously improving the code protection features of our products. Attempts to break Microchip's code protection feature may be a violation of the Digital Millennium Copyright Act. If such acts allow unauthorized access to your software or other copyrighted work, you may have a right to sue for relief under that Act.

Information contained in this publication regarding device applications and the like is provided only for your convenience and may be superseded by updates. It is your responsibility to ensure that your application meets with your specifications. MICROCHIP MAKES NO REPRESENTATIONS OR WARRANTIES OF ANY KIND WHETHER EXPRESS OR IMPLIED, WRITTEN OR ORAL, STATUTORY OR OTHERWISE, RELATED TO THE INFORMATION, INCLUDING BUT NOT LIMITED TO ITS CONDITION, QUALITY, PERFORMANCE, MERCHANTABILITY OR FITNESS FOR PURPOSE. Microchip disclaims all liability arising from this information and its use. Use of Microchip devices in life support and/or safety applications is entirely at the buyer's risk, and the buyer agrees to defend, indemnify and hold harmless Microchip from any and all damages, claims, suits, or expenses resulting from such use. No licenses are conveyed, implicitly or otherwise, under any Microchip intellectual property rights.

Trademarks

The Microchip name and logo, the Microchip logo, dsPIC, FlashFlex, flexPWR, JukeBlox, KEELoQ, KEELoQ logo, Klear, LANCheck, MediaLB, MOST, MOST logo, MPLAB, OptoLyzer, PIC, PICSTART, PIC³² logo, RightTouch, SpyNIC, SST, SST Logo, SuperFlash and UNI/O are registered trademarks of Microchip Technology Incorporated in the U.S.A. and other countries.

The Embedded Control Solutions Company and mTouch are registered trademarks of Microchip Technology Incorporated in the U.S.A.

Analog-for-the-Digital Age, BodyCom, chipKIT, chipKIT logo, CodeGuard, dsPICDEM, dsPICDEM.net, ECAN, In-Circuit Serial Programming, ICSP, Inter-Chip Connectivity, KlearNet, KlearNet logo, MiWi, MPASM, MPF, MPLAB Certified logo, MPLIB, MPLINK, MultiTRAK, NetDetach, Omniscient Code Generation, PICDEM, PICDEM.net, PICkit, PICtail, RightTouch logo, REAL ICE, SQI, Serial Quad I/O, Total Endurance, TSHARC, USBCheck, VariSense, ViewSpan, WiperLock, Wireless DNA, and ZENA are trademarks of Microchip Technology Incorporated in the U.S.A. and other countries.

SQTP is a service mark of Microchip Technology Incorporated in the U.S.A.

Silicon Storage Technology is a registered trademark of Microchip Technology Inc. in other countries.

GestIC is a registered trademarks of Microchip Technology Germany II GmbH & Co. KG, a subsidiary of Microchip Technology Inc., in other countries.

All other trademarks mentioned herein are property of their respective companies.

© 2015, Microchip Technology Incorporated, Printed in the U.S.A., All Rights Reserved.

ISBN: 978-1-63277-051-6

QUALITY MANAGEMENT SYSTEM
CERTIFIED BY DNV
== ISO/TS 16949 ==

Microchip received ISO/TS-16949:2009 certification for its worldwide headquarters, design and wafer fabrication facilities in Chandler and Tempe, Arizona; Gresham, Oregon and design centers in California and India. The Company's quality system processes and procedures are for its PIC® MCUs and dsPIC® DSCs, KEELoQ® code hopping devices, Serial EEPROMs, microperipherals, nonvolatile memory and analog products. In addition, Microchip's quality system for the design and manufacture of development systems is ISO 9001:2000 certified.

Worldwide Sales and Service

AMERICAS

Corporate Office
2355 West Chandler Blvd.
Chandler, AZ 85224-6199
Tel: 480-792-7200
Fax: 480-792-7277
Technical Support:
<http://www.microchip.com/support>
Web Address:
www.microchip.com

Atlanta
Duluth, GA
Tel: 678-957-9614
Fax: 678-957-1455

Austin, TX
Tel: 512-257-3370

Boston
Westborough, MA
Tel: 774-760-0087
Fax: 774-760-0088

Chicago
Itasca, IL
Tel: 630-285-0071
Fax: 630-285-0075

Cleveland
Independence, OH
Tel: 216-447-0464
Fax: 216-447-0643

Dallas
Addison, TX
Tel: 972-818-7423
Fax: 972-818-2924

Detroit
Novi, MI
Tel: 248-848-4000

Houston, TX
Tel: 281-894-5983
Indianapolis

Noblesville, IN
Tel: 317-773-8323
Fax: 317-773-5453

Los Angeles
Mission Viejo, CA
Tel: 949-462-9523
Fax: 949-462-9608

New York, NY
Tel: 631-435-6000

San Jose, CA
Tel: 408-735-9110

Canada - Toronto
Tel: 905-673-0699
Fax: 905-673-6509

ASIA/PACIFIC

Asia Pacific Office
Suites 3707-14, 37th Floor
Tower 6, The Gateway
Harbour City, Kowloon

