Pulse switching (20 pulses) model available in same shape





■ Typical Specifications

Ito	ms	Specifications			
TILE	1115	Rotary switch Pulse switch			
Rating (max.)/(mi (Resistive load)	n.)	0.1A 16V DC / 50 µA 3V DC			
Contact resistance (Initial / After ope	-	50mΩ max. / 150mΩ max.			
Rotational torque		40±20 mN·m 15±7 mN·m			
Operating life	Without load	10,000 cycles 30,000 cycle			
Operating me	With load	10,000 cycles (0.1A 16V DC)			

Product Line

Number of wafers	Poles	Positions	Changeover angle	Changeover timing	Actuator configuration	Actuator length (mm)	Minimum ord Japan	er unit (pcs.) Export	Product No.	Drawing No.
		2			18-tooth serration				SRBM120700	
					Flat	L=15	360	1,800	SRBM121300	
		3							SRBM131300	
	2	5			18-tooth	L=20	210	1,050	SRBM131400	
		4	30±3°	Non shorting	serration Flat	L=15	360	1,800	SRBM140700	1
1			3013			L=20	210	1,050	SRBM140800	'
1						L-20	210	1,000	SRBM149501	
		5		18-tooth serration Flat 18-tooth					SRBM150500	
								SRBM154002		
1	1	6				L=15	360	1,800	SRBM160700	
		20	18±3°		serration				SRBM1L0800	2
	pulses	10±0		Flat				SRBM1L1400	<u>_</u>	

ALPS/ILPINE

All the axis are die casting shafts.

Packing Specifications

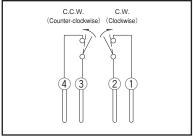
Tray

Product No.	Number of pa	ckages (pcs.)	Export package
1 TOGGET NO.	1 case / Japan 1 case /export p		measurements (mm)
SRBM120700 SRBM121300 SRBM131300 SRBM140700 SRBM150500 SRBM154002 SRBM160700 SRBM1L0800 SRBM1L1400	360	1,800	400×270×290
SRBM131400 SRBM140800 SRBM149501	210	1,050	

Dimensions

Single-shaft Type PC board mounting hole dimensions (Viewed from direction A) Style Rotary switch Mounting face 10-ø0.9 +0.1 hole 12.5 max 6_ 1 M7×0.75 PC board mounting face Center of shaft 0.8-02 Pulse switch Mounting face 12.9 max 2-ø1.5^{+0.1} hole L±0.3 6 4-ø0.9*0.1 hole \blacksquare 2 M7×0.75 PC board 6.45 3.95 mounting face 6.45 Center of shaft 3.95

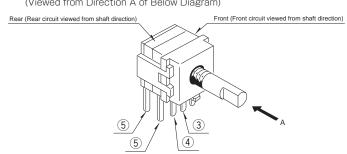
Pulse Switch Circuit Diagram



C.W.: 12 ON during changeover only C.C.W.: 34 ON during changeover only

Rotary Switch Circuit Diagram

(Viewed from Direction A of Below Diagram)



2 to 4-p	position	5-posit	ion ※ 1	6-posi	tion ※ 2
Rear	Front	Rear	Front	Rear	Front
(4) (3) (2) (1)	5 4 3	5 1	5 4 3	5 1	5 4 3

Notes

- 1. For position 2 to 4, 1 section consists of 2-pole.
- 2. For position 5 and 6, 1 section consists of 1-pole.
 - * 1: Circuit steps are position 2 to 5 at front and position 1 to 4 at rear. (External wiring to common terminal is required.)
 - * 2: Circuit steps are position 3 to 6 at front and position 1 to 4 at rear. (External wiring to common terminal is required.)



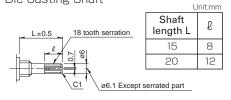
Dummy Terminals

Number of positions	2	3	4	5	6
Front	4 5	(5)	_	_	_
Rear	3 4	4	_	_	_

■ 18-tooth Serration Shaft

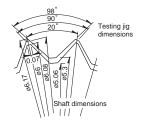
The shaft shows the position in which it is turned fully counterclockwise.

Die Casting Shaft



Details About Serration

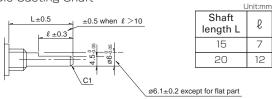
- The mold dimensions of standard serration and the dimensions of test jigs are as shown in the figure at left.
- (2) Position of the serration bottom When the shaft is turned fully counterclockwise, the position of the serration bottom is on the AA line.
- (3) Slitting angle The slitting angle (position) is not specified.



Flat Shaft

The shaft shows the position in which it is turned fully counterclockwise.

Die Casting Shaft

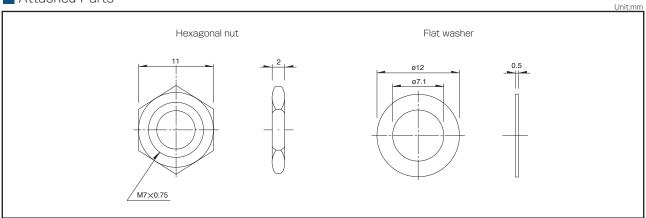


Shaft flatten angle							
	4						

Note

Please be aware that shaft flatten angle is based on $\overline{\mbox{$\$

Attached Parts

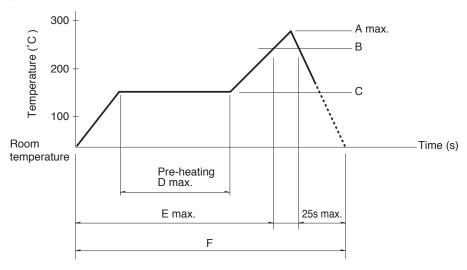


_						0.0	BQ		SRI	DM .						
S	eries			SRBD		Insertion		ı tuno	Rotary	Pulse		SRBV			SRRM	
Photo			۹		insertion	Reflov	rtype	Rotary	Fuise							
Angle	of thro	W		36°		40	±3°		30±3°	18±3°			30±	±3°		
Numbe	er of pol	es			1				1,	2		1			1, 2 ,3, 4	
Rotatio	onal tord	que		13±5mN	·m		mN·m mN·m		40±20 15±7r		3	30±15mN·I	m	-	30±30mN·r (Shorting) 70±30mN·r Non shorting	m
Dimensio	ns	W		10			.4		10			16.2				
(mm)	_	D H		1.7			.5		12			18.5 7.5			_	
Op tempera	erating ature rai			–25°C to +	85°C	-10℃ t	o +60	C	-30°C to	o +85℃	-1	10°C to +8!	5℃	_	10℃ to +60)℃
Auton	notive us	se		_		-	_		_	-		_			_	
Life	e cycle			★ 1		3	3		×	3		*3			*3	
Rating ((Resis	max.)/(r stive loa			1mA 5V I 50μA 3V					6V DC 3V DC			0.3A 16V D 50µA 3V D		0	.25A 30V E 50μA 3V D0)C C
Durability		ting life ut load		10,000 cy 250mΩ n		10,000 cycle 100mΩ max				30,000 cycles 100mΩ max.	10,000 cycles 100mΩ max.			10,000 cycles 40mΩ max.		
		ife with load as rating		10,000 cy 250mΩ m		10,000 cycles 100mΩ max.				10,000 150mΩ				1	0,000 cycle 60mΩ max	9S
		contact tance		200mΩ n	nax.				50mΩ	max.					20mΩ max	
Electrical performance		lation tance		100MΩ min. 100V DC						1001	/Ω min. 500)V DC				
	Voltag	e proof		100V AC for 1minute							500	V AC for 1m	ninute			
		minal ngth		3N for 1mi	nute	5N for 1minute			minute				10	ON for 1minu	ıte	
	Actuator	Operating direction		_		-	_		0.5N·m —		0.6N·m			1N·m		
	strength	Pulling direction		50N		20	ON					100N				
Mechanical performance				The belo		shows for				The bel	ow tab SRE		ows for			
periormance	NA / - I - I			Measuring position from mounting surface	Shaft wobb (max. value	, I mountin	g	mou	Distance from Inting surface to the tip of shaft	Shaft wobble (max. value)		Measuring position from mounting surface	Shaft wo		Applicable mounting dimension	
		ble of uator		10	0.17	15			below 5	0.5] [10	0.2	2	15	
				15	0.25	20	_	-	ve 5 and below 10	0.9		15	0.3		20	
								abov	e 10 and below 15	1.2		20	0.4	1	25	
				30	0.42	above 3	5								Unit:mm	1
Cold -40°C 500h)Oh	-20°C	 96h		-40℃	96h			-20°C	96h					
Environmental performance	Dry	heat		85°C 50	Oh				<u> </u>	85°C	96h					
,	Damp	o heat	90	60°C,) to 95%RF	1 500h				4	.0°C, 90 to 9	95%RI	H 96h				
F	Page			133		10	35		13	7		140			142	
performance	actu Co Dry Damp	old heat o heat	90	position from mounting surface 10 15 20 25 30 -40°C 50 85°C 500 0 to 95%RH	0.17 0.25 0.35 0.42 0.5	mountir dimensin 15 20 25 30 above 3 -20°C	5 96h	abov	inting surface to the tip of shaft below 5 to 5 and below 10 to 10 and below 15 to 40 and 5 and	(max. value) 0.5 0.9 1.2 96h 85°C	Design D		(max. va O.2 O.3	2 2 3 3 4 1	mounting dimension 15 20 25 Unit:	n n