Hong Kong
Tel: 852-2943-5100
Fax: 852-2401-3431

Australia - Sydney
Tel: 61-2-9868-6733
Fax: 61-2-9868-6755

China - Beijing
Tel: 86-10-8569-7000
Fax: 86-10-8528-2104

China - Chengdu
Tel: 86-28-8665-5511
Fax: 86-28-8665-7889

China - Chongqing
Tel: 86-23-8980-9588
Fax: 86-23-8980-9500

China - Dongguan
Tel: 86-769-8702-9880

China - Hangzhou
Tel: 86-571-8792-8115
Fax: 86-571-8792-8116

China - Hong Kong SAR
Tel: 852-2943-5100
Fax: 852-2401-3431

China - Nanjing
Tel: 86-25-8473-2460
Fax: 86-25-8473-2470

China - Qingdao
Tel: 86-532-8502-7355
Fax: 86-532-8502-7205

China - Shanghai
Tel: 86-21-5407-5533
Fax: 86-21-5407-5066

China - Shenyang
Tel: 86-24-2334-2829
Fax: 86-24-2334-2393

China - Shenzhen
Tel: 86-755-8864-2200
Fax: 86-755-8203-1760

China - Wuhan
Tel: 86-27-5980-5300
Fax: 86-27-5980-5118

China - Xian
Tel: 86-29-8833-7252
Fax: 86-29-8833-7256

ASIA/PACIFIC

China - Xiamen
Tel: 86-592-2388138
Fax: 86-592-2388130

China - Zhuhai
Tel: 86-756-3210040
Fax: 86-756-3210049

India - Bangalore
Tel: 91-80-3090-4444
Fax: 91-80-3090-4123

India - New Delhi
Tel: 91-11-4160-8631
Fax: 91-11-4160-8632

India - Pune
Tel: 91-20-3019-1500

Japan - Osaka
Tel: 81-6-6152-7160
Fax: 81-6-6152-9310

Japan - Tokyo
Tel: 81-3-6880-3770
Fax: 81-3-6880-3771

Korea - Daegu
Tel: 82-53-744-4301
Fax: 82-53-744-4302

Korea - Seoul
Tel: 82-2-554-7200
Fax: 82-2-558-5932 or
82-2-558-5934

Malaysia - Kuala Lumpur
Tel: 60-3-6201-9857
Fax: 60-3-6201-9859

Malaysia - Penang
Tel: 60-4-227-8870
Fax: 60-4-227-4068

Philippines - Manila
Tel: 63-2-634-9065
Fax: 63-2-634-9069

Singapore
Tel: 65-6334-8870
Fax: 65-6334-8850

Taiwan - Hsin Chu
Tel: 886-3-5778-366
Fax: 886-3-5770-955

Taiwan - Kaohsiung
Tel: 886-7-213-7828

Taiwan - Taipei
Tel: 886-2-2508-8600
Fax: 886-2-2508-0102

Thailand - Bangkok
Tel: 66-2-694-1351
Fax: 66-2-694-1350

EUROPE

Austria - Wels
Tel: 43-7242-2244-39
Fax: 43-7242-2244-393

Denmark - Copenhagen
Tel: 45-4450-2828
Fax: 45-4485-2829

France - Paris
Tel: 33-1-69-53-63-20
Fax: 33-1-69-30-90-79

Germany - Dusseldorf
Tel: 49-2129-3766400

Germany - Munich
Tel: 49-89-627-144-0
Fax: 49-89-627-144-44

Germany - Pforzheim
Tel: 49-7231-424750

Italy - Milan
Tel: 39-0331-742611
Fax: 39-0331-466781

Italy - Venice
Tel: 39-049-7625286

Netherlands - Drunen
Tel: 31-416-690399
Fax: 31-416-690340

Poland - Warsaw
Tel: 48-22-3325737

Spain - Madrid
Tel: 34-91-708-08-90
Fax: 34-91-708-08-91

Sweden - Stockholm
Tel: 46-8-5090-4654

UK - Wokingham
Tel: 44-118-921-5800
Fax: 44-118-921-5820