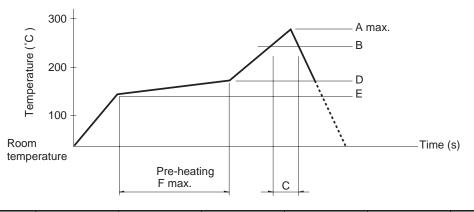
Rotary Switches / Soldering Conditions

Example of Reflow Soldering Condition

- 1. Heating method: Double heating method with infrared heater.
- 2. Temperature measurement: Thermocouple ϕ 0.1 to 0.2 CA (K) or CC (T) at soldering portion(copper foil surface). A heat resisting should be used for fixed measurement.
- 3. Temperature profile



Series (Reflow type)	A (℃) 3s max.	В (℃)	C (°C)	D (s)	E (s)	F(s)
SRBQ	250	200	150±5	80 to 100	_	_



Series (Reflow type)	A (℃) 3s max.	B (℃)	C (s)	D (℃)	E (℃)	F(s)
SRBD	260	230	40	180	150	120

- Notes 1. The condition mentioned above is the temperature on the mounting surface of a PC board. There are cases where the PC board's temperature greatly differs from that of the switch, depending on the PC board's material, size, thickness, etc. The above-stated conditions shall also apply to switch surface temperatures.
 - 2. Soldering conditions differ depending on reflow soldering machines. Prior verification of soldering condition is highly recommended.

Reference for Hand Soldering

Series	Soldering temperature	Soldering time
SRBQ, SRBM, SRBV, SRRM	350±10℃	3+1/0s
SRBQ (Reflow type)	350±5℃	3s max.

Reference for Dip Soldering (For PC board terminal types)

<u> </u>					
Series	Ite	ms	Dip soldering		
Jei les	Preheating temperature	Preheating time	Soldering temperature	Duration of immersion	
SRBM	100℃ max. 60s max.		260±5℃	5s max.	
SRBV, SRRM	_		260±5℃	10±1s	
SRBQ	_		260±5℃	5±ls	

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